

1 **RAPESEED MEAL PROCESSING AND ENZYMES FOR BROILERS**

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3 **Rapeseed meal processing and dietary enzymes modulate excreta inositol phosphate**
4 **profile, nutrient availability and production performance of broiler chickens**

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6 V. R. Pirgozliev*, S. C. Mansbridge*, T. Kendal *, E. S. Watts*, S. P. Rose*, C. A. Brearley†,
7 M. R. Bedford‡

8

9 *The National Institute of Poultry Husbandry, Harper Adams University, Shropshire,
10 Edgmond, TF10 8NB, UK

11 †School of Biological Sciences, University of East Anglia, Norwich, Norfolk, NR4 7TJ, UK

12 ‡AB Vista, Marlborough, Wiltshire, SN8 4AN, UK

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14 Corresponding author: vpirgozliev@harper-adams.ac.uk

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METABOLISM AND NUTRITION

ABSTRACT

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18 This study aimed to assess the effect of rapeseed meal (RSM) processing method, where
19 solvent extraction occurred under standard industry conditions (ST) or cold-pressed hexane
20 extraction was employed (MT), and exogenous enzyme supplementation (phytase (PHY) and
21 xylanase (XYL)) alone or in combination on key nutritional factors of broiler chickens. A
22 randomised control experiment was performed using 144 male Ross 308 broilers in a 2 x 2 x 3
23 factorial arrangement. Three diets including a nutritionally complete wheat-based basal diet
24 (BD), a diet containing 200 g/kg of RSM extracted under ST and another diet containing 200
25 g/kg of RSM extracted under MT were produced. Each diet was then split into four parts and
26 was fed as is, or supplemented with PHY at 1500 FTU/kg or XYL at 16000 BXU/kg, alone or
27 in combination, resulting in 12 diets in total. Response criteria: feed intake (FI), weight gain
28 (WG) and feed conversion ratio (FCR), from 7 to 21 d age, AMEn, retention coefficients for
29 dry matter (DMR), nitrogen (NR), fat (FR), and the profile of inositol phosphate esters (IP2-6)
30 and myo-inositol (MI) in excreta. Diets containing MT had higher AMEn compared to ST diets
31 ($P < 0.05$). There was RSM by PHY interaction for FI, as only birds fed MT diet responded to
32 PHY supplementation with reduced FI and FCR ($P < 0.001$). Feeding XYL reduced overall FI
33 and FCR ($P < 0.05$). Feeding PHY reduced IP6 and increased MI in excreta ($P < 0.001$).
34 Feeding XYL and PHY in combination reduced MI in excreta compared to PHY only ($P =$
35 0.05). Compared to BD, birds fed RSM diets had an increased IP6 ($P < 0.05$) and MI
36 concentration in excreta ($P < 0.01$). This may be due to IP ester differences in RSM and BD.

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38 Key words: xylanase, phytase, phytate degradation, rapeseed meal, broiler chicken

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INTRODUCTION

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With the sustained rise in the price of imported soybean meal (SBM) and its high environmental footprint, attention has been redirected towards the need to develop alternative protein sources for modern poultry production (Abdulla et al., 2017; Whiting et al., 2019; Karkelanov et al., 2021). Rapeseed is the most widely grown oilseed crop in the United Kingdom (UK) and Europe (Carré and Pouzet, 2014). Rapeseed meal (RSM), a co-product of the rapeseed oil recovery process, is an attractive alternative protein source for poultry (Kasprzak et al., 2016; Olukosi et al. 2017). Although the majority of currently available cultivars are registered as “double zero” (00) due to their low erucic acid and glucosinolate content, RSM is still high in non-starch polysaccharides (NSP) and phytate (Houdijk et al., 2017). Thus, formulating broiler diets using RSM remains challenging as its nutritive value is reportedly lower and more variable than SBM (Khajali and Slominski, 2012). In addition, Watts et al. (2020) demonstrated that the oil recovery methods, i.e. traditional extraction or those that minimise the exposure of RSM to thermal treatments, can also impact on the feeding value of RSM for poultry. Exogenous phytase (PHY) and xylanase (XYL) enzyme preparations are routinely used in poultry feed worldwide to improve phosphorus (P) nutrition and to mitigate the negative impact of phytate and of high dietary levels of NSP, especially in younger birds. Beyond these core reasons for including PHY and XYL, there is now significant interest in understanding the extra phosphoric effects of super-dosing PHY (Lee et al., 2017), giving a more complete destruction of the anti-nutritional factor phytate, the release of lower inositol phosphates, and production of myo-inositol (MI) in the digestive tract (Beeson et al., 2017; Sommerfeld et al., 2018; Pirgozliev et al., 2019a). **More research is needed to study the interaction between exogenous XYL and super-dosed PHY on bird performance, dietary energy and nutrients availability.**

