

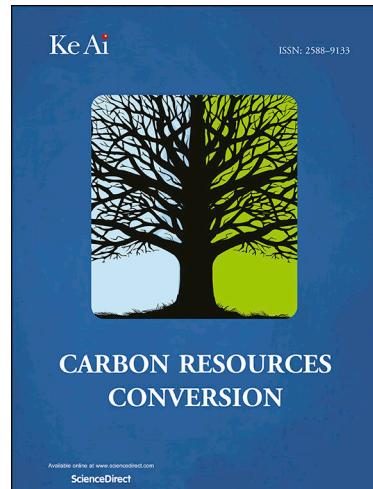
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Insights on Copper, Manganese, and Nickel/ZSM-5 catalytic mechanisms for nitric oxides selective reduction with ammonia

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Abstract: The elucidation of the selective catalytic reduction mechanisms over state-of-the-art metal-promoted zeolites is essential for nitric oxides removal in automobile and stationary source applications. In this work, H/ZSM-5 catalysts modified with

transition metals, including copper, manganese, and nickel, were prepared by using an incipient wetness impregnation method and were evaluated for the selective reduction of nitric oxides with ammonia. Results indicate that copper/ZSM-5 exhibits the highest catalytic activity, with >90% nitric oxide conversion at a broad operation temperature window (221–445 °C). The nitric oxide conversion profiles of nickel/ZSM-5 shows two peaks that correspond to weak activity among the catalysts; the low-temperature peak (290 °C) was induced by nickel clusters dispersed on the ZSM-5 surface, while the high-temperature peak (460 °C) was assigned to the bulk nickel oxides. The size of granular nickel monoxide crystallites with an exposed (2 0 2) plane is 2–30 nm, as confirmed by Scanning electron microscopy, X-ray diffraction, and Transmission electron microscope measurements. Temperature-programmed reductions with hydrogen results testified that the copper and nickel cations, as the main species contributing to selective catalytic reduction, were reduced via $\text{Cu}^{2+}/\text{Cu}^+\rightarrow\text{Cu}^0$ and $\text{Ni}^{2+}\rightarrow\text{Ni}^0$ for copper/ZSM-5 and nickel/ZSM-5, respectively, while for the manganese/ZSM-5, the Mn^{3+} species in manganese clusters were reduced to Mn^{2+} by hydrogen. Particularly, temperature-programmed desorption coupled with mass spectrometer (TPD-MS) and in situ diffuse reflectance infrared Fourier transform spectroscopy (DRIFTS) were comprehensively used to reveal the relationship between zeolite structure and catalysts' properties for improving selective catalytic reduction. These results confirm that the ammonia is adsorbed and activated on both Brønsted and Lewis acid sites. The nitrous oxide desorbs in two stages during nitric oxide-TPD-MS measurements, corresponding to the desorption of nitric oxide bounded to amorphous

clusters and the nitric oxide strongly bounded to bulk metal oxides, respectively. The selective catalytic reduction process follows the L-H mechanism at low temperatures, in which nitric oxide and ammonia molecules were adsorbed and activated on the catalyst surface. The selective catalytic reduction rates reached the maximum value of 1.8×10^8 (218 °C), 6.4×10^7 (227 °C), and 3.9×10^7 s⁻¹ (235 °C) for copper, manganese, and nickel /ZSM-5, respectively.

Keywords: Selective catalytic reduction; Transition metals; ZSM-5; Reaction mechanism; Kinetics

1. Introduction

Nitric oxides ($\text{NO}_x = \text{NO} + \text{NO}_2$) emissions from the combustion of fossil fuels remain a major source of air pollution in automobile and stationary source applications, which are the major cause of acid rain, smog, and ozone depletion [1]. Complying with the latest regulated standards merely by improving the combustion technology is no longer possible; thus, selective catalytic reduction of nitric oxides with ammonia (NH₃-SCR) has been successfully demonstrated at the commercial scale and currently represents the most effective NO_x abatement technology [2-5]. In recent years, the elucidation of the SCR catalytic mechanisms over state-of-the-art metal-promoted zeolites has been investigated as a key topic [6-11]. The ZSM-5 zeolite is porous crystalline aluminosilicates of natural or synthetic origin with a three-dimensional, open-anion framework consisting of oxygen-sharing SiO₄ and AlO₄ tetrahedra. When transition metals are introduced via ion exchange process, the prevailing opinion seems

to be that different species are present on the ZSM-5 support: (i) metal cations located in the zeolite channels, (ii) dispersed oxide clusters, and (iii) bulk particles arising from metal silicate for metal over-exchanged ZSM-5 samples [12-15]. These species that are formed may arise partially from an appropriate amount of acid sites and the threshold effect of ZSM-5 channels, which is beneficial to dispersing the metal ions and preventing the aggregation of metal species to form relevant oxides. However, a comprehensive and satisfactory account is still lacking, particularly for what concerns the standard SCR reaction ($\text{NO}+\text{O}_2+\text{NH}_3$) [16]. With the increase in reaction temperature, dispersed clusters and bulk particles are widely accepted to be active in turn over M/ZSM-5 (M = ferrum, copper, manganese, cobalt, nickel, cerium, and Lanthanum, etc.) catalysts, where general factors related to active windows, such as ion exchange ratio, dispersion of metal oxide, and metal valence state, are generalized systematically from different studies. The isolated metal cations play only an indirect role, allowing chemisorption of nitric oxide (NO) in the form of nitrosyls and acting as storage sites. According to Bellmann et al. [17], however, the larger oxide/silicate species are mainly involved in unselective parallel combustion reactions. An often encountered problem is that nitric oxides conversion profiles possess double peaks [18], that is, a low-temperature peak (LT-peak) and a high-temperature peak (HT-peak). The identification of the LT-peak has been the subject of some debate. Sullivan et al. [19] and Kieger et al. [20] assigned it to a transient peak considering the temperature-programmed reaction condition, whereas Li et al. [21] attributed it to a permanent peak. The Co/ZSM-5 catalyst in our previous study confirmed that the LT-peak in the nitric

oxides conversion profile was considered a permanent peak [22]. The LT-peak ($<300\text{ }^{\circ}\text{C}$) is induced by cobalt ions and the amorphous cobalt oxide clusters, while the HT-peak ($>300\text{ }^{\circ}\text{C}$) is assigned to the crystalline cobalt oxides. When the cobalt loading ratio increases, the overlapping LT- and HT-peaks contribute to SCR active windows (NO_x conversion $>95\%$). On the whole, the SCR mechanism over two issues is not sufficiently understood and remains the subject of in-depth investigation.

The reaction mechanisms for NH_3 -SCR over ZSM-5-based catalysts, including details such as active sites and reaction pathways, also remain a topic of debate. Concerning the reaction pathway over catalysts, many researchers suggested that NH_3 is adsorbed and activated on the Brønsted and/or Lewis acid centers to form intermediates (NH_4^+ or $-\text{NH}_2$), which then react with gaseous nitric oxide to decompose into N_2 and H_2O through the Eley–Rideal mechanism [23-25]. Another is the Langmuir–Hinshelwood (L-H) mechanism, in which the adsorbed nitric oxides could react with the $\text{NH}_3/\text{NH}_4^+$ species adsorbed on acid sites to form different intermediates and then produce N_2 and H_2O . [26, 27]. Kijlstra et al. [28] investigated the $\text{NO}+\text{O}_2$ co-adsorption behaviors by using Fourier transform infrared spectroscopy (FTIR) and summarized the thermal stabilities of absorbed species following the order nitrosyl < monodentate nitrites < bridged nitrates < bidentate nitrates. Here, the main methods applied for the estimation and characterization of nitric oxide and ammonia adsorption sites (the latter also corresponds to acidic sites) on the catalyst surface is TPD in a carrier gas flow [29]. The kinetic process of adsorbed ammonia and nitric oxide on active sites is still unclear ascribe to the lack of necessary qualitative and quantitative analysis of adsorbed species.

To further study the NH₃-SCR of nitric oxides, the fundamental mechanism information was provided and discussed to correctly relate the observed catalytic activity of the Cu/ZSM-5, Mn/ZSM-5, and Ni/ZSM-5 catalysts. In terms of qualitative means, diffuse reflectance infrared Fourier transform spectroscopy (DRIFTS) was employed to investigate the adsorption characteristics of nitric oxides species and as the interaction of ammonia with Brønsted and Lewis acid sites. The reactions between gaseous ammonia or (NO+O₂) with adsorbed nitric oxides or ammonia were explored by transient DRIFTS. Therefore, the surface intermediates produced under reaction conditions (NO+NH₃+O₂) were also investigated. In terms of quantitative means, the TPD of nitric oxide and ammonia is combined with MS technique (NO- and NH₃-TPD-MS), which is conducted to ascertain the correlation between strength and stability of intermediates and the activity during the nitric oxide and ammonia adsorption/desorption on the catalyst surface. On this basis, a kinetic model was established to study the changes of NO/NH₃ coverage and reaction rate related to the increase in bed temperature over catalysts. The obtained detailed reaction pathway will provide information to understand the role of metal doping zeolite catalysts in SCR reaction, which is facilitate in designing a better catalytic system to remove nitric oxides in automobile and stationary source applications.

2. Experimental

2.1. Catalyst preparation

H/ZSM-5 with an atomic Si/Al ratio of 25 and crystallinity of 100% was supplied by Nankai University, Tianjin, P. R. China. The M/ZSM-5 (M = Cu, Mn, and Ni)

catalysts were prepared by using an incipient wetness impregnation method with an appropriate amount of nitrates, corresponding to 0.05 mole copper, manganese, and nickel, respectively, dissolved in deionized water and mixed with 50 g H/ZSM-5. The resulting solution was stirred at 80 °C for 24 h at a pH of about 7.0. After being dried by evaporation, the sample was calcined in air at 600 °C for 4 h. The copper, manganese, and nickel contents of calcined catalysts were determined by inductively coupled plasma atomic emission spectrometer (ICP-AES) analysis, shown in Table S1. Prior to each catalytic activity testing, the catalyst was pressed into a given tool at a pressure of 10 MPa and then granulated and screened to a size of 20–40 meshes.

