

1 Cross-linked enzyme aggregates (combi-CLEAs) derived from
2 levansucrase and variant inulosucrase are highly efficient
3 catalysts for the synthesis of levan-type fructooligosaccharides

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11

12 **Abstract**

13 Efficient and convenient access to short to medium chain length levan-type fructooligosaccharides (LFOS)
14 is needed in order realise the nutritional potential of this class of bioactive oligosaccharides. While LFOS
15 are synthesised by fructansucrase enzymes, these reactions are routinely associated with high molecular
16 weight fructan polymer formation. Recent studies have shown that FOS production can be enhanced by
17 the combination of levansucrase and inulosucrase in a one-pot reaction. In the present study, the novel
18 mixed enzyme cross-linked enzyme aggregates (combi-CLEAs) based on levansucrase (Lev) and N543A
19 variant inulosucrase (Inu) were prepared by ammonium sulfate precipitation, followed by glutaraldehyde
20 cross-linking. The effect of Lev and Inu ratio on the activity of combi-CLEAs was explored. The results
21 showed that >70% of total sucrose activity was recovered after immobilization and that the combi-CLEAs
22 produced high amounts of LFOS (degree of polymerisation 3 to 21), while high molecular weight
23 polysaccharide production was much reduced. Biochemical characterisation indicated that the optimum
24 pH and temperature of combi-CLEAs (pH 5.5 and 50°C, respectively) were comparable to those of free
25 enzyme; however, the stability of the enzyme was improved. In addition, these combi-CLEAs have
26 operational stability for several reaction cycles, which makes them very attractive for biotechnology
27 applications.

28 **Keywords:** Fructooligosaccharide; levansucrase; inulosucrase

29 Introduction

30 Prebiotic oligosaccharides have received increasing attention as components of functional foods
31 and nutraceutical products. Of all prebiotics, fructooligosaccharides (FOS) are well-known for their ability to
32 selectively promote the growth of bacteria in human **gastrointestinal (GI)** tract, where they stimulate the
33 enteric immune system [1-4]. FOS can be classified into two groups, based on the type of glycosidic linkage
34 between fructose units. The first group is inulin-type fructooligosaccharides (IFOS), which are found in
35 many plants and fruits [5, 6]. These molecules contain fructosyl units covalently linked by β -1 linkages.
36 Besides extraction from the plants, IFOS can also be synthesised from sucrose using the fungal β -
37 fructofuranosidase [7, 8] or bacterial inulosucrase [9, 10]. On the other hand, levan-typed
38 fructooligosaccharides (LFOS) mainly bear β -6 linkages between fructose units. This kind of FOS has not
39 been found in the plants but can also be synthesised by levansucrase [11-13].

40 Many studies have shown that biological activities of oligosaccharides, such as their prebiotic
41 properties, are strongly dependent on their degree of polymerisation (DP) [2, 14, 15]. In the case of
42 inulosucrase, the DP of its products can be modified by enzyme engineering [9, 16]. In contrast, the DP of
43 LFOS is more challenging to control because the engineered levansucrases mainly produce short-chain
44 LFOS. Moreover, mutants of the latter enzymes also became highly hydrolytic, resulting in a predominant
45 production of monomeric fructose in the reaction [17, 18]. An alternative method to produce the LFOS is
46 to use the hydrolysis activity of endolevanase or endoinulinase to control the size of LFOS. These enzymes
47 can be used to partially hydrolyse the synthetic levan (two-step reaction) or directly added into the
48 levansucrase reaction mixture [19, 20]. Nevertheless, the hydrolysis activity of endolevanase is difficult to
49 control and to obtain the desired size of LFOS, the duration of bi-enzymatic reaction has to be strictly
50 regulated [19].

51 Enzyme immobilisation is a technique that was been widely used to improve enzyme properties,
52 such as stability and specificity. It can be divided into two main methods: carrier-bound and carrier-free
53 immobilisation. For the latter case, the enzyme molecules are cross-linked together by bi-functional cross-
54 linking agents, providing insoluble aggregates of biocatalysts, called "cross-linked enzyme aggregates
55 (CLEAs)" [21-24]. This technique was used to prepare highly stable and reusable biocatalyst, such as β -
56 galactosidase [25], amylase [26], β -mannanase [27], inulosucrase [28] and levansucrase [29]. In addition,
57 multiple enzymes can be co-immobilized by this technique, generating "combinatorial cross-linked
58 enzyme aggregates (combi-CLEAs)", which are biocatalysts with multiple different enzyme activities.
59 Various combi-CLEAs have been prepared for one-pot synthesis of high-value products, for example, the

60 combi-CLEAs of amylosucrase, maltooligosyltrehalose synthase, and maltooligosyltrehalose
61 trehalohydrolase for one-pot synthesis of trehalose from sucrose [30]; combi-CLEAs of hydroxynitrile lyase
62 and nitrilase for synthesis of enantiomerically pure (S)-mandelic acid [31]; and combi-CLEAs of amylase,
63 glucoamylase, and pullulanase for one-pot hydrolysis of starch [32].

64 Previously, we demonstrated that the addition of inulosucrase to levansucrase reactions sharply
65 increased the yield of levan-type fructooligosaccharides (LFOS) at the expense of high molecular weight
66 fructan polymer [33]. 1-Kestose and nystose synthesized from inulosucrase modulated the size
67 distribution of LFOS with concentration-dependent manner. In addition, Lev-Inu fusion enzyme was
68 recently prepared [34]. As such LFOS are considered useful for many biotechnology applications. In this
69 study, combi-CLEAs containing both levansucrase and inulosucrase activity were investigated. N543A
70 variant inulosucrase, which majorly produce 1-kestose and nystose, was utilized for immobilized
71 biocatalyst preparation. The effect of Lev-Inu ratio on activity and product chain length range was
72 explored. The biochemical properties and stability of the immobilised enzyme were studied and compared
73 to that of free enzyme. Finally, the operational stability of these combi-CLEAs were investigated, showing
74 their potential for application of in fructooligosaccharide production.