64 The aim of this experiment was to study the response of broiler chickens receiving diets
65 formulated with two RSM samples, one obtained via conventional solvent extraction (ST) and
66 the other produced under cold-pressed hexane extraction (MT), supplemented with PHY and
67 XYL individually or in combination. The aim of the study was to measure the effect of the
68 dietary treatments on AMEn, dry matter (DMR), nitrogen (NR) and fat (FR) retention
69 coefficients, and the hydrolysis of inositol phosphate esters (IP) from phytate to lower IPs and
70 MI. Feed intake (FI), weigh gain (WG) and feed conversion ratio (FCR) were also measured.

71 MATERIALS AND METHODS

72 The study procedures were approved by Harper Adams University Research Ethics Committee
73 and reported here in accordance with the ARRIVE 2.0 guidelines (du Sert et al., 2020).

74 *Birds and Housing*

75 Male Ross 308 broilers were obtained from a commercial hatchery at day old and were placed
76 in a single floor pen and fed on a proprietary wheat-soya broiler ration until 7 d of age. The
77 starter diet contained 12.38 MJ/kg AME and 216 g/kg CP and the main ingredients were wheat
78 (603 g/kg), SBM (210 g/kg) and full fat soya (142 g/kg). On the first day of the experiment (7
79 d of age), the chicks were individually weighed and the heaviest and lightest birds discarded
80 (in accordance with pre-determined inclusion and exclusion criteria that birds should be
81 average commercial weight and good health), leaving 144 birds which were placed in 72 pens
82 (2 birds per pen), following randomisation. Standard temperature and lighting programmes for
83 Ross 308 broilers were used (Aviagen Ltd., Edinburgh, UK). Sample size determination was
84 based on *a priori* information from previous similar studies. Animal well-being was checked
85 daily.

86 *Experimental Diets*

87 Two RSM samples produced under different processing conditions were used in this study. A
88 sample of conventionally solvent extracted RSM (ST) and cold-pressed hexane extracted RSM

89 (MT) were obtained as previously described (Watts et al., 2020, 2021). In brief, conventionally
90 solvent extraction includes two steps of cooking, first at 80–90°C to increase oil extraction
91 efficiency, and second at 95 to 115°C for about an hour, when the residual hexane is flashed
92 from the meal under pressure in a desolventising/toasting unit. The cold-pressed method
93 employs a milder solvent extraction procedure by excluding the cooking step and cold-pressing
94 the seed. The hexane temperature is maintained at approximately 50°C and the residual hexane
95 is flashed out by injecting the meals with live steam.

96 A basal diet (BD) was designed and mixed to meet the nutritional requirements of the Ross 308
97 breed (Aviagen Ltd., Edinburgh, UK) (Table 1). The BD was then split in 3 parts, where in two
98 parts, the RSM samples (Table 2) were incorporated at 200 g/kg (800 g of the BD + 200 g of
99 each RSM sample), resulting in three diets. The three diets were then split in four parts each,
100 with one part fed as is, and the other three parts supplemented either with PHY (1500 FTU/kg;
101 Quantum Blue 5G; AB Vista, Marlborough, UK; 5000 FTU/g), XYL (16000 BXU/kg; Econase
102 XT 25P; AB Vista; 160000 BXU/g), or with the combination of 1500 FTU/kg PHY + 16000
103 BXU/kg XYL. Quantum Blue is an enhanced *E. coli* phytase, specifically designed to unlock
104 nutrient potential from phytate. Econase XT 25P is a non-starch polysaccharide degrading
105 enzyme based on endo-1,4- β -xylanase produced by a genetically modified strain of
106 *Trichoderma reesei*. Twelve diets in total were fed during the study in mash form.