2.2. Characterization

Scanning electron microscopy (SEM) images and semi-quantitative analyses of micron-sized spots were conducted by using a Hitachi S-4800 field emission scanning electron microscope, in combination with an EDAX Genesis 4000 energy-dispersive X-ray spectrometer (EDX). Specimens for SEM investigation were fixed on aluminum holders by using adhesive conductive graphite tape. The crystalline phase of each sample was determined by powder X-ray diffraction (XRD) using a Rigaku D/MAC/max 2500v/pc diffractometer with Cu K α radiation (40 kV, 200 mA, $\lambda = 1.5418 \text{ \AA}$). Transmission electron microscope (TEM) images of catalysts were observed with a Philips Tecnai G² F20 microscope operating at 200 kV coupled with an Oxford-1NCA EDX detector. Prior to TEM analysis, samples were dispersed in ethanol by sonication and deposited on a copper grid coated with a carbon film. X-ray photoelectron spectroscopy (XPS) was performed with a Kratos Axis Ultra DLD

spectrometer using Mg K α radiation. The binding energies were referenced to the C 1s line at 284.8 eV from adventitious carbon. Temperature-programmed reductions with hydrogen (H₂-TPR) experiments were performed with a TP5080B chemisorption analyzer, coupled with a thermal conductivity detector (TCD). Then, 100 mg of the sample was pretreated in 20% oxygen at 600 °C for 30 min. After cooling to 50 °C, the H₂-TPR was recorded in 10% H₂/He, with a heating rate of 10 °C/min and a final temperature of 800 °C. Temperature-programmed desorption of oxygen, NO, and NH₃ (O₂-, NO- and NH₃-TPD) was conducted in a TP5080B chemisorption analyzer, monitored by a TCD and an online quadrupole mass spectrometer (MS, Pfeiffer PrismaPlus). After being pretreated at 300 °C under flowing helium (50 ml/min) for 1 h, the powder sample (100 mg) was cooled to 50 °C and then adsorbed to saturation by 5% O₂/He, 5% NO/He, or 5% NH₃/He for 0.5 h. Physically adsorbed O₂, NO or NH₃ on the catalyst was removed by flushing the sample with helium (50 ml/min) for 1 h at the adsorption temperature. Thermal desorption signals were recorded in the temperature range of 50–1000 °C at an increasing temperature rate of 10 °C/min. In situ infrared spectroscopy was recorded on a Bruker Tensor 27 spectrometer equipped with a mercury cadmium telluride detector. Prior to each IR spectra, the sample was pretreated in N₂ flow at 400 °C to remove adsorbed impurities.

2.3. Catalytic activity testing

Catalytic experiments were performed at atmospheric pressure in a flow-type apparatus designed for continuous operation. A total of 0.5 g of the catalyst was packed into a fixed-bed reactor made of a quartz tube with an internal diameter of 4 mm. A K-

type thermocouple was placed inside the catalyst bed to monitor the reaction temperature. The reaction was carried out across the temperature range 50–500 °C, and the feed gas (450 ppm NO, 500 ppm NH₃, 5% O₂ and N₂ to balance; flow rate of 200 ml/min) was metered using calibrated electronic mass flow controllers. The effluent NO, NH₃, and O₂ were monitored by using a Maihak online multicomponent analyzer.

3. Results and discussion

3.1. Structure and morphology

Figure 1 illustrates the SEM images of Cu/ZSM-5, Mn/ZSM-5, and Ni/ZSM-5 catalysts. The parent ZSM-5 is composed of irregularly localized, distinct-edged, and bright polycrystalline aggregates within the regular geometry. The ZSM-5 structure can be maintained after the addition of copper, manganese, and nickel, with a relatively average size of about 1 μm. Compared with the smooth and angular surface of Cu/ZSM-5 and Mn/ZSM-5, the surfaces of the ZSM-5 grains become much rougher and are coated with a layer of “star point” powders when the nickel is loaded, consisting of irregular nanosized species. The EDX/SEM result collected from a typical region (Point 1) gives a nickel composition of 3.44 at% for Ni/ZSM-5, which is higher than the chemical equivalence ratio, thus indicating that most of nickel species are enriched on the ZSM-5 surface.

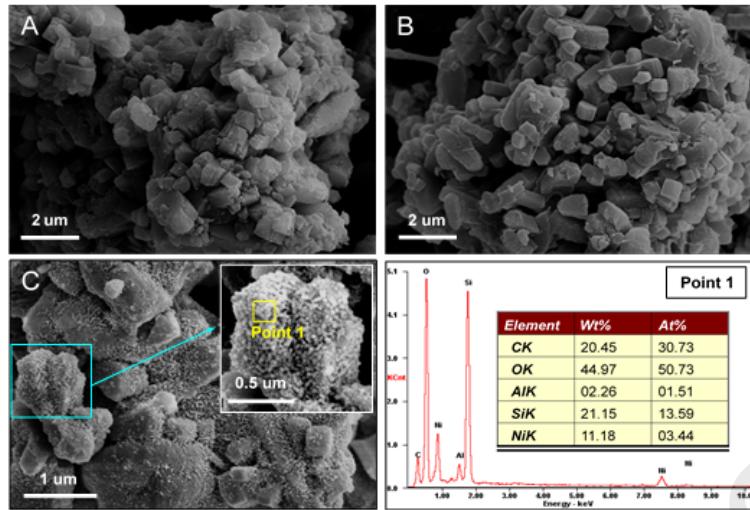


Fig. 1. SEM micrographs and EDX analysis for metal containing ZSM-5 catalysts:
 (A) Cu/ZSM-5, (B) Mn/ZSM-5 and (C) Ni/ZSM-5.

The XRD patterns (Fig. 2) of H/ZSM-5 and catalysts doped with copper or manganese are characterized by peaks at $2\theta = 7.9^\circ$, 8.8° , 23.1° and 23.8° , which represent the (0 1 1), (0 2 0), (0 5 1), and (0 3 3) planes of their crystal structures, respectively. No diffraction peaks related to copper and manganese oxide crystals are detected, suggesting that these species are well dispersed on the ZSM-5 support. However, the nickel species are less dispersed on ZSM-5 with a larger crystallite size than copper and manganese, with the obtained diffractograms revealing the segregation of NiO ($2\theta = 37.2^\circ$, 43.3° , 62.9° , PDF 01-1239) over the Ni/ZSM-5 catalyst.

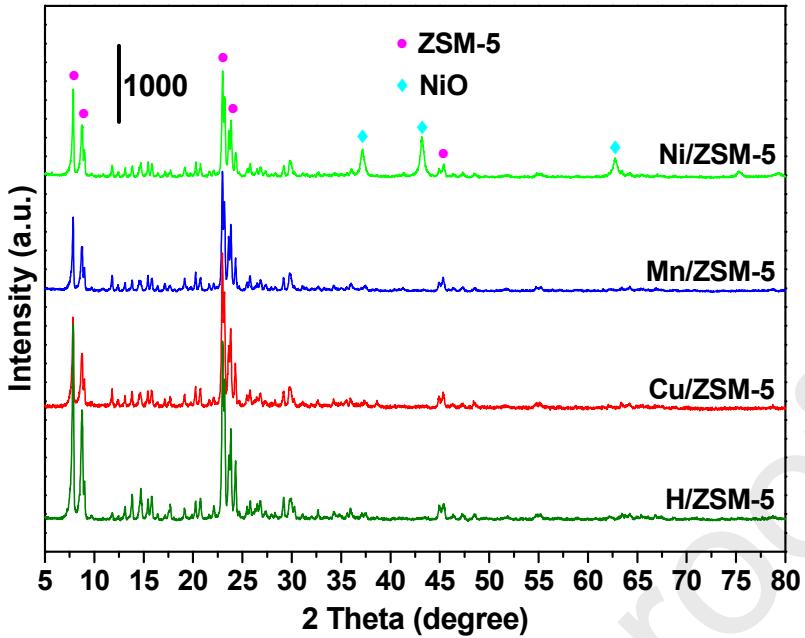


Fig. 2. Wide-angle XRD patterns of H/ZSM-5, Cu/ZSM-5, Mn/ZSM-5 and Ni/ZSM-5 catalysts after calcination in air at 600 °C for 4 h.

The TEM images (Fig. 3) display the ZSM-5 crystal structure with interference fringes. Some dark spots are apparent in Fig. 3A, which can be determined as amorphous copper oxides over Cu/ZSM-5. By contrast, the dispersed manganese oxides cannot be clearly observed (Fig. 3B) over the zeolite structure, but the expected manganese equivalence ratio over Mn/ZSM-5 is confirmed by ICP-AES analysis. Partial amorphous manganese oxides (marked as ellipses) are probably located on the outer surfaces of ZSM-5 crystals. Combined EDX/TEM analysis (Fig. 3C) supports heterogeneous nickel loading with detectable NiO crystallites (Point 2) except for dispersed nickel oxides, which is in agreement with that of SEM. The NiO crystallites outside the pores of ZSM-5 have a granular form and a non-uniform size of 2–30 nm, with the lattice fringe of NiO particles (inset in Fig. 3C) being 0.208 nm, indicating that the supported NiO nanoparticles are exposed (2 0 2) plane.

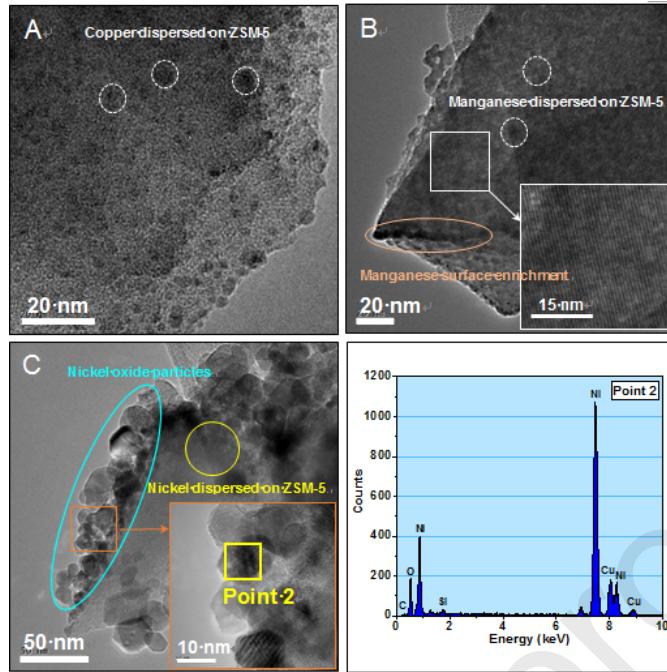


Fig. 3. TEM micrographs and EDX analysis for metal containing ZSM-5 catalysts:
(A) Cu/ZSM-5, (B) Mn/ZSM-5 and (C) Ni/ZSM-5.