75

76 **Materials and methods**

77 **Production of recombinant inulosucrase (Inu)**

78 Recombinant inulosucrases (wild-type and catalytic mutant N543A) from *L. reuteri* 121 were
79 produced according to the methods described earlier [9]. In brief, the constructed inulosucrase-expressing
80 plasmid was transformed into *Escherichia coli* BL21 (DE3). The recombinant *E. coli* was cultured in LB broth
81 medium supplemented with 100 µg/mL ampicillin, 0.5 % (w/v) glucose and 10 mM CaCl₂. The culture was
82 shaken at 250 rpm, 37 °C until an OD₆₀₀ reached 0.4 – 0.6. Then, IPTG was added to a final concentration
83 of 0.1 mM. The cells were further shaken at 200 rpm, at 37 °C for 18-20 h. The cells were harvested by
84 centrifugation at 5000 x g for 20 min and lysed by ultra-sonication in buffer A (25 mM KH₂PO₄, 20 mM
85 imidazole and 500 mM NaCl (pH 7.4)). The cell debris was separated from the crude extract enzyme by
86 centrifugation at 15,000 x g for 20 min.

87 **Production of a recombinant levansucrase (Lev)**

88 Recombinant levansucrase from *B. licheniformis* RN01 [35] was produced according to the
89 methods as described previously [33]. In brief, the constructed levansucrase plasmid was transformed
90 into *E. coli* BL21 (DE3). The recombinant *E. coli* was cultured in LB broth medium supplemented with 15
91 $\mu\text{g}/\text{mL}$ kanamycin and 10 mM CaCl_2 , shaking at 250 rpm, 37 °C. Once an OD600 reached 0.6, the cells were
92 further shaken at 250 rpm, at 16 °C for 18-20 h (without IPTG). The cells were harvested by centrifugation
93 at 5000 x g for 20 min and lysed by ultra-sonication in buffer A. The cell debris was separated from the
94 crude extract enzyme by centrifugation at 15,000 x g for 20 min.

95 **Protein purification**

96 Recombinant Inu and Lev were purified by nickel affinity purification. Crude extract enzymes were
97 loaded into HisTrap™ HP column (5 mL, GE Healthcare) pre-equilibrated with buffer A. The column was
98 washed with buffer A, and eluted with buffer B (25 mM KH_2PO_4 , 500 mM imidazole and 500 mM NaCl (pH
99 7.4)). The fraction containing sucrose activity were collected and dialysed against 50 mM acetate buffer
100 (pH 5.5).

101 **Enzyme activity assay**

102 Activity of Lev and Inu was determined in 50 mM acetate buffer (pH 5.5) containing 5% (w/v)
103 sucrose and 1 mM CaCl_2 at 30 °C. The reaction was terminated by adding an equal volume of the DNS
104 reagent [36] and boil for 10 min. The amount of reducing sugar was measured at 540 nm using 0–10 mM
105 glucose as standard solutions. One unit of inulosucrase and levansucrase was defined as the amount of
106 enzyme required to release 1 mmol of **reducing sugar** per min.

107 **Preparation of combi-CLEAs from levansucrase and inulosucrase**

108 For CLEAs preparation, 0.4 g $(\text{NH}_3)_2\text{SO}_4$ was added into 1 mL of mixed protein solution (containing
109 2U/mL of Lev, 0-4 U/mL of Inu and 0.2 mg/mL BSA). After keeping the mixture in shaking incubator at 4
110 °C, 50 rpm for 3 h, glutaraldehyde was added to a final concentration of 0.5% (v/v). The cross-linking
111 reaction was performed at 4 °C for overnight and was then terminated by adding 100 μl of 1 M Tris-HCl
112 (pH 7.0). The derived CLEAs were collected by centrifugation at 3,000 x g for 20 min and then washed 3
113 times with 10 mL ice-cold acetate buffer (pH 5.5). The percentage of recovered activity of the aggregated
114 enzyme was determined by the observed sucrose activity of CLEAs/initial sucrose activity of free enzyme
115 $\times 100\%$.

116 **Scanning electron microscope (SEM) and FT-IR spectroscopy**

117 A double-sided adhesive carbon disc (Agar Scientific Ltd, Stansted, England) was mounted on the
118 surface of an aluminium pin stub and the freeze-dried samples were brushed onto this using a fine
119 paintbrush. The stubs were then sputter-coated with approximately 5 nm platinum in a high-resolution
120 sputter coater (Agar Scientific Ltd) and imaged using a Nova NanoSEM 450 field-emission scanning
121 electron microscope (Thermo-Fisher, Eindhoven, The Netherlands). Imaging was done at 3kV and digital
122 TIFF files were stored. The Fourier transform infrared (FT-IR) analysis was carried out using Spectrum™ BX
123 FTIR spectrometer (PerkinElmer) in the range of 700 to 4000 cm⁻¹.

124 **Biochemical characterisation of free and immobilised enzymes**

125 The optimal pH for both CLEAs and free enzymes was determined by assaying enzymatic activity
126 in the pH range of 3.6 – 8.0 using 50 mM acetate buffer (pH 3.6-6.0) and Bis-tris buffer (pH 6.0-8.0) at
127 30°C. For optimum temperature, the activity of both free and immobilised enzymes was assayed in 50
128 mM acetate buffer pH 5.5 at a temperature range of 20–70 °C. For enzyme stability, the activity of both
129 free and immobilised enzymes was measured after incubating the enzymes in various pH buffer (acetate
130 buffer pH 4.0-6.0 and Bis-tris buffer pH 7.0-8.0) at 30 °C and 50 °C for 2 h.