107 ***Experimental Procedures***

108 Each experimental diet was fed to birds in six pens following randomisation (pen was the
109 experimental unit). Birds and feed were weighed on day 7 and day 21 to determine average
110 daily FI, average daily WG, and FCR on a pen basis. Excreta were quantitatively collected each
111 day for the last 4 d of the experiment (to avoid evaporation losses) and immediately dried at 60
112 °C.

113 ***Chemical Analyses***

114 Dietary and excreta samples were milled through a 0.5 mm sieve before analysis. Diets and
115 excreta samples were subsequently analysed for dry matter content (DM), gross energy (GE),
116 nitrogen (N), fat, IP2-6, and MI. Minerals (calcium, Ca; phosphorus, P) in diet and RSM were
117 analysed as previously described (Tanner et al., 2002). The activity of PHY and XYL was
118 analysed by product specific, validated ELISA methods, using Quantiplate Kits for Quantum
119 Blue and Econase XT, both supplied by Enviroligix (AB Vista Laboratories, Innovation &
120 Technology Centre, Ystrad Mynach, UK). Dry matter, gross energy, nitrogen and fat in dietary
121 and excreta samples were determined as described elsewhere (Abdulla et al., 2021).

122 The NSP content of the BD and RSM samples were determined following the method of
123 Englyst (1994). Minerals in the BD and RSM samples were measured as described by Tanner
124 et al. (2002). Total glucosinolate content was determined using high performance liquid
125 chromatography (ISO 9167, 1992). Analysis for phytate (IP6), IP2-5, and MI was performed
126 according to methods described previously (Madsen et al., 2019; Pirgozliev et al., 2019b). The
127 AMEn of diets were calculated following the method of Hill and Anderson (1958). The
128 coefficients of nutrient retention were determined as the difference between intake and voiding
129 of the nutrient, divided by their respective intake.

130 *Statistical Analysis*

131 Statistical comparisons were performed using the general ANOVA procedure of Genstat 19th
132 edition (VSN International Ltd) in a 2 x 2 x 3 factorial arrangement, with main effects of
133 phytase, xylanase and diet type, for growth performance measures: FI, WG, FCR, AMEn,
134 nutrient retention, and ileal phytate degradation. All data were checked for normality and
135 homogeneity of residuals prior to ANOVA.

136 **RESULTS**

137 The BD (Table 1) met the diet specification for this strain of broiler chicken (Aviagen Ltd.,
138 Edinburgh, UK). The chemical composition of the RSM samples is summarised in Table 2.

139 The AMEn values of the RSM samples used in MT and ST diets were determined previously
140 (Watts et al., 2020, 2021) and were 11.90 and 11.70 MJ/kg, respectively. The crude protein
141 content in ST sample was higher when compared to MT sample, 344 vs 308 g/kg. The
142 calculated AMEn of MT and ST diets was reduced by approximately 0.9 and 1.1 MJ/kg, and
143 dietary CP was 232 and 239 g/kg, respectively. There was variation within IP in the RSM
144 samples; most noticeable for IP2, IP5 and IP6. The MT sample had 3723 nmol/g MI content
145 compared to 2432 nmol/g in ST sample. The analysed PHY and XYL activity in the diets was
146 slightly variable but close to the expected 1500 FTU/kg or 16000 BXU/kg, respectively (Table
147 3). Dietary phytate P was lower in the BD, 0.303 (g/100 g) and slightly higher in ST and MT
148 diets, 0.392 vs 0.385 (g/100 g), respectively.

149 There were no bird mortalities during the experiment. The effects of experimental treatments
150 on broiler growth performance are shown in Table 4. There was an RSM by PHY interaction
151 in FI, as only birds fed MT diet responded to PHY supplementation with reduced FI ($P < 0.05$)
152 and there was no response in birds fed BD and ST diets. Feeding XYL significantly reduced
153 overall FI ($P < 0.05$). Birds fed BD diet had greater WG compared to the rest ($P < 0.001$).
154 Feeding XYL improved feed efficiency, i.e. reduced FCR ($P < 0.001$). There was RSM by PHY
155 interaction for FCR as only bird fed MT diet responded to PHY supplementation with reduced
156 FCR ($P = 0.001$) and there was no response in birds fed BD and ST diets.

157 The BD had the highest AMEn followed by MT and ST diets, respectively ($P < 0.05$). The DMR
158 and NR coefficients were higher for BD ($P < 0.05$), but did not differ between MT and ST diets
159 ($P > 0.05$). Both, ST and MT diets had higher FR coefficients than BD ($P < 0.001$).