3.2. XPS analysis of catalysts

XPS technology is used to obtain further information about the chemical state and composition of the elements on the surface of catalysts, which can show the potential active components that participate in SCR. Figure 4A displays the main copper peaks containing two distinctive XPS peaks of Cu 2p_{3/2} and Cu 2p_{1/2} for Cu/ZSM-5, and both peaks centered at 933.6 ± 0.2 and 953.3 ± 0.2 eV are attributed to spin-orbit splitting of bivalent Cu²⁺ [30]. On the high binding energy side of the copper core line 2p_{3/2}, the well-defined shake-up satellite peaks located at 942.0 and 944.3 eV are related to the multiple splitting in the 2p⁵ 3d⁹ final state, also as a fingerprint of Cu²⁺ species existing in Cu/ZSM-5. Curve fitting of the Cu2p_{3/2} spectrum showed that a peak appeared at 933.8 eV along with a shoulder peak at 936.1 eV, where the former is assigned to Cu²⁺ in CuO and the latter to isolated Cu²⁺ and/or Cu²⁺ in Cu(OH)₂. Pure CuO and Cu(OH)₂ standards

are analyzed and correspond to binding energies of 933.8 and 935.1 eV, respectively [31, 32, 33]. The relatively high binding energy of Cu(OH)₂ is characteristic of a charge transfer from the metal ion toward the support matrix [34]. Strong interaction between the metal ion and the support provides evidence that the ZSM-5 support promotes copper dispersion near the Brønsted and Lewis acid sites. For Mn/ZSM-5, the XP spectra of Mn 2p (Fig. 4B) exhibit two main peaks at 641.7 and 653.3 eV because of the 2p_{3/2} and 2p_{1/2} split spin orbit components of the manganese metal and can be interpreted as mainly arising from the Mn²⁺ oxidation state of MnO. Here, six fitting peaks of Mn 2p_{3/2} spectra are located at 640.2, 641.1, 642.1, 643.0, 644.2, and 645.2 eV with FWHM of about 1.70, in agreement with previous literature [35]. Meanwhile, a magnitude of Mn 3s peak splitting of $\Delta E = 5.5$ eV, together with a shake-up satellite peak at about 647.0 eV, is also diagnostic of the oxidation state, with $\Delta E = 5.5$ eV belonging to Mn²⁺ [36]. The XP spectrum of Ni/ZSM-5 (Fig. 4C) is typical of NiO with the main Ni 2p_{3/2} at 855.3 eV and a shake-up peak at about 862 eV [37]. Given the broadness of the peak, some contribution from Ni(OH)₂ is also expected. Hence, the experimental curve clearly contains two components: one typical of NiO oxide corresponding to the fitting peaks at 855.0, 856.4, and 861.4 eV, while the other up-energy shifted at 857.4 and 863.5 eV, which is indicative of Ni(OH)₂ [38]. The O 1s XP spectra of Cu/ZSM-5, Mn/ZSM-5 and Ni/ZSM-5 catalysts are shown in Fig. 4D, where the band at a lower binding energy (530.1–530.8 eV) is related to the lattice oxygen from metal oxides, and another band at a higher binding energy (532.7 eV) corresponds to regular lattice oxygen from the ZSM-5 zeolite structure. For Mn/ZSM-5, the O 1s XP spectra of manganese oxides is centered

at 530.1 eV, which is within the range of 529.7 (Mn_2O_3) and 531.2 (MnO). In combination with the faint shake-up peak in Mn 2p spectra, we can conclude that the manganese oxides exist in the form of MnO and Mn_2O_3 over Mn/ZSM-5. Elemental compositions calculated from the areas of Si 2p, Cu 2p, Mn 2p, and Ni 2p peaks show that the surficial Cu/Si, Mn/Si, and Ni/Si atomic ratio for Cu/ZSM-5 (0.09), Mn/ZSM-5 (0.17), and Ni/ZSM-5 (0.19) are higher than those of the chemical equivalence ratio (0.06). The XPS results provide evidence that the surficial atomic ratio of nickel for Ni/ZSM-5 is approximately two times higher than that of copper for Cu/ZSM-5, indicating that part of Cu species is probably located in channel of ZSM-5 in the form of Cu ions. These results indicate that the copper, manganese, and nickel appear to become enriched on the surface of ZSM-5 grains.

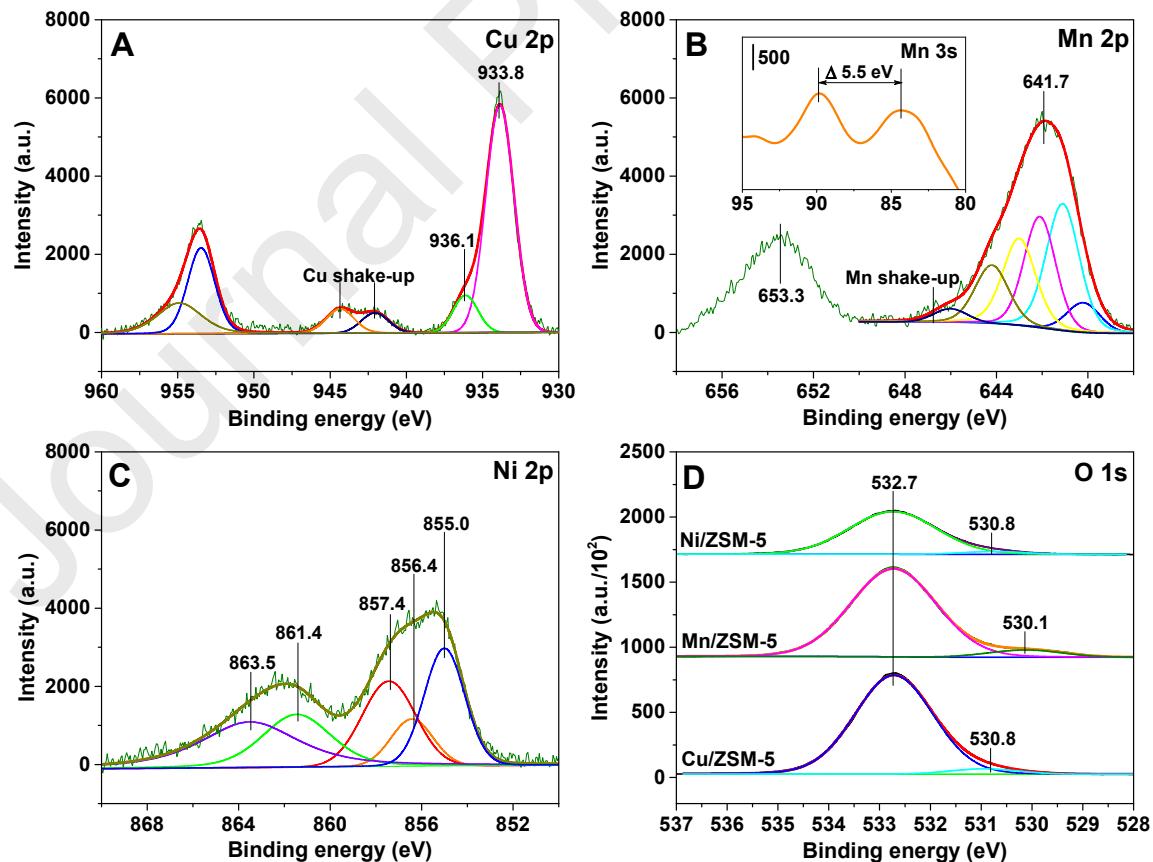


Fig. 4. XPS narrow spectra for Cu 2p (A), Mn 2p and Mn 3s (B), Ni 2p (C), and O 1s (D) for the Cu/ZSM-5, Mn/ZSM-5 and Ni/ZSM-5 catalysts.

3.3. Temperature-programmed analysis of the catalysts

H₂-TPR analysis is performed to investigate the reducibility of each catalyst, with the profiles presented in Fig. 5. The ZSM-5 support is almost unreduceable under temperature conditions ranging from room temperature to 900 °C. Therefore, the reduction peaks here correspond to the reduction of different kinds of copper, manganese, and nickel oxides. The faint profile of Mn/ZSM-5 shows that only one reduction peak centered around 431 °C, which is generally assigned to the reduction of Mn₂O₃ that has been confirmed by XPS analysis. The Mn³⁺ species of manganese clusters is confirmed to only be reduced to Mn²⁺ by hydrogen at a temperature lower than 600 °C, proceeding via a one-step reduction with the stoichiometry of hydrogen [39]. However, pure MnO samples were prepared by reducing separately both Mn₂O₃ and the as-received MnO sample under a H₂ atmosphere at 1000 °C [40, 41]. Two reduction peaks are found for Cu/ZSM-5: a sharp peak located at 289 °C is interpreted as the reduction of surficial CuO clusters on the external surface of the ZSM-5 framework, and another one—the peak (366 °C) in trace—is ascribed to the reduction of bulk CuO particles. Rabie et al. [42] testified that the XP spectrum of the reduced Cu/ZSM-5 showed only Cu 2p_{3/2} curve-fitted at 932.4 eV, assuming that the reduced catalyst was rich in Cu⁰ species. Similar two reduction peaks are observed for Ni/ZSM-5, corresponding to the nickel clusters and bulk NiO reduced at 487 and 612 °C, respectively. The quantity of hydrogen consumption is quantitatively analyzed and

presented in Table 1, with the value decreasing in the order Ni/ZSM-5 (3.14 mmol/g) > Cu/ZSM-5 (1.49 mmol/g) > Mn/ZSM-5 (0.16 mmol/g). The XPS results provide evidence that the surficial atomic ratio of nickel for Ni/ZSM-5 is approximately two times higher than that of copper for Cu/ZSM-5, which corresponds to about two times higher hydrogen consumption for Ni/ZSM-5 than Cu/ZSM-5 here, considering that Cu^{2+} and Ni^{2+} reduced to Cu^0 and Ni^0 , respectively, verified by the surficial atomic ratio of nickel for Ni/ZSM-5 is approximately two times higher than that of copper for Cu/ZSM-5 in the XPS results. Similarly, the $\text{Mn}^{3+}/\text{Mn}^{2+}$ ratio can be determined as 0.12 based on the XPS results and the Mn^{3+} reduced to Mn^{2+} during H_2 -TPR. Even so, the SCR catalytic activity test, which will be discussed in the subsequent section, confirms that the redox properties of catalysts decrease mainly according to their reduction temperature rather than hydrogen consumption, following the sequence of Cu/ZSM-5 > Mn/ZSM-5 > Ni/ZSM-5.