131 The operational stability of CLEAs was explored by assessing FOS synthesis in 8 experimental
132 cycles. The reaction conditions were 2 U/ml of combi-CLEAs, 5% (w/v) sucrose, 50 mM acetate buffer (pH
133 5.5), at 30 °C for 30 min in an orbital shaker. After each cycle of operation, the reaction was terminated
134 by removal of the biocatalyst by centrifugation at 3000 x g for 10 min. The pellets were washed 3 times
135 with ice-cold acetate buffer (50 mM, pH 5.5). The remaining activity of CLEAs was assayed by the method
136 as described above.

137 **Oligosaccharide synthesis using immobilised enzymes**

138 2U/mL of differently prepared CLEAs was incubated with 5-20% (w/v) sucrose containing 50 mM
139 acetate buffer pH 5.5 and 40 mM CaCl₂ since calcium is important for inulosucrase activity and stability
140 [37]. After incubation at 30 °C for 24 h, the reaction was stopped by removing biocatalysts by
141 centrifugation at 5000 x g for 10 min and boiling for 5 min. The reaction mixture was analyzed by HPAEC.

142 **Product analysis**

143 The amount of mono-, di-, oligo- and polysaccharide was determined by methods described
144 previously with some modification [33]. In brief, polysaccharide was precipitated by addition of one
145 volume (v/v) of acetone into the reaction medium and then centrifuged at 10,000 x g for 10 min. The

146 obtained precipitant was washed twice with 50% (v/v) acetone and totally hydrolyzed by boiling in 1M
147 HCl for 30 min. The amount of polysaccharide was calculated from the amount of total monosaccharide
148 released from hydrolysis reaction. The amount of glucose, fructose and sucrose was measured by HPLC
149 using a Sugar-pak™ column (Water™) and an RI detector.

150 High-performance anion-exchange chromatography (HPAEC): HPAEC was performed by ICS 5000
151 system (Dionex) and a CarboPack PA100 column (Thermo Scientific) at a flow rate of 0.25 mL/min. The
152 products were separated by using a linear gradient of 0 – 500 mM NaOAc in 150 mM NaOH for 35 min.

153

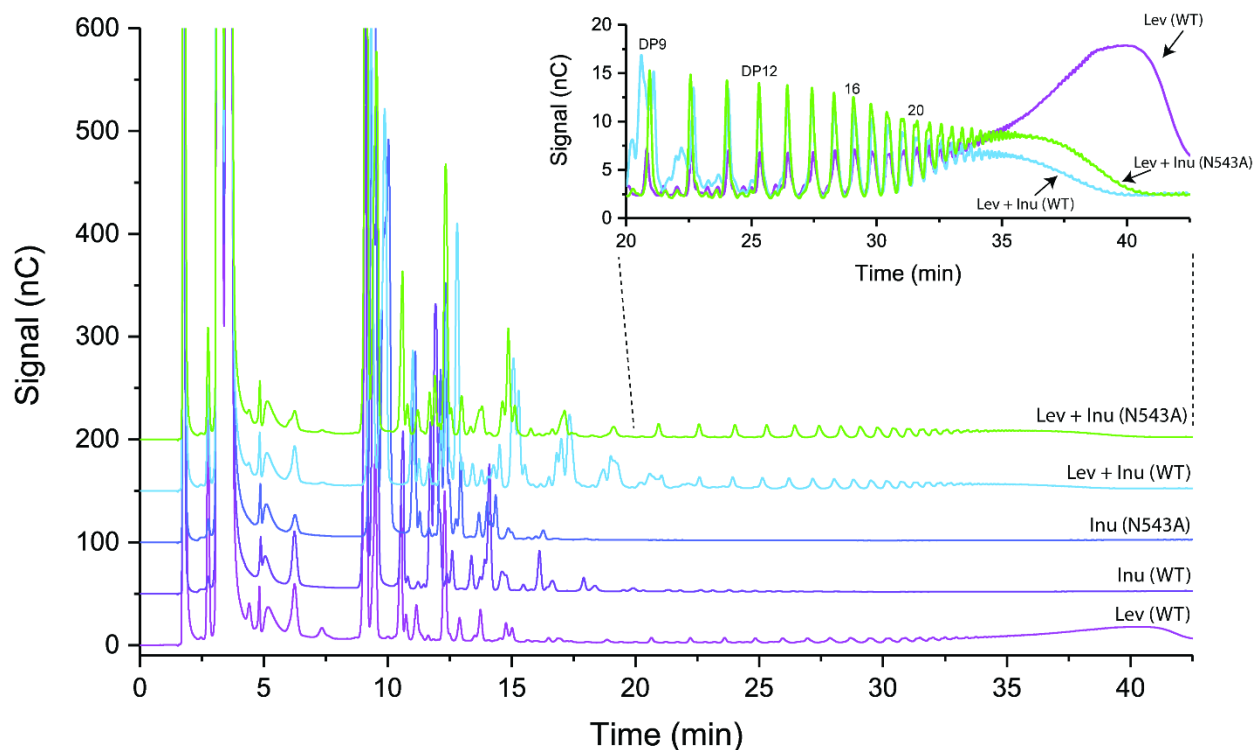
154 **Results and discussion**

155 **Synthesis of LFOSs by a combination of levansucrase and inulosucrase**

156 Recently, we established the effective synthesis of levan-type fructooligosaccharide (LFOS) by
157 coupling the reaction of levansucrase (Lev) and inulosucrase (Inu) [33]. This method provided a very high
158 yield of LFOS, at the expense of high molecular weight polymer. **1-Kestose, generated by both Lev and
159 Inu, is a key intermediate or acceptor for levansucrase [33, 38]. The binding of 1-kestose to the active site
160 of levansucrase may impact the expansion of the levan chain [33].** In the present study, novel combi-CLEAs
161 of levansucrase and inulosucrase were prepared and used for the one-pot synthesis of LFOS. Since the
162 addition of short-chain β -2,1 FOS, including 1-kestose and nystose, into levansucrase reaction could
163 significantly increase the yield of LFOS obtained, the short oligosaccharide-producing mutant of Inu
164 (N543A) [9] was selected for preparing combi-CLEAs in this study.