160 The profile of the IP and MI concentrations in excreta in relation to the experimental treatments
161 is detailed in Table 5. Feeding PHY reduced IP6 ($P < 0.001$) and increased IP3 ($P < 0.001$)
162 phosphates, although dietary XYL increased IP3 ($P < 0.05$), IP4 ($P < 0.001$) and IP5 ($P < 0.05$)
163 phosphates in excreta. Feeding PHY alone increased MI in excreta although XYL did not

164 change MI when fed alone and even reduced it when in combination with PHY (P=0.05). Birds
165 fed BD had less IP6 (P<0.05) and MI (P<0.001) phosphates in excreta compared to ST and MT
166 fed birds. There was a PHY x RSM interaction for IP5, as the reduction in InsP5 differed
167 between treatments and was lower (P<0.05) for MT compared to BD and ST, 47% vs 83%,
168 respectively. Dietary PHY also interacted with RSM for IP4 in excreta as the concentration
169 was increased by a greater magnitude in BD and ST diets in comparison to MT (P<0.05). There
170 was an RSM x Enzyme supplementation interaction (P<0.001) for IP2, as BD diet responded
171 to enzyme supplementation via reducing IP2 concentration in excreta, although it was not the
172 case for ST and MT diets and indeed the IP2 levels in these diets were lower than in the BD.

173 **DISCUSSION**

174 The overall BW of birds fed BD was 807 g, or approximately 20 % below the Ross 308 broiler
175 target body weight for commercial flocks. This was expected due to the feeding of mash diets
176 (rather than pelleted diets fed commercially), thus the reduced performance compared to large
177 commercial flocks was anticipated (Pirgozliev et al., 2016; Yang et al., 2020), but was not
178 considered detrimental to the study aims. The further reduction in WG of birds fed ST and MT
179 diets was also expected and may be attributed to the low AMEn and high NSP contents of
180 dietary RSM compared to the BD diet. Whilst amino acid digestibility was not measured, this
181 could be another explanation for the low performance.

182 The positive response of MT diets to PHY supplementation on FI and FCR agrees with
183 previous research. Watts et al. (2020) found that oil recovery method that minimises the
184 exposure of RSM to thermal treatments and by adding a suitable enzyme there is scope to
185 increase the nutritional value of RSM for broilers and increase its utilisation in modern poultry
186 production. Collectively, the higher AMEn and trends observed in overall higher DMR and
187 NR coefficients of MT compared to ST diet further reflect on the fact that less heat damage
188 was incurred to the RSM during cold press hexane extraction. This is further supported by

189 Olukosi et al. (2017), who found that reducing the exposure of the RSM to preliminary thermal
190 treatments prior to solvent extraction and desolventising/toasting contributed to 1.3 MJ/kg
191 greater ME in the final meal. Confirming previous findings, dietary XYL reduced FI
192 (Pirgozliev et al., 2015) and FCR (Olukosi et al., 2020; Pirgozliev et al., 2021). The marginal
193 improvement in growth performance variables in birds fed both enzymes agrees with the view
194 that feeding a combination of enzymes can have a positive additive effect on growth
195 performance of poultry (Olukosi et al., 2010; Abdulla et al., 2016). However, the diets fed were
196 sufficient in P and other nutrients, thus the magnitude of the responses to the enzymes can be
197 expected to be low (Cabahug et al., 1999).

198 As metabolizable energy is a measurement of the available energy in carbohydrates, fats and
199 proteins it was expected that supplementing PHY and XYL would not greatly influence AMEn
200 in a nutritionally sufficient diet. The lack in AMEn response coupled with the lack of response
201 to enzyme supplementation of dietary DMR, NR and FR coefficients.