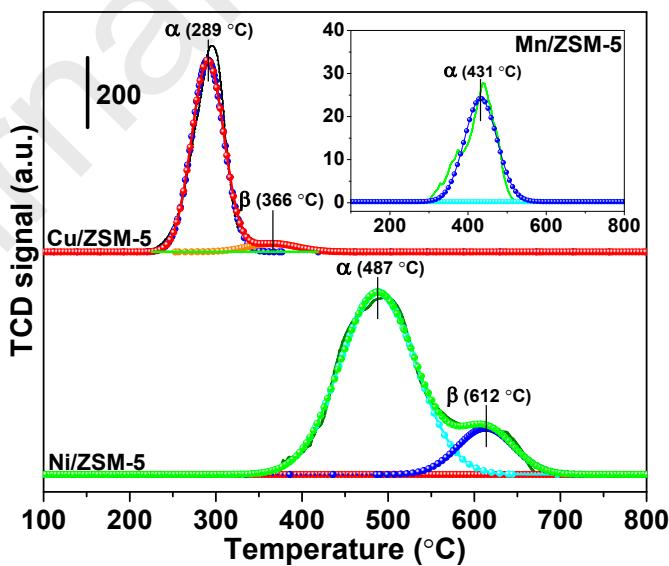


Fig. 5. H_2 -TPR-TCD profiles of Cu/ZSM-5, Mn/ZSM-5 and Ni/ZSM-5 catalysts.

Table 1 H₂ and O₂ uptake of catalysts.

Catalysts	H ₂ consumption (mmol/g)			O ₂ consumption (mmol/g)					
	α	β	Total	α	β	α+β	γ	δ	Total
Cu/ZSM-5	1.38	0.11	1.49	0.47	0.55	1.02	0.06	0.08	1.17
Mn/ZSM-5	0.16	0	0.16	0.21	0.26	0.47	0.11	0.02	0.60
Ni/ZSM-5	2.63	0.51	3.14	0.12	0.14	0.26	0.11	0	0.36

The O₂-TPD measurements are performed to investigate the mobility of oxygen species. On the basis of the results illustrated in Fig. 6, the pronounced desorption peaks obtained for all the catalysts can be classified into three parts. The asymmetric tailed peak, including α and β, is physically adsorbed oxygen in reversible molecular form because direct NH₃ desorption takes place as the temperature increases. Oxygen is also chemically adsorbed on amorphous metal oxides and/or surface oxygen vacancies on bulk metal oxides corresponding to the desorption at 415 °C for Cu/ZSM-5, 413 °C for Mn/ZSM-5, and 333 °C for Ni/ZSM-5 (γ peak). Here, a collective property of copper and zeolite leads to the formation of species containing extra-lattice oxygen, followed by metal cations that tend to increase their degree of oxidation to adsorb oxygen molecules or atoms with electrons [43]. The δ peak centered at the temperature >700 °C is associated with the release of the bulk lattice oxygen bonded to matrix metal ions [44]. Quantitative results (Table 1) confirm that Cu/ZSM-5 obtains the most adsorbed oxygen desorption among all the catalysts. A considerable part of copper species enters the ZSM-5 channel, which is why the van der Waals force induced by exposing the micropores promotes the formation of physically adsorbed oxygen. The amount of chemisorption oxygen for Cu/ZSM-5, Mn/ZSM-5, and Ni/ZSM-5 are 0.06, 0.11, and

0.11 mmol/g, respectively, which are related to the metal surficial enrichment and beneficial to improving the oxygen mobility during SCR.

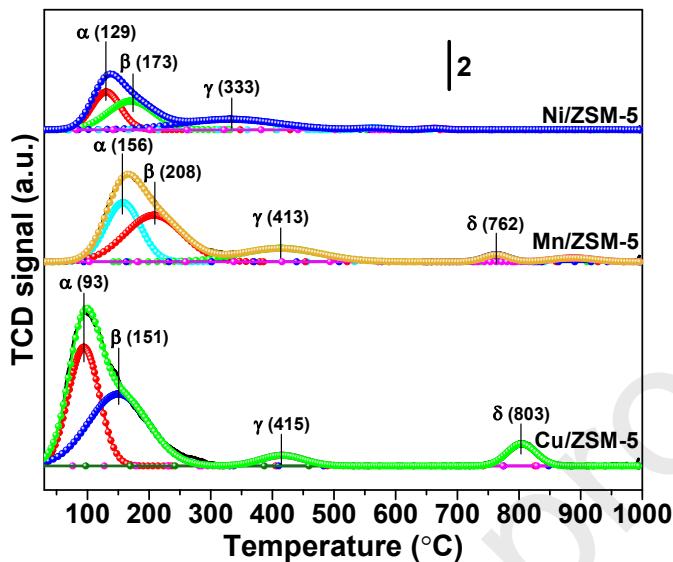


Fig. 6. O₂-TPD-TCD profiles of Cu/ZSM-5, Mn/ZSM-5 and Ni/ZSM-5 catalysts.

NH₃-TPD is measured and the profiles are shown in Fig. 7 to investigate the acid strength of catalysts and adsorbed ammonia that contribute to SCR reaction. For all the tested catalysts, the spectrum exhibits a main maximum at 100 °C. Thereafter, the rate of ammonia desorption decreases gradually, giving rise to a main shoulder with an unresolved maximum at about 380 °C. The broad desorption peak centered at about 100 °C is ascribed to weakly bound ammonia adsorbed physically on ZSM-5 or from nonzeolitic impurities ($\alpha+\beta$ peak, weak acid sites), because only the NH₃ signal (mass 17) is synchronously detected by the mass spectrometer (Fig. 8). The medium-temperature peak located within the range of 350–450 °C, such as 368 °C for Cu/ZSM-5 and 420 °C for Mn/ZSM-5, is attributable to ammonia bound to Brønsted acid sites (Si-OH and Al-OH) of ZSM-5 (γ peak, medium acid sites). No obvious medium acid sites are observed for Ni/ZSM-5 because of the enrichment of most nickel oxides. Our

previous work confirmed that the Brønsted acid sites not only bind and disperse transition metal ions but also absorb and activate ammonia [45, 46]. Hence, the role is contradictory because the metal ions dispersed here not only are unable to bind a significant amount of physisorbed NH₃ but also inhibit the adsorption of ammonia at Al–OH sites. The HT- peak >450 °C (δ peak, strong acid sites) is assigned to coordinated ammonia bound to bulk copper and nickel oxides (Lewis acid sites, 476 °C for Cu/ZSM-5, and 535 °C for Ni/ZSM-5). Correspondingly, the signal monitored by a mass spectrometer (mass 28) provide evidence that the NH₃ adsorbed on Brønsted and Lewis acid sites is thermally desorbed to yield N₂ release. This finding is not surprising because the NH₃ adsorbed here is seen to extract the surrounding oxygen of metal oxides to complete this oxidation, following the reduction of metal oxides. An impossible task is to quantify the desorption of NH₃ and N₂ by comparing MS peak areas because of the different mass spectrometer sensitivities for mass 17 and mass 28. As shown by the values quantified by peak areas of TCD (Table 2), Cu/ZSM-5 has the highest amount of medium acid sites with lowest strength, followed by Mn/ZSM-5 and then Ni/ZSM-5, indicating that the ammonia adsorbed on Cu/ZSM-5 is more easily activated and closely attributable to the low-temperature selective reduction of NO.

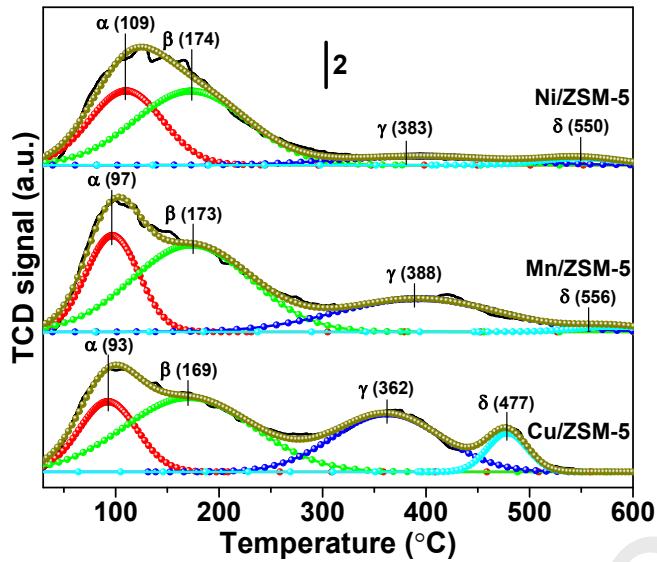


Fig. 7. NH₃-TPD-TCD profiles of Cu/ZSM-5, Mn/ZSM-5 and Ni/ZSM-5 catalysts.