165 Before preparing the co-immobilised enzyme, the coupled reaction between soluble enzymes was
166 examined. HPAEC showed that addition of Inu (either WT or N543A) into Lev reactions significantly
167 increased the yield of oligosaccharide, while the yield of polymer was reduced (Fig 1), which is in line with
168 results of previous studies [33]. Moreover, the HPAEC peak positions of products from mixed enzyme
169 reactions corresponded to those from reactions with Lev alone, indicating that these reactions amplified
170 only the signal of levan oligosaccharides but not inulin oligosaccharides. In comparison to the coupling
171 reaction of WT_Inu and Lev, the coupling reaction of monomeric N543A_Inu and monomeric Lev
172 produced higher amount of LFOS, so, a couple of Lev and N543A_Inu was selected for combi-CLEA

173 preparation.



174

175 **Figure 1** HPAEC chromatogram of fructooligosaccharide produced by Lev, Inu and mixed enzymes.

176

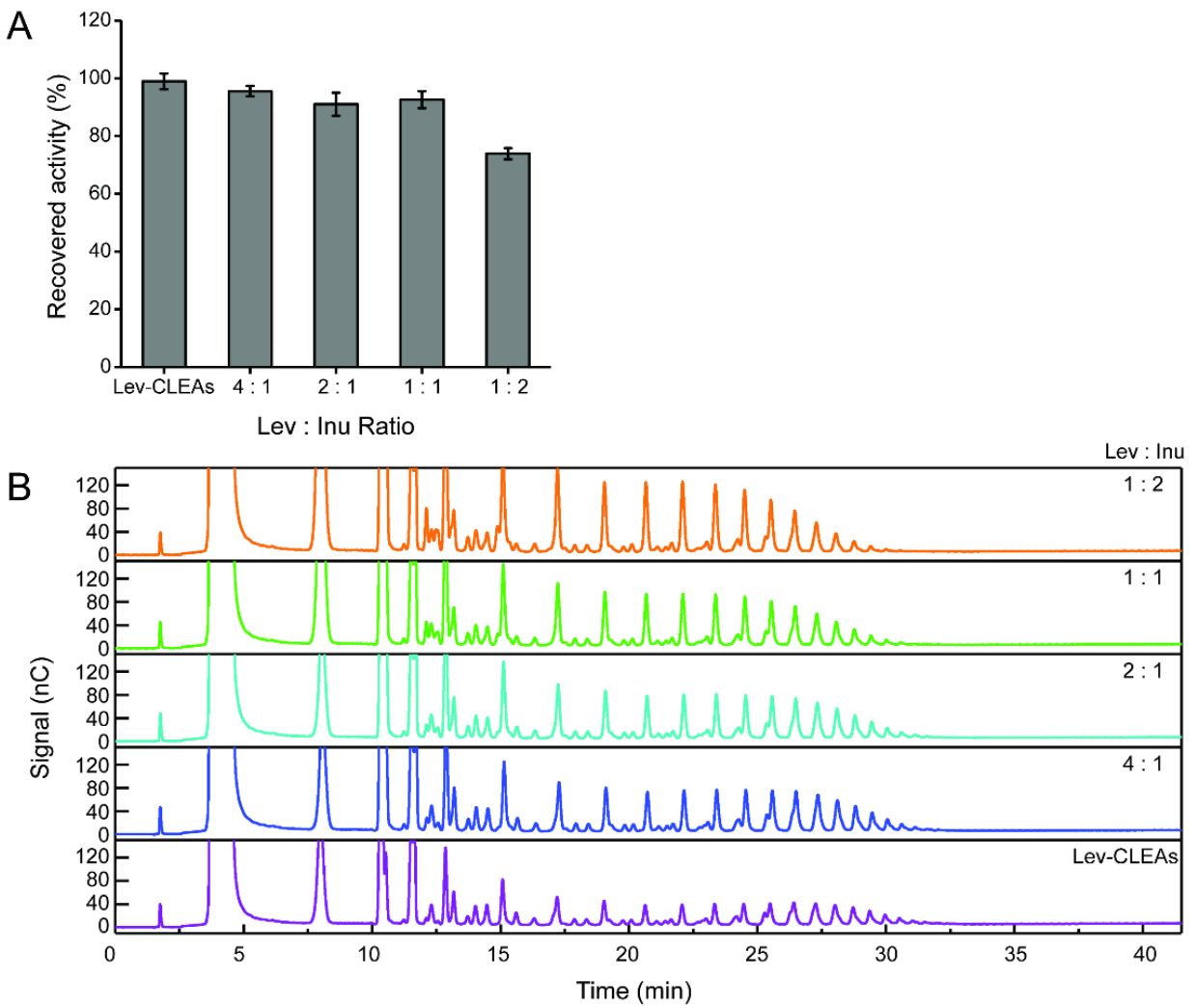
177 Preparation of combi-CLEAs from levansucrase and inulosucrase