202 The theory of enzymatic breakdown of phytate compounds distinguishes between liberation of
203 phytate molecules from complexes with other matter components and enzymatic cleavage of
204 phosphate residues on the myo-inositol ring (Zyla et al., 2004). The stepwise manner of
205 dephosphorylation of IP6 (Greiner et al., 2000) will lead to a release of different InsP (and
206 isomers). As expected (Pirgozliev et al. 2019a; Kriseldi et al. 2021; Olukosi et al 2020), feeding
207 phytase reduced the excreta concentration of IP6-5. However, the degree of dephosphorylation
208 for IP5 differed between treatments, as it was lower for MT compared to BD and ST, 46 vs 83
209 %, respectively. Despite the higher IP6 in MT sample compared to ST sample, the IP6 in
210 excreta in birds fed those diets did not differ. Higher PHY doses can further boost the
211 breakdown of phytate compared to 'regular' doses, thus the super PHY dose was possibly
212 efficient enough to improve MI release, hence the lack of interaction between PHY and XYL.

213 The phytate in wheat and rapeseeds resides in the aleurone layer and in the cotyledons
214 respectively and is strongly associated with fibres, thus is expected that exogenous xylanases
215 should increase access of phytase to phytate resulting in increased IP hydrolysis and releasing
216 more MI. However, no such interactive effect was observed in this study, which agrees with
217 Zeller et al. (2015) and Olukosi et al. (2020). The increased MI excreta levels in PHY fed birds
218 suggests that P net absorption was primarily driven by PHY supplementation, with no further
219 effects observed with XYL supplementation, which agrees with other studies (Olukosi and
220 Adeola, 2008; Olukosi et al., 2008; Tiwari et al., 2010).

221 Feeding PHY and XYL together led to reduced excreta MI concentration by 11.8 % when
222 compared to feeding PHY only. The reason for XYL x PHY interaction on excreta MI is
223 unclear. The difference in excreta MI between PHY and PHY x XYL fed birds in this study
224 was 12 %, or 1157 nmol MI only. The MI has been determined on excreta that was oven dried
225 for at least 48 hours at 60 °C, thus microbial proliferation cannot be excluded. The results
226 suggest that although statistically, the difference in MI may not be biologically significant.

227 In conclusion, the current study indicates that the RSM samples shared several similarities in
228 their responses in terms of nutrient retention and IP hydrolysis, but there are differences in their
229 responses in terms of growth performance and AMEn in presence of exogenous PHY. Whether
230 these are driven by differences between the oil recovery methods, i.e. traditional extraction or
231 those that minimise the exposure of RSM to thermal treatments, or influenced in addition by
232 dietary requirements of broiler chickens at this age, need further investigation.

233

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235

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392 complete dephosphorilation and total conversion of phytates in poultry feeds. *Poult. Sci.*
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394

395 Table 1. Ingredient composition (g/kg, as-fed basis) and nutrient content of the experimental
 396 broiler chicken basal diet formulation

Dietary ingredient	g/kg	g/kg	g/kg
RSM ST ¹	-	200.0	-
RSM MT ²	-	-	200.0
Wheat	569.5	455.6	455.6
Maize gluten meal	10.0	8.0	8.0
Soybean meal	150.0	120.0	120.0
Full fat soybean meal	175.0	140.0	140.0
Monocalcium phosphate	20.0	16.0	16.0
Limestone	15.0	12.0	12.0
NaCl	3.8	3.0	3.0
Soya oil	40.0	32.0	32.0
Lysine HCL	4.1	3.3	3.3
Methionine	4.1	3.3	3.3
Threonine	2.0	1.6	1.6
Vitamin premix ³	6.5	5.2	5.2
Total	1000	1000	1000
Analysed composition			
AME (MJ/kg) ⁴	12.81	11.62	11.82
Dry matter (g/kg)	885	883	885
Gross energy (MJ/kg)	17.39	17.38	17.41
Oil (g/kg)	74	62	63
Crude protein (g/kg)	212	238	231
Ca (g/kg)	13.7	12.7	12.5
P (g/kg)	9.2	9.4	9.3
Phytate P (g/kg)	3.1	3.9	3.8
IP2 (nmol/g) ⁵	2928	2392	2366
IP3 (nmol/g) ⁵	399	471	443
IP4 (nmol/g) ⁵	2956	2547	2497
IP5 (nmol/g) ⁵	4992	5503	4921
IP6 (nmol/g) ⁵	2128	9721	10799

397

398 ¹RSM ST – conventionally solvent extracted rape seed meal.

399 ²RSM MT – cold-pressed hexane extracted rape seed meal.