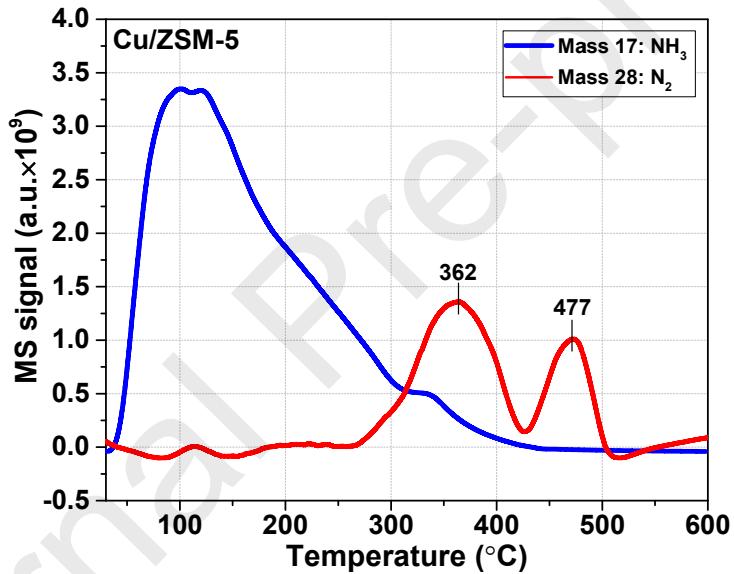


Fig. 8. NH₃-TPD-MS profiles of the Cu/ZSM-5 catalyst.

Table 2 NH₃-TPD quantitative results of catalysts.

Catalysts	NH ₃ desorption (mmol/g)			N ₂ formation (mmol/g)			Total NH ₃ consumption (mmol/g)
	α	β	α+β	γ	δ	γ+δ	
Cu/ZSM-5	0.25	0.58	0.83	0.38	0.09	0.47	1.77
Mn/ZSM-5	0.30	0.62	0.92	0.31	0.02	0.34	1.59
Ni/ZSM-5	0.32	0.50	0.82	0.08	0.03	0.12	1.06

The dissociation of the adsorbed NO species is widely reported as the key step of

SCR [47]. The desorption profiles of NO adsorbed on catalysts are shown in Fig. 9. As the temperature increases, the mass spectrometer is correspondingly coupled to monitor the signals of N₂ (mass 28), O₂ (mass 32), NO (mass 30), N₂O (mass 44), and NO₂ (mass 46), which are displayed in Fig. 10. All the catalysts exhibit two direct NO desorption peaks at 61–78 °C and 146–164 °C. The former (α peak) can be ascribed to physisorbed NO species on ZSM-5 support, and the latter (β peak) can be attributed to physisorbed NO species at metal sites with higher thermal stability. NO₂ is the recombination of NO cracking fragment (O atom) with NO in the mass spectrometer, which has been verified by a single NO injection test. Therefore, the low-temperature NO₂ peak can be deduced to arise from the synchronous signal of NO. In addition to NO desorption, the N₂O (mass 44) is also seen to desorb in two stages, where the peak centered in the range of 223–228 °C is attributed to the desorption of NO bounded to amorphous clusters and another peak at 351–428 °C corresponds to the adsorbed NO strongly bounded to bulk oxides. No evidence of N₂ (mass 28) and O₂ (mass 32) is apparent. NO is likely to be adsorbed on metal sites, and two N-O bonds are activated at elevated temperatures to convert into N₂O that desorbs into the gas phase, leaving an oxygen atom that leads to an increase in the metal valence. The peak heights and areas under NO and N₂O curves can therefore be compared directly with the data in Table 3. As for the more remarkable desorption band of N₂O (γ peak) at low temperature over Cu/ZSM-5, it supports the assumption that the relatively low bond strength between copper clusters and NO would facilitate the selective reduction of NO with NH₃ at low temperatures.

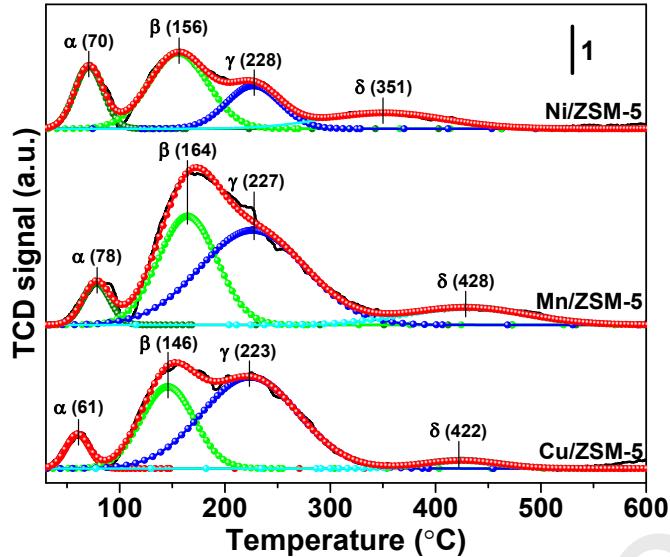


Fig. 9. NO-TPD-TCD profiles of Cu/ZSM-5, Mn/ZSM-5 and Ni/ZSM-5 catalysts.

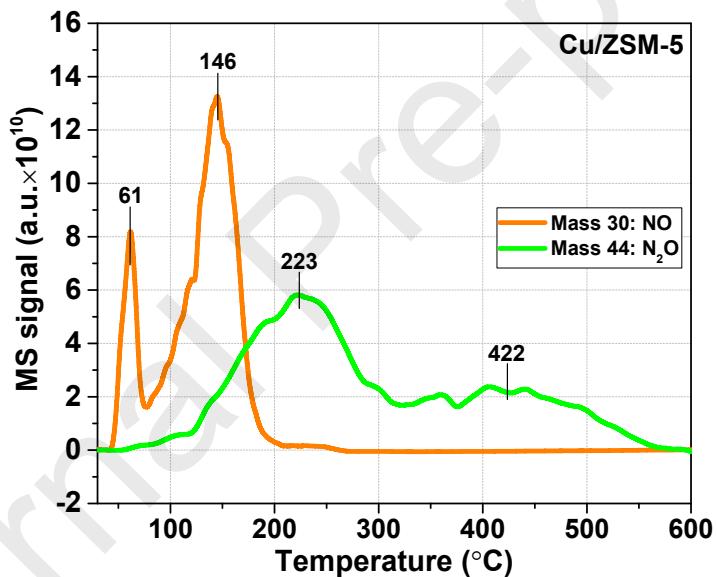


Fig. 10. NO-TPD-MS profiles of the Cu/ZSM-5 catalyst.

Table 3 NO-TPD quantitative results of catalysts.

Catalysts	NO desorption (mmol/g)			N ₂ O formation (mmol/g)			Total NO consumption (mmol/g)
	α	β	α+β	γ	δ	γ+δ	
Cu/ZSM-5	0.02	0.16	0.18	1.51	0.11	1.62	3.42
Mn/ZSM-5	0.03	0.19	0.23	1.88	0.40	2.28	4.78
Ni/ZSM-5	0.05	0.12	0.17	0.39	0.32	0.71	1.58

3.4. Catalytic performance

The catalytic performances of the Cu/ZSM-5, Mn/ZSM-5, and Ni/ZSM-5 catalysts for NH₃-SCR reaction is evaluated under the condition of 500 ppm NO+500 ppm NH₃+5% O₂/N₂, with the results presented in Fig. 11. Ni/ZSM-5 shows relatively poor NH₃-SCR activity and two types of active sites including dispersed nickel clusters and bulk nickel oxides are formed on the Ni/ZSM-5 catalyst, resulting the abnormal activity by a two-step reaction process. The profile of NO can be described as a two-step reaction process, exhibiting an LT-peak at 290 °C with the NO conversion of 60.4% and an HT-peak at 460 °C with the NO conversion of 90.9%. According to the SEM, NH₃-TPD and NO-TPD results mentioned above, nickel clusters dispersed on the ZSM-5 surface are the active phase for the SCR at LT-peak, where the NO adsorbed on the dispersed nickel sites reacts with NH₃ adsorbed on Brønsted acid sites to yield N₂ and H₂O. Excess nickel enriched to form bulk oxides are potentially a good candidate for performing SCR activity at the HT-peak, that is, the reaction taking place between NO and NH₃ adsorbed here. The two types of active sites are motivated in the temperature range of 150–290 and 420–460 °C, respectively. Therefore, the significant rate increase can be observed with temperature, where the overlap of the profiles of NO and NH₃ conversion implies that two reactants are consumed during SCR according to a chemical equivalence ratio of 1:1 ($4\text{NO} + 4\text{NH}_3 + \text{O}_2 \rightarrow 4\text{N}_2 + 6\text{H}_2\text{O}$). However, the conversion of NH₃ tends to be higher than that of NO after NO conversion passes through the maximum. This situation indicates that the role of the active sites—namely, amorphous and bulk nickel oxides—changes from promoting SCR to nonselective

ammonia oxidation; the latter has also been confirmed by NH₃-TPD.

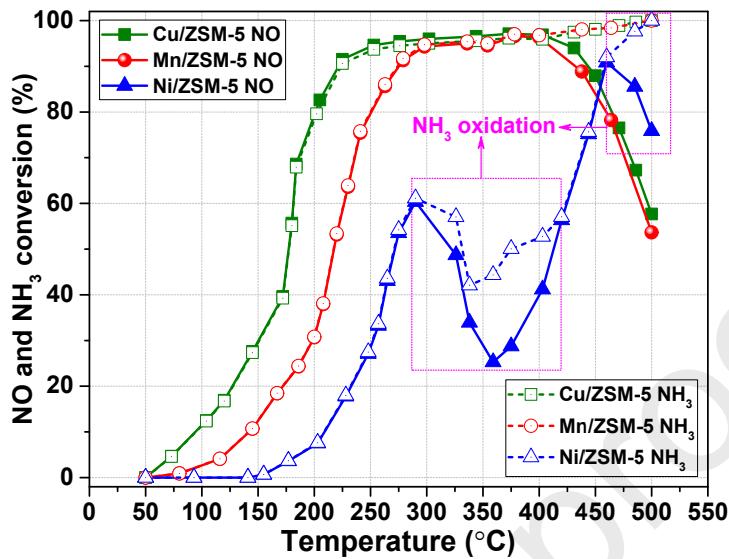


Fig. 11. SCR activity for NO and NH₃ conversion as a function of reaction temperature for Cu/ZSM-5, Mn/ZSM-5 and Ni/ZSM-5 catalysts.