178 Generally, CLEAs can be prepared by following two steps: precipitation of the enzyme molecules
179 and cross-linking of the aggregated enzyme by a bifunctional cross-linker [22, 23, 28]. In this study, CLEAs
180 of levansucrase (Lev-CLEAs) and combi-CLEAs of Lev and N543A_Inu were prepared using 40% (w/v)
181 ammonium sulfate as a precipitant before cross-linking by glutaraldehyde. BSA was used as a protein
182 feeder facilitating the protein precipitation in case where the protein concentration is low [39]. Since the
183 Lev-Inu ratio is a key factor in determining the yield and chain length distribution of LFOS synthesised by
184 mixed enzymes, the effect of Lev-Inu ratio on activity and LFOS yield of combi-CLEAs was investigated.
185 The recovered activity of immobilised enzymes was determined from total sucrose activity because it is
186 difficult to assay the activities of Lev and Inu separately. The result demonstrated that the recovered
187 activity of combi-CLEAs decreased marginally when the inulosucrase concentration increased (Fig 2A). **As**
188 **free protein was not found in the soluble fraction**, the reduction of enzyme activity might result from
189 enzyme conformational changes, which generally occur upon cross-linking [40]. In comparison with our

190 previous study, cross-linked enzyme aggregates of inulosucrase (Inu-CLEAs) showed less recovered
191 activity (around 40%) than that of Lev-CLEAs (around 99%) [41]. This may be the reason why the combi-
192 CLEAs prepared by 1:2 Lev-Inu showed the lower recovered activity than other conditions.

193 The effect of the Lev-Inu ratio on LFOS chain length distribution was then explored by HPAEC-PAD
194 (Fig 2B), which showed that the yield of LFOS tends to increase when the proportion of Inu in combi-CLEAs
195 was increased. The higher amount of Inu generated a higher amount of 1-kestose and nystose, which
196 presumably inhibited high molecular weight levan polymer formation and increased LFOS accumulation.
197 Even though the combi-CLEAs prepared from 1:2 Lev-Inu showed the lowest recovered activity, they
198 produced the highest yield of LFOS. Therefore, the 1:2 Lev-Inu combi-CLEA was selected for further
199 evaluation. In comparison to fusion enzyme [34], co-immobilisation has more advantage since the
200 stoichiometric ratio of the enzymes in biocatalyst could be adjustable. Also, Lev-CLEAs produced a higher
201 amount of LFOS (Fig 3), suggesting that immobilisation may provide a microenvironment allowing only
202 small acceptors to interact with the enzyme [28]. Nevertheless, this Lev-CLEAs still produced a lower
203 amount of LFOS than that of combi-CLEAs, confirming cooperation between inulosucrase and
204 levansucrase for LFOS production.

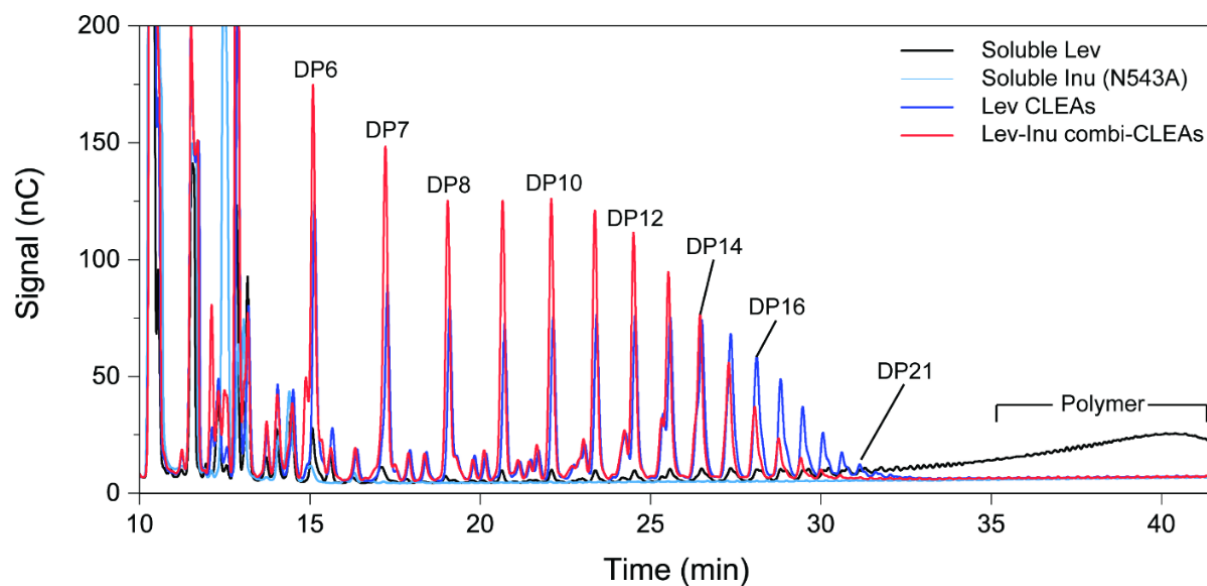
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206

207 **Figure 2** (A) Recovered activity of combi-CLEAs prepared by different Lev and Inu ratio. (B) HPAEC
 208 chromatogram of LFOS produced by differently prepared combi-CLEAs.