400 ³The premix contained vitamins and trace elements to meet breeder's recommendation
 401 (Aviagen Ltd., Edinburgh, UK). The premix provided (units/kg diet) retinol, 3600 µg;
 402 cholecalciferol, 125 µg; µ-tocopherol, 34 mg; menadione, 3 mg; thiamin, 2 mg; riboflavin, 7
 403 mg; pyridoxine, 5 mg; cobalamin, 15 µg; nicotinic acid, 50 mg; pantothenic acid, 15 mg; folic

404 acid, 1 mg; biotin, 200 µg; iron, 80 mg; copper, 10 mg; manganese, 100 mg; cobalt, 0.5 mg;
405 zinc, 80 mg; iodine, 1 mg; selenium, 0.2 mg; and molybdenum, 0.5 mg.

406 ⁴The AME value was obtained via calculation.

407 ⁵IP2-6 - inositol phosphate esters.

408

409 Table 2. Chemical composition of the experimental **conventionally solvent extracted (ST) and**
 410 **cold-pressed hexane extracted (MT) rapeseed meal samples (as-fed basis)**

Determined values	ST	MT
Dry matter (g/kg)	877	884
AMEn (MJ/kg) ¹	6.88	7.86
Gross energy (MJ/kg)	17.36	17.47
Oil A (g/kg)	13.5	16.5
Crude protein (g/kg)	344	308
Ca (g/kg)	8.62	7.77
P (g/kg)	10.80	10.30
Soluble NSP ² (g/kg)	55	80
Insoluble NSP ² (g/kg)	174	156
Total NSP ² (g/kg)	229	236
Total glucosinolates (µmol/g)	4.07	2.65
IP2 (nmol/g) ³	275	121
IP3 (nmol/g) ³	753	617
IP4 (nmol/g) ³	936	657
IP5 (nmol/g) ³	7537	4633
IP6 (nmol/g) ³	39839	45427
Inositol (nmol/g)	2432	3723

411

412 ¹Determined in previous experiments (Watts et al., 2020, 2021)

413 ²NSP – non-starch polysaccharides.

414 ³IP2-6 - inositol phosphate esters.

415

416 Table 3. Analysed enzyme activities in experimental diet samples.

Treatments ¹	Expected		Determined		
	Phytase, FTU/kg	Xylanase, BXU/kg	Phytase ² , FTU/kg	Xylanase ³ , BXU/kg	Phytate P ⁴ (g/100 g)
1	0	0	< 50	< 2000	0.299
2	1500	0	1790	< 2000	0.311
3	0	16000	< 50	20700	0.305
4	1500	16000	1720	18500	0.295
5	0	0	< 50	< 2000	0.379
6	1500	0	1350	< 2000	0.403
7	0	16000	< 50	18800	0.389
8	1500	16000	1730	19300	0.397
9	0	0	< 50	< 2000	0.375
10	1500	0	1530	< 2000	0.393
11	0	16000	< 50	19400	0.381
12	1500	16000	1560	19700	0.389

417 ¹Diets consisted in 12 experimental treatments: (1) diet formulated without rape seed meal (RSM) without
418 phytase or xylanase; (2) diet formulated without RSM with phytase without xylanase; (3) diet formulated
419 without RSM without phytase with xylanase; (4) diet formulated without RSM with phytase and with xylanase;
420 (5) diet containing RSM produced at standard temperature (ST) without phytase or xylanase; (6) diet containing
421 ST with phytase without xylanase; (7) diet containing ST without phytase with xylanase; (8) diet containing ST
422 with phytase and with xylanase; (9) diet containing RSM produced at mild temperature (MT) without phytase or
423 xylanase; (10) diet containing MT with phytase without xylanase; (11) diet containing MT without phytase with
424 xylanase; (12) diet containing MT with phytase and with xylanase.

425 ²One FTU is defined as the amount of enzyme required to release 1 mmol of inorganic P per minute from
426 sodium phytate at 37°C and pH 5.5.

427 ³One BXU is defined as the amount of enzyme that produces 1 nmol reducing sugars from birchwood xylan in
428 one second at 50°C and pH 5.3.

429 ⁴Phytate phosphorus was determined via NIR.

430 Table 4. Selected productivity variables of broiler chickens, dietary metabolizable energy and
 431 nutrient retention coefficients.
 432

			FI ¹ (g/b)	WG ² (g/b)	FCR ³ (g/g)	AMEn ⁴ (MJ/kg)	DMR ⁵	NR ⁶	FR ⁷
PHY ⁸	PHY	XYL ⁹							
-			816	627	1.311	13.07	0.686	0.637	0.690
+			773	621	1.250	13.10	0.689	0.648	0.694
SEM ¹⁰			18.3	8.6	0.0271	0.093	0.0055	0.0066	0.0095
XYL									
-			831	614	1.357	13.06	0.687	0.641	0.687
+			759	634	1.205	13.11	0.688	0.644	0.696
SEM			18.3	8.6	0.0271	0.093	0.0055	0.0066	0.0095
RSM ¹¹									
BD ¹²			807	690 ^a	1.170	13.39 ^c	0.704 ^b	0.655 ^b	0.636 ^b
ST ¹³			781	593 ^b	1.319	12.85 ^a	0.674 ^a	0.626 ^a	0.720 ^a
MT ¹⁴			797	589 ^b	1.354	13.05 ^b	0.686 ^{ab}	0.647 ^{ab}	0.719 ^a
SEM			22.4	10.5	0.0332	0.114	0.0067	0.0081	0.0117
Interactions									
	-	-	858	617	1.403	13.05	0.685	0.639	0.688
	-	+	774	637	1.220	13.09	0.687	0.636	0.691
	+	-	804	612	1.312	13.08	0.689	0.643	0.686
	+	+	743	631	1.189	13.13	0.690	0.653	0.701
SEM			25.9	12.1	0.0383	0.131	0.0077	0.0093	0.0135
RSM									
BD	-		792 ^a	692	1.145 ^a	13.31	0.699	0.651	0.619
BD	+		821 ^{ab}	689	1.194 ^a	13.48	0.709	0.658	0.653
ST	-		759 ^{ac}	585	1.299 ^b	12.72	0.664	0.608	0.721
ST	+		803 ^a	601	1.339 ^b	12.98	0.683	0.645	0.719
MT	-		897 ^b	604	1.490 ^c	13.18	0.695	0.654	0.729
MT	+		697 ^c	574	1.218 ^{ab}	12.86	0.676	0.641	0.709
SEM			31.7	14.8	0.0469	0.161	0.0094	0.0114	0.0165
RSM									
BD	-	-	829	687	1.205	13.16	0.689	0.648	0.590
BD	+	-	898	685	1.312	13.56	0.717	0.658	0.648
BD	-	+	769	696	1.108	13.45	0.710	0.655	0.648
BD	+	+	762	693	1.101	13.39	0.701	0.658	0.658
ST	-	-	806	571	1.410	12.85	0.671	0.613	0.746
ST	+	-	829	599	1.387	12.95	0.681	0.639	0.720
ST	-	+	713	600	1.188	12.59	0.657	0.602	0.697
ST	+	+	777	602	1.291	13.01	0.685	0.651	0.718
MT	-	-	939	592	1.592	13.13	0.695	0.657	0.728
MT	+	-	685	552	1.237	12.72	0.670	0.634	0.689
MT	-	+	854	616	1.388	13.23	0.696	0.650	0.729
MT	+	+	708	597	1.199	13.00	0.683	0.649	0.728
SEM			44.9	21.0	0.0663	0.227	0.0134	0.0161	0.0233
P-values									
PHY			0.107	0.650	0.117	0.786	0.679	0.257	0.773
XYL			0.007	0.113	<0.001	0.701	0.876	0.743	0.492
RSM			0.718	<0.001	<0.001	0.005	0.008	0.042	<0.001
PHY x XYL			0.658	0.943	0.437	0.962	0.895	0.502	0.641
RSM x PHY			<0.001	0.316	0.001	0.162	0.122	0.099	0.257
RSM x XYL			0.436	0.660	0.803	0.660	0.807	0.988	0.183
RSM x PHY x XYL			0.325	0.725	0.276	0.424	0.303	0.773	0.291

433

434 ¹FI – feed intake per bird.

435 ²WG – weight gain per bird.

- 436 ³FCR – feed conversion ratio.
- 437 ⁴AMEn – nitrogen corrected apparent metabolizable energy.
- 438 ⁵DMR – coefficient of dry matter retention.
- 439 ⁶NR – coefficient of nitrogen retention.
- 440 ⁷FR – coefficient of fat retention.
- 441 ⁸PHY – exogenous phytase enzyme.
- 442 ⁹XYL – exogenous xylanase enzyme.
- 443 ¹⁰SEM – standard error of the mean.
- 444 ¹¹RSM – rapeseed meal.
- 445 ¹²BD – basal diet.
- 446 ¹³ST – diet containing conventionally solvent extracted RSM.
- 447 ¹⁴MT – diet containing cold-pressed hexane extracted RSM.
- 448 ^{a,b,c} Means within the same column with different superscript letters differ statistically.
- 449

450 Table 5. Concentrations of inositol phosphate esters and inositol in excreta (nmol/mL) of
 451 broiler chickens fed experimental diets.
 452

			IP2 ¹	IP3 ¹	IP4 ¹	IP5 ¹	IP6 ¹	Inositol
PHY ²	PHY	XYL ³						
-			1855	810	2261	5072	39301	3535
+			1777	1772	4988	2987	11455	9243
SEM ⁴			63.9	46.1	138.3	98.8	596.4	246.5
XYL								
-			1882	1211	3277	3883	24651	6619
+			1750	1370	3972	4175	26105	6159
SEM			63.9	46.1	138.3	98.8	596.4	246.5
RSM ⁵								
BD ⁶			2652	1298	3910	3500	23800 ^b	4415 ^b
ST ⁷			1515	1359	3811	4587	26075 ^a	6985 ^a
MT ⁸			1282	1215	3153	4001	26259 ^a	7768 ^a
SEM			78.3	56.5	169.4	121.1	730.4	301.9
Interactions								
	-	-	2080	764	2093	5056	38661	3416 ^a
	-	+	1630	855	2429	5087	39942	3654 ^a
	+	-	1684	1658	4460	2710	10641	9822 ^c
	+	+	1870	1885	5515	3263	12268	8665 ^b
SEM			90.4	65.2	195.6	139.8	843.4	348.6
RSM								
BD	-		2891	748	2254 ^a	4526 ^b	38235	1931
BD	+		2412	1847	5566 ^c	2475 ^d	9365	6899
ST	-		1471	861	2403 ^a	5932 ^a	40256	3974
ST	+		1558	1858	5219 ^c	3241 ^c	11895	9996
MT	-		1203	819	2127 ^a	4757 ^b	39414	4700
MT	+		1361	1610	4178 ^b	3244 ^c	13105	10836
SEM			110.7	79.9	239.6	171.2	1032.9	426.9
RSM								
BD	-	-	3620 ^d	636	2108	4708	38557	1317
BD	+	-	2292 ^c	1832	4945	2195	7947	6965
BD	-	+	2162 ^c	861	2401	4343	37913	2545
BD	+	+	2533 ^c	1862	6188	2755	10782	6832
ST	-	-	1484 ^{ab}	819	2190	5825	38762	3907
ST	+	-	1464 ^{ab}	1646	4542	2882	11283	11332
ST	-	+	1459 ^{ab}	903	2615	6040	41749	4042
ST	+	+	1653 ^b	2070	5896	3600	12506	8659
MT	-	-	1137 ^a	837	1982	4635	38663	5026
MT	+	-	1297 ^{ab}	1496	3895	3054	12693	11168
MT	-	+	1269 ^{ab}	802	2272	4878	40184	4374
MT	+	+	1425 ^{ab}	1724	4461	3435	13517	10504
SEM			156.5	113.0	338.8	242.1	1460.8	603.7
P values								
PHY			0.393	<0.001	<0.001	<0.001	<0.001	<0.001
XYL			0.149	0.018	<0.001	0.041	0.090	0.193
RSM			<0.001	0.201	0.005	<0.001	0.036	<0.001
PHY x XYL			<0.001	0.302	0.072	0.067	0.838	0.050
RSM x PHY			0.010	0.154	0.037	0.005	0.428	0.328
RSM x XYL			0.002	0.583	0.610	0.560	0.862	0.105
RSM x PHY x XYL			<0.001	0.203	0.727	0.520	0.414	0.270

453

454 ¹IP2-6 – inositol phosphate esters.

455 ²PHY – exogenous phytase enzyme.

456 ³XYL – exogenous xylanase enzyme.

457 ⁴SEM – standard error of the mean.

458 ⁵RSM – rapeseed meal.

459 ⁶BD – basal diet.

460 ⁷ST – diet containing conventionally solvent extracted RSM.

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463

464