Cu/ZSM-5 and Mn/ZSM-5, especially the former, are more active than Ni/ZSM-5. The NO conversion for Cu/ZSM-5 can reach 90% at 221 °C, while Mn/ZSM-5 reached only 54.6% at the same reaction temperature. Moreover, the NO conversion for Mn/ZSM-5 reaches more than 90% in the temperature range of 276–427 °C, but Cu/ZSM-5 achieves more than 90% NO conversion at a broader operation temperature window (221–445 °C). The amorphous copper clusters enriched in the surface is responsible for the excellent SCR performance of Cu/ZSM-5, which has a relatively higher reducibility than that of Mn/ZSM-5 to promote the mass transfer of reactants or products during SCR. The reaction active energy of SCR (NO conversion <20%) for Cu/ZSM-5, Mn/ZSM-5, and Ni/ZSM-5 is determined according to Arrhenius Eqs. 1 and 2

$$k = A \exp\left(\frac{-E_r}{RT}\right) \quad (1)$$

$$\text{or } \ln k = \ln A - E_r/RT \quad (2)$$

where k is the SCR rate, A is the pre-exponential factor, R is the gas constant, and T is the absolute temperature. With the use of the slope of the plot $\ln(k)$ versus $1000/T$ as plotted in Fig. 12, the activation energies (E_r) of SCR for these catalysts are calculated as 40.6 kJ/mol (Cu/ZSM-5), 45.1 kJ/mol (Mn/ZSM-5), and 57.2 kJ/mol (Ni/ZSM-5).

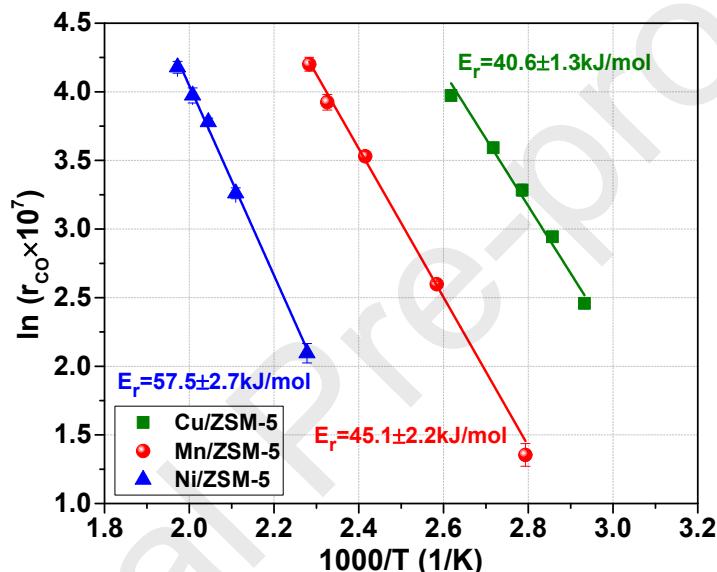


Fig. 12. Arrhenius plots of reaction rates determined according to the NO conversion during SCR reaction temperature lower than 15%.

3.5. In situ infrared spectroscopy

The Cu/ZSM-5, Mn/ZSM-5, and Ni/ZSM-5 catalysts were preabsorbed with 1.0 vol% NO + 10 vol%O₂/Ar (40 mL/min) for 30 min, then the 1.0 vol%NH₃+ 10 vol% O₂/Ar was introduced to react at 150 °C after purging with Ar (Figs. 13A, C, and E). The in situ IR spectra for each catalyst were detected in succession at 1-min intervals. The bands at 1898–1888 cm⁻¹ are assigned to two kinds of –NO species; the bands at 1360 cm⁻¹ are attributed to the hyponitrites and bridging monodentate nitrites (N₂O₂²⁻),

while the bands at 1629, 1598, and 1570 cm⁻¹ belong to three kinds of nitrate species (-NO_2) [46]. When the $\text{NH}_3\text{+O}_2$ is passed over the $\text{NO} + \text{O}_2^-$ preadsorbed catalysts, the -NO and -NO_2 species disappear rapidly, indicating that these species are very active on the catalyst surface and can easily react with NH_3 . However, the bands at 1294 and 1287 cm⁻¹ assigned to the NH_3 species adsorbed on Lewis acid sites, while the 1738, 1522, and 1503 cm⁻¹ related to NH_4^+ ions at Brønsted acid sites increased [48]. The reverse process was performed via preabsorption with 1.0 vol% NH_3 + 10 vol% O_2/Ar for 30 min, and 1.0 vol% $\text{NO} + 10 \text{ vol\%O}_2/\text{Ar}$ was introduced to react at 150 °C, as shown in Figs. 13B, D, and F. The IR spectra clearly show that the NH_4^+ ions are at the Brønsted acid sites (1738 cm⁻¹) and the NH_3 species are adsorbed on the Lewis acid sites (1598 and 1287 cm⁻¹). After the $\text{NO} + \text{O}_2$ is introduced, the NH_4^+ ions and NH_3 species are consumed based on the decrease in peak intensity. This result indicates that both types of acid sites are involved in the SCR reaction. Meanwhile, new bands are found in the three catalysts, which are attributed to the nitrate species (-NO_2), -NO species and hyponitrites, and bridging monodentate nitrites ($\text{N}_2\text{O}_2^{2-}$).

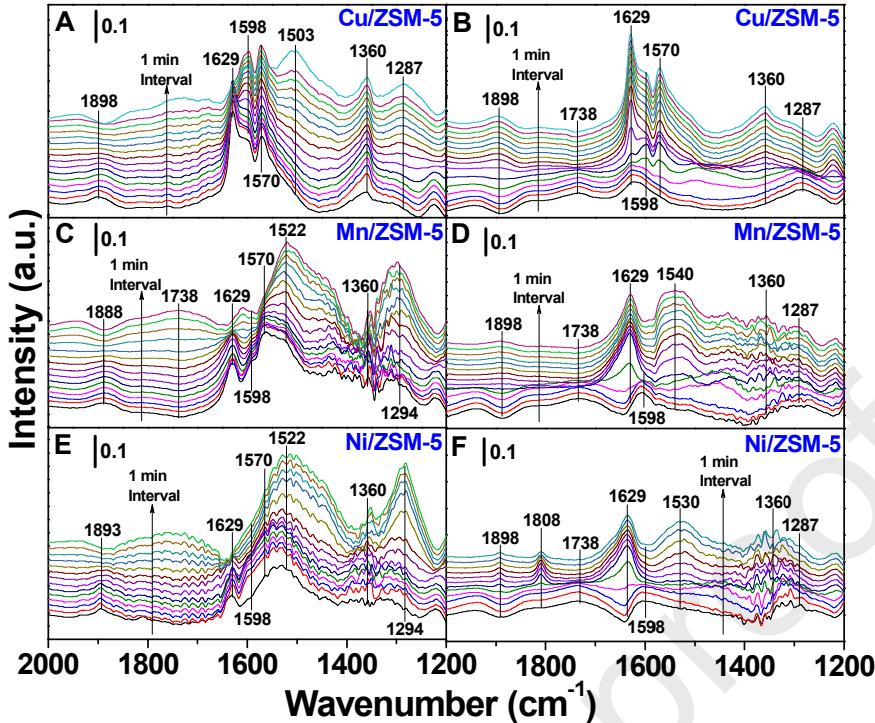


Fig. 13. In situ IR spectra of the reaction between NH_3 and pre-adsorbed $\text{NO} + \text{O}_2$ (A), (C) and (E), and between NO and pre-adsorbed $\text{NH}_3 + \text{O}_2$ (B), (D) and (F) on the catalysts at 150 °C for 15 min.

To reveal the contributions of different adsorbed NO_x species in the SCR reaction, the intensities for the $-\text{NO}$ species ($1898\text{--}1893\text{ cm}^{-1}$), bridging nitrates (1629 cm^{-1}), chelating nitrates (1598 cm^{-1}), monodentate nitrates (1570 cm^{-1}), and free ionic nitrates (1360 cm^{-1}) of catalysts are obtained based on the data in Figs. 13A, C, and E, as shown in Fig. 14. All the intensities of peaks present a declining trend as the reaction time increases. The bridging nitrate intensity of Cu/ZSM-5 achieves the maximum initial absorbance values and reduces rapidly within 14 min, corresponding to 0.423 and 0.159. However, for Mn/ZSM-5 and Ni/ZSM-5, the bands associated with monodentate nitrates decay rapidly. A similar trend occurs for bridging nitrates, chelating nitrates, and monodentate nitrates, whereas the bands related to $-\text{NO}$ species diminish slowly.

Hence, the initial signal intensity and decreased rate of bridging nitrates species follow the order Cu/ZSM-5 > Mn/ZSM-5 > Ni/ZSM-5, which is in agreement with the order of activity results, thereby implying that the bridging nitrates act as a main contributor in the SCR reaction.

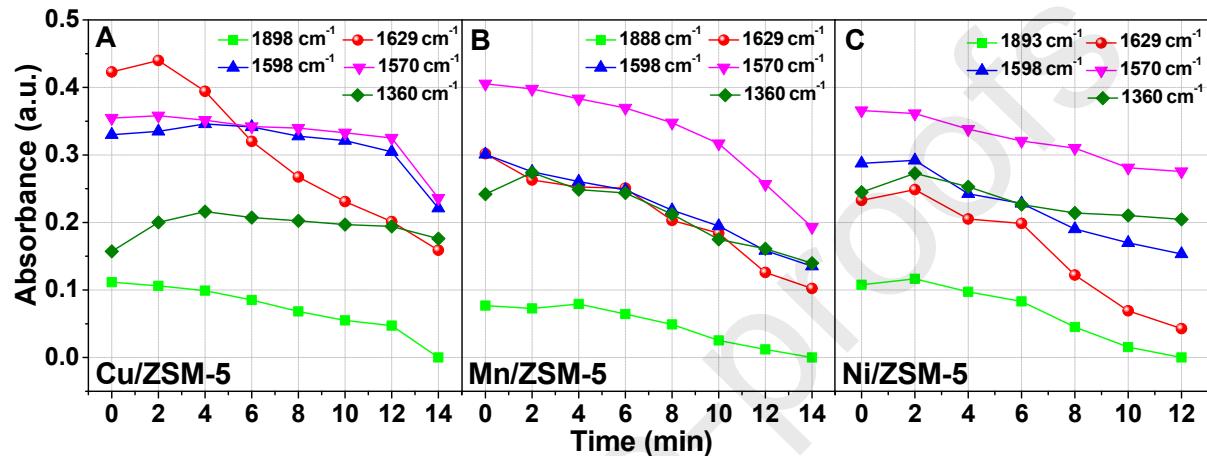


Fig. 14. Absorbance intensity variation of adsorbed NO_x species under the reaction between NH_3 and pre-adsorbed $\text{NO} + \text{O}_2$ at 150°C .