209

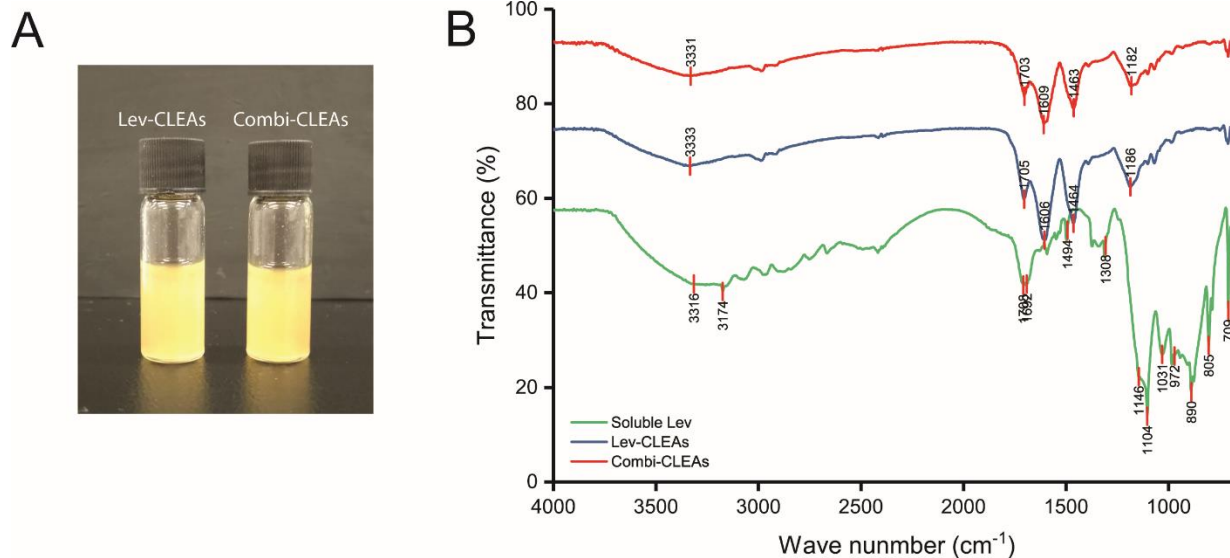


210
 211 **Figure 3** HPAEC chromatogram of FOS products synthesised from 5%(W/V) sucrose using free and
 212 immobilised enzymes.

213
 214 **Characterisation of combi-CLEAs from levansucrase and inulosucrase**

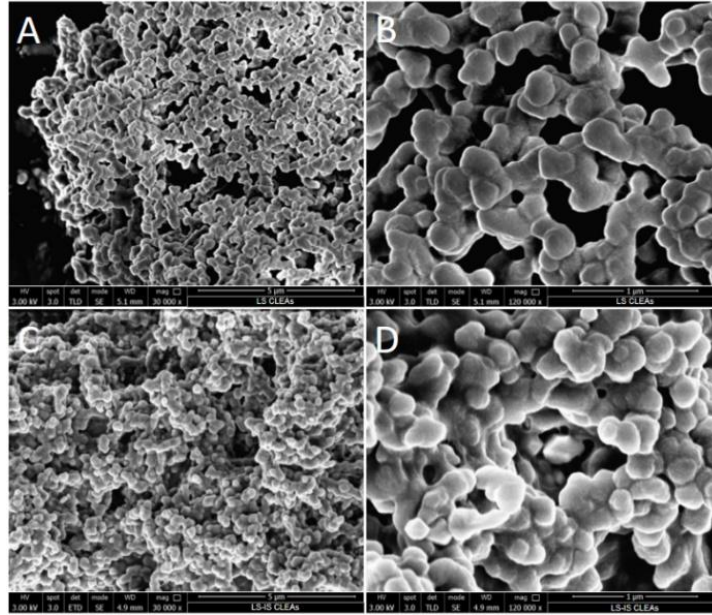
215 Lev-CLEAs and combi-CLEAs were characterised by FT-IR spectroscopy and scanning electron
 216 microscope (SEM). Both appeared as yellow particle suspensions (Fig 4A). FTIR analysis showed the
 217 presence of the cross-linking reaction (Fig 4B): both free and immobilised enzymes showed a high
 218 absorption peak at $\sim 3300\text{ cm}^{-1}$, corresponding to the OH-stretching and -NH stretching vibrations, and
 219 high-intensity peaks at $\sim 1700\text{ cm}^{-1}$, corresponding to C=O stretching of amide I ($1700\text{--}1600\text{ cm}^{-1}$) of
 220 protein. For immobilized enzyme, the FT-IR spectra showed the intense peak at $\sim 1600\text{ cm}^{-1}$ and $\sim 1460\text{ cm}^{-1}$
 221 ¹. The peak at 1600 cm^{-1} was assigned to the C=N bond of Schiff's base linkages formed between
 222 glutaraldehyde and the amino group of the enzyme after cross-linking, while the peak at 1460 cm^{-1}
 223 corresponds to C-H bending frequencies of cross-linked glutaraldehyde [42, 43]. This result confirmed the
 224 presence of covalent linkages in the aggregated proteins.

225



226
 227 **Figure 4** (A) Appearance of Lev-CLEAs and combi-CLEAs. (B) The FT-IR spectrum of free and immobilised
 228 levansucrase.

229
 230 Scanning electron micrograph (SEM) demonstrated that the surface morphology of Lev-CLEAs and
 231 combi-CLEAs was uniform, with particles of an approximate diameter of 0.2 – 0.5 μm (Fig 5A-D). The
 232 structure of these CLEAs resembles the type 1 protein aggregates that were previously described by
 233 Schoevaart et al. [24]. However, both CLEAs have a porous structure, allowing substrate access to the
 234 active site of the enzyme. This might be the reason why the Lev-CLEAs and combi-CLEAs have very high
 235 activity after immobilisation.



236

237 **Figure 5** Scanning electron micrograph of (A-B) Lev-CLEAs and (C-D) Lev-Inu combi-CLEAs at magnification
 238 30,000x (A and C) and 120,000x (B and D)

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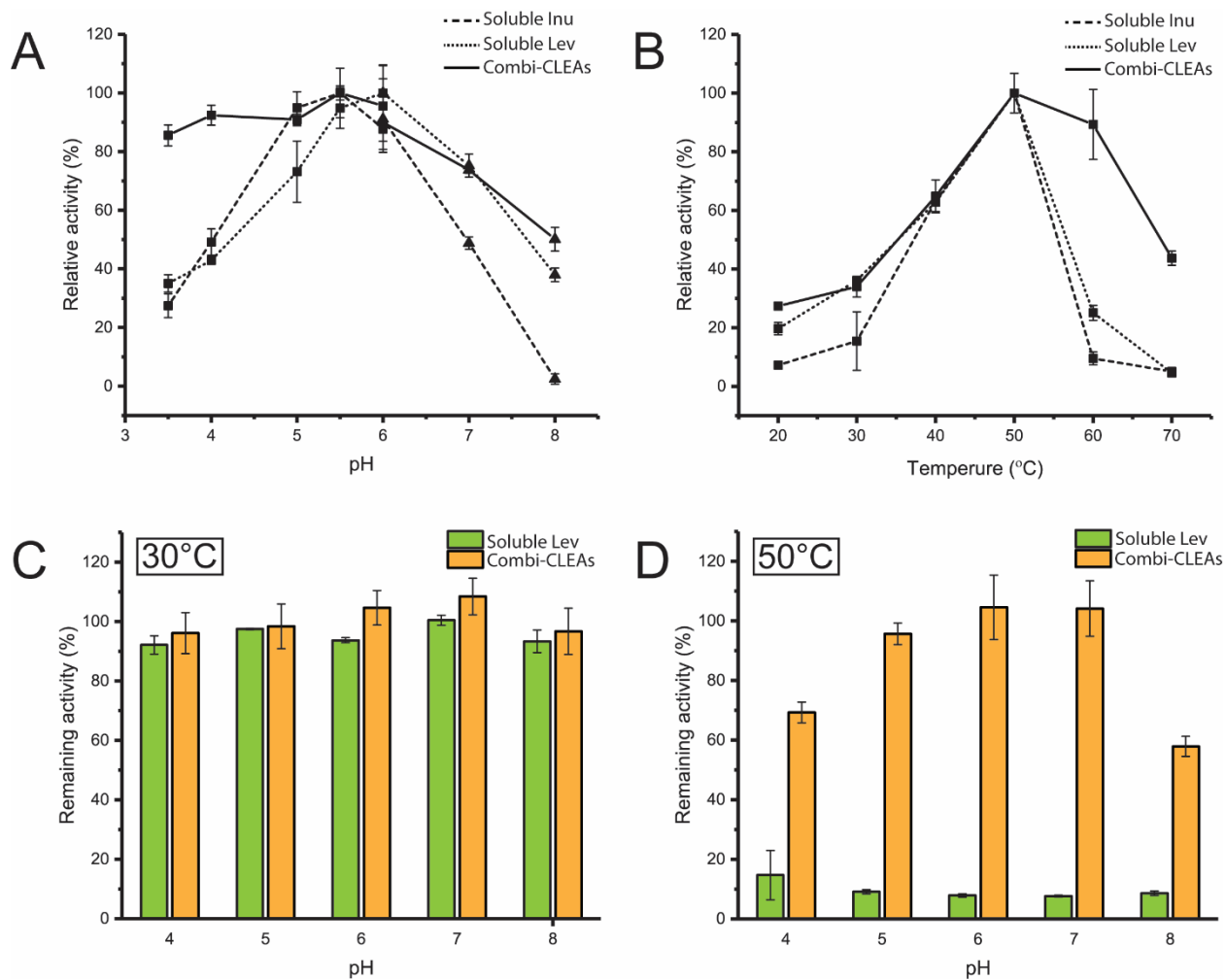
240 **Effect of pH and temperature on activity and stability of free and immobilised enzymes**

241 After immobilisation, the biochemical properties of the enzymes may change. So, their
 242 biochemical properties, including optimum pH and optimum temperature, need to be determined and
 243 compared to those of free enzymes. As shown in **Fig 6A**, the optimum pH of combi-CLEAs was comparable
 244 to that of the free Inu and Lev enzymes, while the combi-CLEAs were more active in the more acidic pH
 245 range were the free enzymes. It suggested that immobilisation by CLEAs can protect the protonation state
 246 of the active site of the enzymes. For the effect of temperature on enzyme activity, the combi-CLEAs
 247 exhibited similar optimum temperature to the free enzymes at 50°C (**Fig 6B**), while the combi-CLEAs were
 248 highly active at 60°C, a temperature at which the free Lev and Inu enzymes were inactive. This result
 249 suggests that immobilisation by CLEAs can retain the active conformation of the enzymes, resulting in
 250 increased enzyme stability.

251 The stability of combi-CLEAs was explored in the pH 4 – 8 at 30°C and 50°C (**Fig 6C-D**). The stability
 252 of combi-CLEAs and free Lev was compared because the aim of this research is to synthesise the levan
 253 oligosaccharides. At 30°C, the combi-CLEAs exhibit roughly the same stability to free Lev, while pre-
 254 incubation at a 50°C resulted in 100% of initial activity while free Lev retained only ~8%. Therefore, we

255 can conclude that the preparation of co-immobilized Lev and Inu can substantially promote enzyme
 256 stability, which is in line with previous studies in which CLEAs can increase the stability of levansucrase
 257 [29] and inulosucrase [41].

258



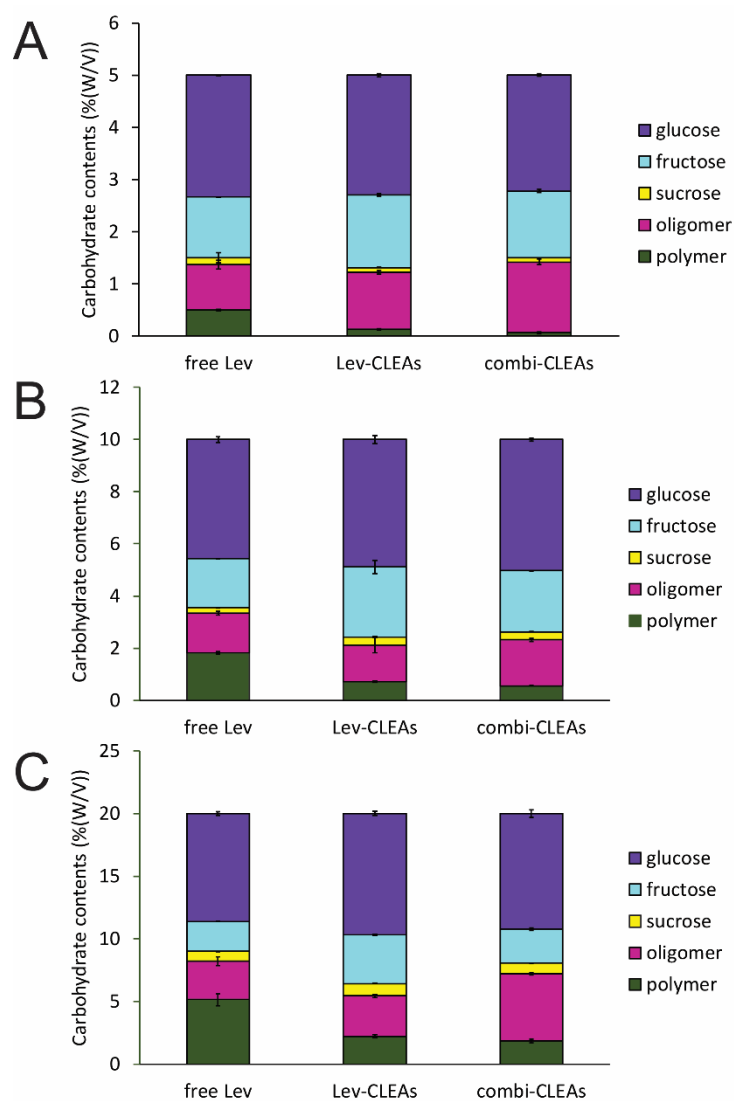
259 **Figure 6** Effect of (A) pH and (B) temperature on the activity of the soluble and immobilised enzyme. (C)
 260 and (D) indicate the stability of soluble Lev and combi-CLEAs in the buffer pH 4 – 8 at 30°C and 50°C,
 261 respectively.
 262

263

264 **Synthesis of LFOS by combi-CLEAs**

265 Although the optimum temperature of both levansucrase and inulosucrase are 50°C, the enzymes
 266 is not stable at this temperature. Therefore, the synthesis of LFOS was conducted at temperatures below

267 the optimum range (30°C) since this temperature affords the enzyme with greater transglycosylation
 268 activity and stability. Quantitative analysis by HPLC indicated that the combi-CLEAs produced lower
 269 amount of polysaccharide than those of free and immobilised Lev, while it produced highest amount of
 270 fructan oligosaccharide (Fig 7A-C). In comparison to other system, this combi-CLEAs provided access to a
 271 broad range of LFOS, which has not been reported before. Therefore, the combi-CLEAs of levansucrase
 272 and inulosucrase (N543A mutant) may prove useful for the synthesis of LFOS and future biotechnological
 273 applications.

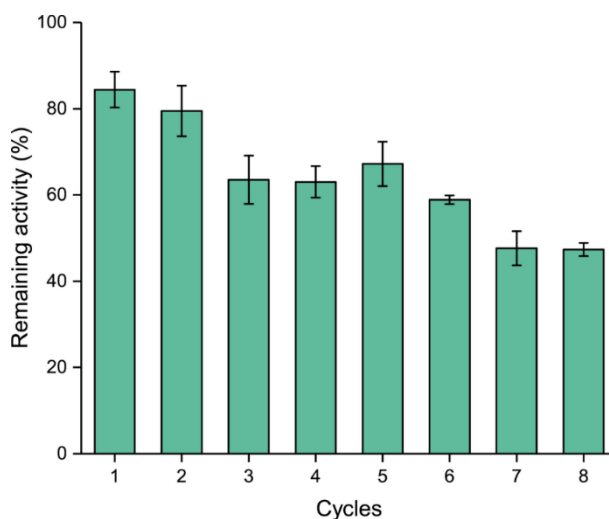


274
 275 **Figure 7** The carbohydrate composition after the conversion of sucrose by free Lev, Lev-CLEAs and combi-
 276 CLEAs. The reaction was performed using (A) 5%, (B) 10%, and (C) 20%(W/V) sucrose at 30°C for 24h.

277

278 **Operational stability**

279 One of the advantages of the immobilised enzymes is its reusability. The operational stability of
280 combi-CLEAs was evaluated in a series of batch reactions, where the remaining activity was assessed after
281 each cycle. As showed in Fig 8, the activity of combi-CLEAs decreased from 100% to 60% after three cycles
282 of reuse. After that, the activity gradually decreased with increasing number of cycles d. The initial
283 decrease of CLEAs activity in the early cycles might be a result of the denaturation of unstable enzyme
284 molecules or desorption of non-covalently bound enzymes. This finding corresponds to many studies on
285 immobilisation of enzymes, including levansucrase [44] and inulosucrase [28, 45].



286

287

Figure 8 Operational stability of combi-CLEAs.

288

289 **Conclusions**

290 Herein we report the first preparation and characterization of combi-CLEAs from levansucrase
291 and inulosucrase (N543A). In comparison with free levansucrase and Lev-CLEAs, the combi-CLEAs
292 produced a higher amount of LFOS. Moreover, the immobilization also increased the stability of the
293 enzyme. Product characterization by HPAEC-PAD indicated that this combi-CLEAs could produce a broader
294 range of LFOS, which have not previously been accessible through other enzymatic synthesis procedures.
295 These properties make combi-CLEAs of this type highly attractive as biocatalyst for the synthesis of
296 bioactive LFOSs.

297

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301

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