3.6. Mechanism of low-temperature SCR and determination of kinetic parameters

From the above results, the standard SCR process over metal-based ZSM-5 catalysts can be deduced to follow the L-H mechanism that the gaseous NO is absorbed on metal sites and further combines with the adjacent activated NH_3 species on Brønsted or Lewis acid sites to form N_2 and H_2O . According to the results of the activity test, the light-off temperature of SCR (defined as the temperature at 10% NO conversion, T_{10}) is 101, 142, and 212°C for Cu/ZSM-5, Mn/ZSM-5, and Ni/ZSM-5, respectively. Hence, physically adsorbed species that desorbed at a temperature lower than T_{10} (NO_- , NH_3_- and O_2 -TPD) can be estimated as not contributing to low-temperature SCR. Proposed reaction pathways are shown in Fig. 15. An already known

fact is that the co-adsorption and interaction of NO and NH₃ on a high-valence metal site (M^{H+}, such as Cu²⁺, Mn⁴⁺, and Ni²⁺) over the catalysts results in partial reduction to a low-valence metal site (M^{L+}, such as Cu⁺, Mn²⁺, and Ni⁰) and the release of N₂ and H₂O as products. The process through which NO is reduced by NH₃ in the absence of O₂ is supported by the activity test, where the fact that adsorbed NO uptakes lattice oxygen of metals to form NO₂ can be excluded because no NO₂ signal can be detected during NO-TPD-MS analysis. The calculated adsorption energy of NO on Cu²⁺-OH⁻ is -1.05 eV to yield a NO⁺-Cu⁺-OH species, which is quite close to the corresponding adsorption of NH₃, resulting in a NH₃-Cu²⁺-OH species [49]. As this article discusses above, the adsorption heat (supplementary information) of NO and NH₃ (β peak) determined by NO- and NH₃-TPD is also similar. Thus, the actual order of adsorption of NO and NH₃ seems more or less random to reach equilibrium. Then, a proton is possibly generated on the adjacent Brønsted sites after reduction treatments, which interacts with adsorbed NH₃ species on Lewis sites, thereby yielding an intermediate NH₄⁺ on Brønsted sites [50, 51]. The Cu²⁺ cations clearly have the highest reducibility, followed by Mn⁴⁺ and then Ni²⁺. Ni/ZSM-5 exhibits the lowest activity of SCR with higher nickel surficial enrichment than that of copper, while Mn/ZSM-5 with a tiny amount of MnO₂ as the active phase falls somewhere in the middle. Possibly, the high gas diffusivity $D_v \propto T^{1.81}$ and high mass transfer $K_s = (D_v \cdot S)^{1/2}$ (T denotes the temperature, and S denotes the turnover frequency) [52] of Mn/ZSM-5 favor the rise of the reaction rate with temperature. As highly mobile proton carriers, the formation of NH₄⁺ intermediates is taken as the rate determining step of SCR at low temperatures, where

the activity of Cu/ZSM-5, Mn/ZSM-5, and Ni/ZSM-5 can be linked with the desorption number and temperature of NH₃ on Brønsted sites, quantified from the NH₃ that evolved during TPD of NH₄-form species. Finally, the NH₄⁺ intermediate reacts with NO and O₂ to desorb N₂ and H₂O, followed by a low-valence metal site that is reoxidized to a high-valence site. The NO reduced by NH₃ in absence of O₂ indicates that partially active lattice oxygen tends to participate more in the SCR process compared with adsorbed or gaseous O₂, and the created oxygen vacancies are immediately replenished by the dissociation of gaseous O₂ on the catalyst surface. As the bed temperature increases, well-dispersed metal sites and bulk metal oxides participate in the SCR reaction in turn, and the latter follows a similar reaction mechanism as the former.

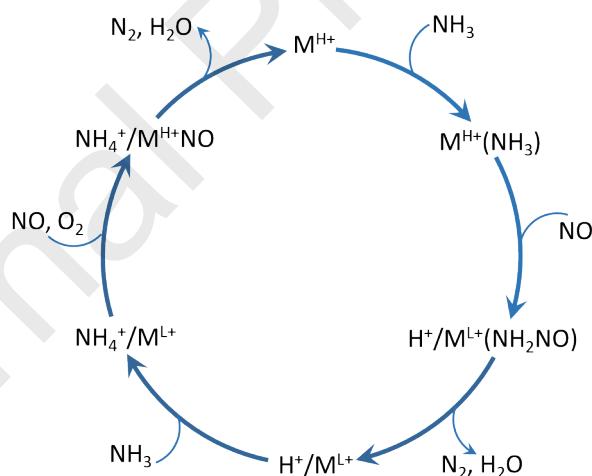


Fig. 15. proposed reaction pathways of SCR over the Cu/ZSM-5, Mn/ZSM-5 and Ni/ZSM-5 catalysts.

Considering the low-temperature activity of SCR induced by well-dispersed metal sites, the kinetic equations of NO and NH₃ conversion through the L-H mechanism can be described according to the reaction involving adsorbed NO and NH₃ molecules

under a 500 ppm NO + 500 ppm NH₃+5% O₂/N₂ (P_{NO}=50.5 Pa and P_{NH3}=50.5 Pa) atmosphere. The following is a steady state at each reaction temperature among the rate of adsorption (R_a), desorption (R_d), and reaction (R_r) [53]:

$$R_a - R_d - R_r = 0 \quad (3)$$

For NO conversion,

$$k_{ano}P_{no}(1 - \theta_{no}) - k_{dno}\theta_{no} - k_r\theta_{no}\theta_{nh} = 0 \quad (4)$$

For NH₃ conversion,

$$k_{anh}P_{nh}(1 - \theta_{nh}) - k_{dnh}\theta_{nh} - k_r\theta_{no}\theta_{nh} = 0 \quad (5)$$

where θ_{no} and θ_{nh} denote the NO and NH₃ coverage arising from adsorbed NO and NH₃, respectively; P_{no} , P_{nh} are the partial pressures of NO and NH₃; k_{ano} , k_{anh} , k_{dno} , and k_{dnh} are the rate constants of adsorption and desorption of NO and NH₃; and k_r is the rate constant of low-temperature SCR. The exact solutions of Eqs. 4 and 5 are

$$\theta_{no} = \frac{K_{no}P_{no}}{1 + K_{no}P_{no} + (\frac{k_r}{k_{dno}})\theta_{nh}} \quad (6)$$

$$\theta_{nh} = \frac{K_{nh}P_{nh}}{1 + K_{nh}P_{nh} + (\frac{k_r}{k_{dnh}})\theta_{no}} \quad (7)$$

$K_{no}=k_{ano}/k_{dno}$ and $K_{nh}=k_{anh}/k_{dnh}$ are the adsorption coefficient of NO and NH₃, respectively. On the basis of the NO- and NH₃-TPD results, K_{no} and K_{nh} can be determined according to Langmuir's model [54] shown in the Supplementary Information, together with the corresponding adsorption heat of NO (E_{no}) and NH₃ (E_{nh}). The rate constant of low-temperature SCR (k_r) is given by Eq. 8

$$k_r = \frac{kT}{h} \cdot \exp\left(-\frac{E_r}{RT}\right) \quad (8)$$

where h is the Planck's constant, and k is the Boltzmann's constant. The reaction active energy of E_{r1} is 40.6 kJ/mol (Cu/ZSM-5), 45.1 kJ/mol (Mn/ZSM-5), and 57.2 kJ/mol (Ni/ZSM-5) in Section 3.4. The k_{dno} and k_{dnh} , as rate constants of NO and NH₃ desorption, respectively, are determined by analogy with k_r , where active energies of NO and NH₃ adsorption can be ignored because NO and NH₃ adsorption is finished at room temperature. The theoretical reaction rate (R_r) is obtained numerically according to Eq. 9

$$R_r = k_r \theta_{no} \theta_{nh} \quad (9)$$

The relevant kinetic parameters mentioned above are determined in the Supplementary Information, with the description of kinetic models, as illustrated in Figs. 16 and 17. The θ_{no} is more easily reduced with temperature than θ_{nh} , and the decay trends of θ_{no} and θ_{nh} over Cu/ZSM-5, Mn/ZSM-5, and Ni/ZSM-5 are in agreement with their adsorption curves and results of infrared spectroscopy. The SCR reaction rate represents related turnover frequency (s⁻¹) based on the coverage of adsorbed NO and NH₃ in this kinetic analysis. The SCR reaction rate of Cu/ZSM-5 is much higher than that of Mn/ZSM-5 and Ni/ZSM-5 because of their active energies of SCR, which enhances with temperature and reaches the maximum value of 1.8×10^8 , 6.4×10^7 , and 3.9×10^7 s⁻¹ at 218, 227, and 235 °C, respectively. With the further increase in the temperature, the mass transfer limitation leads to the abrupt decrease in θ_{no} and reaction rate on the dispersed metal sites; therefore, the rate expression predicts volcano-type

kinetic curves [55]. Such a phenomenon can be observed experimentally for Ni/ZSM-5 but not for Cu/ZSM-5 and Mn/ZSM-5. As the SCR rate falls, the NH₃ oxidation to N₂ prevails, where the adjacent NO that is adsorbed tends to react each other rather than with adsorbed NH₃ to yield N₂O. The dispersed and bulk copper/manganese sites possibly become active in the near-temperature range in turn, and those SCR profiles overlap with each other. Hence, Cu/ZSM-5 and Mn/ZSM-5 obtain broader temperature windows than Ni/ZSM-5 does.

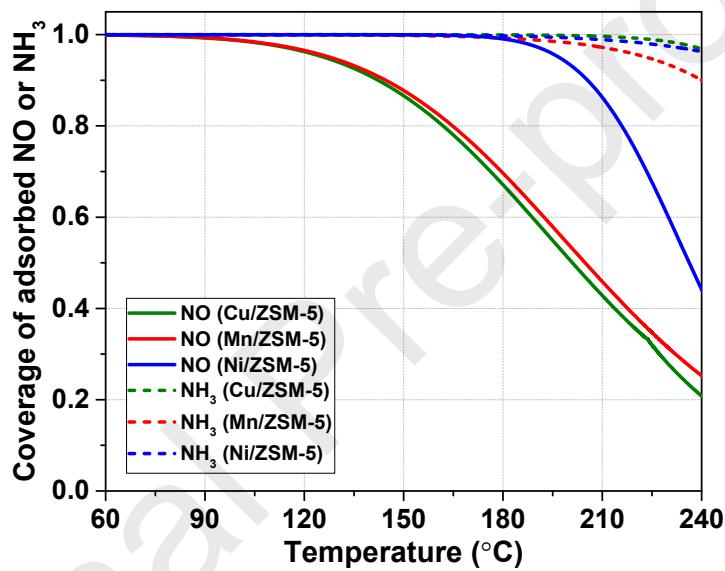


Fig. 16. Coverage of adsorbed NO and NH₃ over the Cu/ZSM-5, Mn/ZSM-5 and Ni/ZSM-5 catalysts.

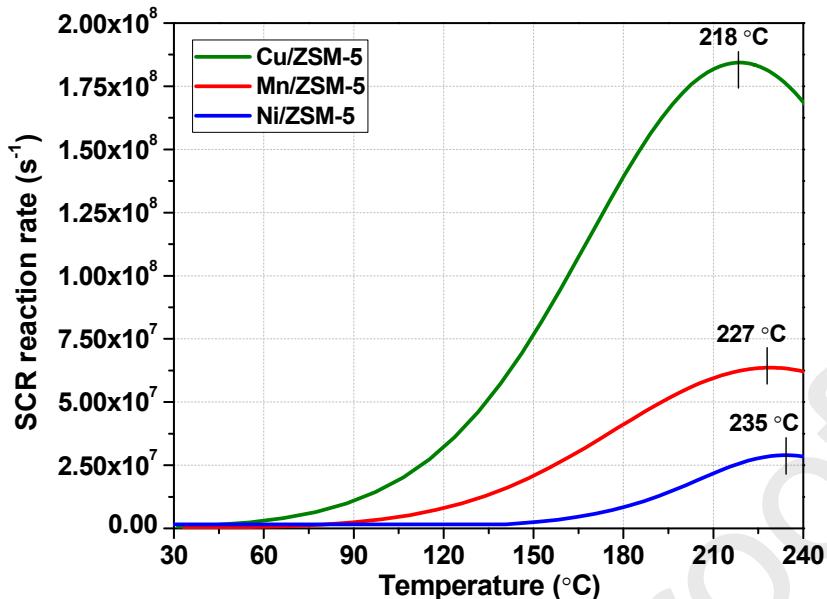


Fig. 17. SCR reaction rate over the Cu/ZSM-5, Mn/ZSM-5 and Ni/ZSM-5 catalysts.

4. Conclusions

In this paper, the NH₃-SCR performances for NO_x reduction of transition metal (Cu, Mn, and Ni) supported ZSM-5 catalysts are investigated. Cu/ZSM-5 exhibited superior performances over the other two catalysts. To be specific, NO conversion of about 90% or above is obtained in the temperature range of 221–445 °C for Cu/ZSM-5, while this conversion was achieved at 276–427 °C for Mn/ZSM-5. Ni/ZSM-5 shows two peaks in the NO_x conversion profiles, which indicates that double active sites contribute to the activity of SCR reaction in turn with the increase in temperature. According to the SEM, XRD, and TEM results, copper and manganese can disperse well on the catalyst surface but nickel tends to form bulk NiO with a large crystallite size. The double active sites—namely, the dispersed metal oxide clusters and bulk metal oxides—are verified by H₂-TPR analysis, with the redox ability following the order Cu/ZSM-5 > Mn/ZSM-5 > Ni/ZSM-5. The N₂O desorbs in two stages during NO-

TPD, which is attributed to the desorption of NO bounded to amorphous clusters and the NO strongly bounded to bulk oxides. Evidently, two N-O bonds are activated to convert into N₂O release, leaving an oxygen atom that leads to the increase in the metal valence. Moreover, NH₃-TPD analysis testifies that the NH₃ adsorbed on both Brønsted and Lewis acid sites is thermally desorbed to yield N₂ release, where the adsorbed NH₃ extracts the lattice oxygen to complete this oxidation following the reduction of metal oxides. The double active sites, which may also contribute to SCR with NH₃, appear to cause nonselective oxidation of the reductant at higher temperatures. On the basis of the XPS results and in situ infrared spectroscopy, proposed reaction pathways can be established. The NO is first reduced by NH₃ in the absence of O₂ on a high-valence metal site. Accompanied by the reduction of the metal site, a lifted proton interacts with adsorbed NH₃ species on Lewis sites to yield an intermediate NH₄⁺ on Brønsted sites. Then, the NH₄⁺ intermediate reacts with NO and O₂ to desorb N₂ and H₂O, followed by the low-valence metal site reoxidized to the high-valence site. Finally, the kinetic equations of NO and NH₃ conversion through the L-H mechanism are described according to the reaction involving adsorbed NO and NH₃ molecules (both NO and NH₃ coverage). The SCR reaction rate of Cu/ZSM-5, Mn/ZSM-5, and Ni/ZSM-5 enhances with temperature and reaches the maximum value of 1.8×10⁸, 6.4×10⁷, and 3.9×10⁷ s⁻¹ at 218, 227, and 235 °C.

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Conflict of interest

The authors declare that they have no conflict of interest.

CRediT authorship contribution statement

Cheng Liu: Preparation of catalysts, Experiments, Formal analysis, Investigation, Writing-original draft; Running Kang: Experiments, Formal analysis; Feng Bin: Results discussion, Funding acquisition, Writing-review & editing; Xiaolin Wei: Supervision, Resources, Project administration; Kwun Nam Hui: Methodology, Materials selection; Saravanan Kasipandi: Reaction mechanism, Data discussion; Kwan San Hui: Methodology, Characterization analysis, Writing - review & editing.

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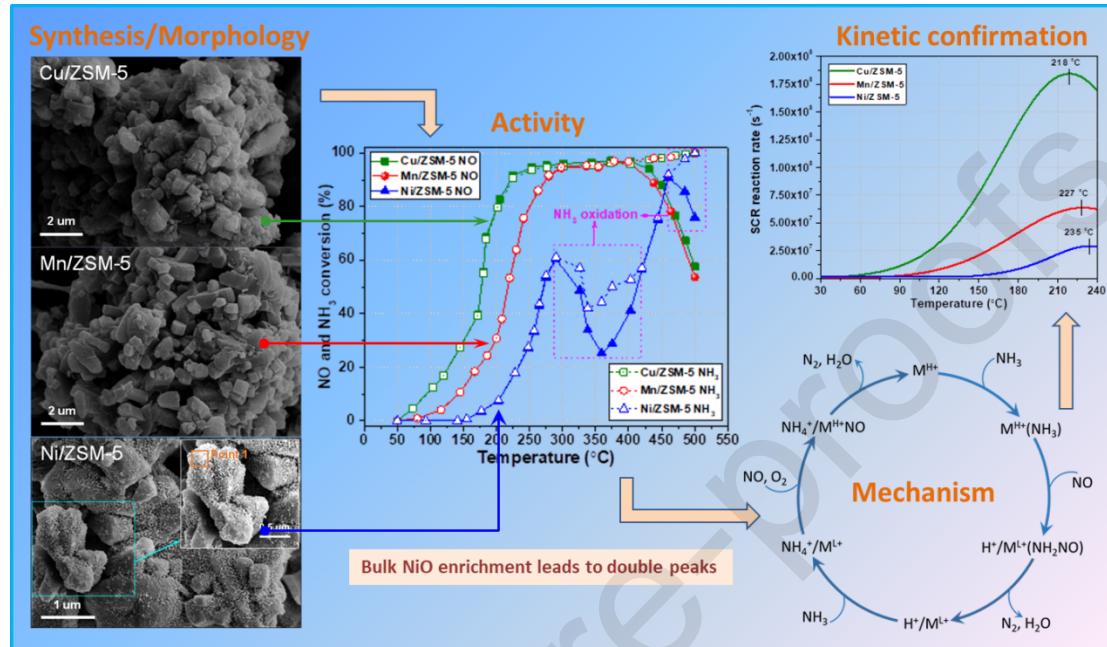
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- Double active sites are verified by redox ability: Cu/ZSM-5 > Mn/ZSM-5 > Ni/ZSM-5.
- NO is bounded to metal clusters and bulk oxides but NH₃ is adsorbed on acid sites.
- Double active sites cause nonselective NH₃ oxidation at higher temperatures.
- Kinetic equations of NO and NH₃ conversion are described through L-H mechanism.

CRediT authorship contribution statement

Cheng Liu: Preparation of catalysts, Experiments, Formal analysis, Investigation, Writing-original draft; Running Kang: Experiments, Formal analysis; Feng Bin: Results discussion, Funding acquisition, Writing-review & editing; Xiaolin Wei: Supervision, Resources, Project administration; Kwun Nam Hui: Methodology, Materials selection; Saravanan Kasipandi: Reaction mechanism, Formal analysis; Kwan San Hui: Methodology, Characterization analysis, Writing - review & editing.

Declaration of interests

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

The authors declare the following financial interests/personal relationships which may be considered as potential competing interests: