

# Computationally Efficient Approximations Using Adaptive Weighting Coefficients for Solving Structural Optimization Problems

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**Abstract.** With rapid development of advanced manufacturing technologies and high demands for innovative lightweight constructions to mitigate the environmental and economic impacts, design optimization has attracted increasing attention in many engineering subjects, such as civil, structural, aerospace, automotive and energy engineering. For nonconvex nonlinear constrained optimization problems with continuous variables, evaluations of the fitness and constraint functions by means of finite element simulations can be extremely expensive. To address this problem by algorithms with sufficient accuracy as well as less computational cost, an extended multipoint approximation method (EMAM) and an adaptive weighting-coefficient strategy are proposed to efficiently seek the optimum by the integration of metamodels with sequential quadratic programming (SQP). The developed EMAM stems from the principle of the polynomial approximation and assimilates the advantages of Taylor's expansion for improving the sub-optimal continuous solution. Results demonstrate the superiority of the proposed EMAM over other evolutionary algorithms (e.g. particle swarm optimization technique, firefly algorithm, genetic algorithm, metaheuristic methods and other metamodeling techniques) in terms of the computational efficiency and accuracy by four well-established engineering problems. The developed EMAM reduces the number of simulations during the design phase and provides wealth of information for designers to effectively tailor the parameters for optimal solutions with computational efficiency in the simulation-based engineering optimization problems.

**Keywords:** Metamodel, Multipoint Approximation Method, Taylor's Expansion, Sequential Quadratic Programming, Adaptive Weighting-Coefficient Selection

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## 1. Introduction

Solving nonlinear optimization problems is a hot issue in design optimization of practical engineering systems. In this class of optimization problems, both the objective function and the constraints are nonlinear and extremely expensive when solved using numerical methods for example, finite element methods. In order to obtain solutions with high computational accuracy in reasonable time, the hybrid optimization method has become increasingly popular for solving nonlinear optimization problems because it can reduce the computational burden during the analysis by replacing the complex physical systems with the mathematical models and improve the accuracy of the optimal solution with the use of the combined heuristic methods and mathematical programming techniques.

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The Multipoint Approximation Method (MAM) [1,2] is one of the best-known metamodel-based optimization methods with the integration of Sequential Quadratic Programming (SQP) technique and it replaces the original optimization problem with a sequence of mathematical approximations that use much simpler objective and constraint functions. MAM stemmed from previous work [3,4] and was further generalized to multipoint approximations [2,5]. Recently, Liu and Toropov [6] have implemented the discrete capability into the MAM to solve mixed continuous-discrete optimization problems. In MAM, the process of constructing metamodels can be described as an assembly of multiple metamodels into a single metamodel using linear regression. The coefficients of the model assembly are not weights of the individual models but tuning parameters determined by the least squares method.

In inexpensive engineering design problems, such as a cantilever beam design [7], the hypersonic wing [8], and the wind farm layout design [9], evolutionary algorithms can be a good choice to find globally optimal solutions. Genetic Algorithm (GA) [10,11] is inspired by natural evolution in biology and the population of candidate solutions experience a process similar to natural selection and genetic variation. GA has been well-recognized as an optimization method handling nonsmooth and nonlinear problems, where traditional methods generally fail.

Similarly, intrigued by the group foraging such as fish schooling and bird flocking, Particle Swarm Optimization (PSO) technique developed by Kennedy [12] has become one of the dominant optimization algorithms in many fields. The advantages of using various variants of this technique have been validated in the civil engineering applications in terms of convergence rate and success rate. Chen et al [13] proposed Improved Particle Swarm Optimization (IPSO)-based form-finding method for suspension bridge design and construction with the test on the design analysis on Yingwuzhou Yangtze River Bridge. Ghamisi and Benediktsson [14] applied integration PSO on feature selection and demonstrated the usefulness on road detection. Meanwhile, PSO has also been widely applied for solving structural mechanics problems [15]. Firefly Algorithm (FA), inspired by social behavior of fireflies which is related to the rate and rhythmic of flash [16], is another very promising method. This novel technique has played an important role in the research of truss structures [17] and composite reinforced bridges [18]. Furthermore, the integration of numerical algorithms with neural networks to solve complex problems has been recently investigated by Moghadas et al.[19], Cao et al. [20], Li et al [21].

Besides the aforementioned metaheuristic algorithms, metamodel-based algorithms have become increasingly popular in recent years. Widely used metamodels include polynomial regression (PR) [22], radial basis function (RBF) [23], Kriging [24], multivariate adaptive regression splines (MARS) [25], artificial neural networks (ANN) [26] and support vector regression (SVR) [27]. Currently, there are lots of novel techniques and approaches in the area of metamodel-based optimization. Jones et al. [28] proposed efficient global optimization (EGO), which employs the Kriging metamodel for solving black-box problems. The optimization progress is guided by both the prediction and error estimations. Regis [29] developed COBRA, an efficient solver which makes use of RBF interpolation to approximate objective and constraint functions. A new iterate in COBRA is selected according to the violation of constraints within some small margins. An application of multi-fidelity metamodel can be found in [30–32], where genetic algorithms are responsible for exploring the global design space.

As stated in Haftka et al. [33], there is still much room for the development of efficient and accurate algorithms to tackle high-fidelity design optimization. To address complex nonlinear optimization problems involving multi-scale/multi-level/ multi-disciplinary analysis within reasonable time, more attention has been paid to the research in relevant fields. Taking into account the above situations, MAM has been gradually developed and become one of the

algorithms demonstrating good performance on efficiently solving mid-range constrained engineering optimization problems with the use of the combined heuristic methods and SQP technique. Based on the authors' previous work [2,6], an extended MAM (EMAM) framework is proposed in this paper to further improve the computational efficiency during the entire simulation process. First, a novel metamodel model inspired by the Taylor's expansion technique is developed to effectively construct the approximations. To implement the Taylor's expansion metamodel into the framework of MAM, the function of Euclidean distance for the determination of weighting coefficients during the process of approximations is replaced by a proposed strategy for adaptive selection of weighting coefficients. Then, the SQP technique is applied on the approximations to obtain the optimal solutions. The correctness of this enhanced EMAM is validated by comparing with the results from several nonconvex benchmark problems [34, 35], which were successfully solved by researchers in use of the state-of-art algorithms, such as Genetic Algorithms (GA) [36–38], Evolution Strategies (ES) [39], Particle Swarm Optimization (PSO) [40], Charged System Search (CSS) [41], Colliding Bodies Optimization (CBO) [42] and Firefly Algorithm (FA) [43]. Although there were some primary tests and rudimentary findings in previous work [44], robust numerical results are found in this paper to extensively demonstrate the advantages and superiority of the developed hybrid algorithm over evolutionary algorithms and MAM in terms of the computational efficiency and accuracy during the optimization process. With the implementation of the effective Taylor's expansion in the current MAM optimization framework, the developed EMAM does not deteriorate the ability to solve the mid-range optimization problems, which is the distinctive feature of MAM optimization framework.

## 2. Multipoint Approximation Method (MAM)

Based on response surface methodology [22], the Multipoint approximation method (MAM) aims at constructing mid-range approximations [4,5] and is suitable to solve large-scale optimization problems by producing better quality approximations that are sufficiently accurate in a current trust region and inexpensive in terms of computational costs required for their building. These approximation functions have a relatively small number ( $N+1$  where  $N$  is the number of design variables) of regression coefficients to be determined and the corresponding least squares problem can be solved easily.

In general, an optimization problem can be formulated as:

$$\min \mathbf{F}_0(\mathbf{x}), \mathbf{F}_j(\mathbf{x}) \leq \mathbf{1} (j = 1, \dots, M), \mathbf{A}_i \leq \mathbf{x}_i \leq \mathbf{B}_i (i = 1, \dots, N) \quad (1)$$

where  $\mathbf{x}$  refers to the vector of design variables;  $\mathbf{A}_i$  and  $\mathbf{B}_i$  are the given lower and upper bounds on the design variable  $\mathbf{x}_i$ ;  $N$  is the total number of the design variables;  $\mathbf{F}_0(\mathbf{x})$  is an objective function;  $\mathbf{F}_j(\mathbf{x})$  is the constraint function and  $M$  is the total number of the constraint functions.

In order to present the detailed physical model using the response functions and reduce the number of calls for the response function evaluations, the MAM replaces the optimization problem by a sequence of approximate optimization problems:

$$\min \tilde{\mathbf{F}}_0^k(\mathbf{x}), \tilde{\mathbf{F}}_j^k(\mathbf{x}) \leq \mathbf{1} (j = 1, \dots, M), \mathbf{A}_i^k \leq \mathbf{x}_i \leq \mathbf{B}_i^k, \mathbf{A}_i^k \geq \mathbf{A}_i, \mathbf{B}_i^k \leq \mathbf{B}_i (i = 1, \dots, N) \quad (2)$$

where  $\tilde{\mathbf{F}}_0^k(\mathbf{x})$  and  $\tilde{\mathbf{F}}_j^k(\mathbf{x})$  are the functions which approximate the functions  $\mathbf{F}_0(\mathbf{x})$  and  $\mathbf{F}_j(\mathbf{x})$  defined in Eq.(1),  $\mathbf{A}_i^k$  and  $\mathbf{B}_i^k$  are the side constraints of a trust sub-region,  $k$  is the iteration number.

The selection strategy of the approximate response functions  $\tilde{\mathbf{F}}_j^k(\mathbf{x}) (j = 0, \dots, M)$  outlines that their evaluations are inexpensive as compared to the evaluations of the actual response functions  $\mathbf{F}_j(\mathbf{x})$  and are intended to be adequate in a current trust region. This is

achieved by appropriate planning of numerical experiments and use of the trust region defined by the side constraints  $A_i^k$  and  $B_i^k$ .

In the present work, constructing the metamodels for the objective and constraint functions includes two stages. In the first stage, the parameters  $a_j$  involved in building a single metamodel  $\varphi_l$  is formulated as follows:

$$\sum_{p=1}^P w_p [F(x_p) - \varphi_l(x_p, a_j)]^2 \rightarrow \min \quad (3)$$

where  $F$  is the function to be approximated;  $P$  means the total number of sampling points; the coefficient  $w_p$  denotes the weight of each point  $x_p$ , in other words, it represents the inequality of each sample point in the sample space [45];  $a_j$  indicates the tuning parameter associated with the specific metamodel  $\varphi_l$  in Eq (4) and it is determined by the weighted least squares method .

$$\begin{aligned} \varphi_1(x) &= a_0 + \sum_{i=1}^N a_i x_i \\ \varphi_2(x) &= a_0 + \sum_{i=1}^N a_i x_i^2 \\ \varphi_3(x) &= a_0 + \sum_{i=1}^N a_i / x_i \\ \varphi_4(x) &= a_0 + \sum_{i=1}^N a_i / x_i^2 \\ \varphi_5(x) &= a_0 \prod_{i=1}^N x_i^{a_i} \end{aligned} \quad (4)$$

In the second stage, different approximate models are assembled into one metamodel described by Eq. (5) and (6). Also, Eq (5) is built in the same manner as Eq. (3). It should be noted here that the design of experiments is fixed when different approximate model  $\varphi_l$  is constructed.

$$\sum_{p=1}^P w_p [F(x_p) - \tilde{F}(x_p, b_l)]^2 \rightarrow \min \quad (5)$$

where the assembly metamodel  $\tilde{F}$  is expressed as Eq. (6):

$$\tilde{F}(x) = \sum_{l=1}^{NF} b_l \cdot \varphi_l(x) \quad (6)$$

NF is the number of regressors in the model bank  $\{\varphi_l(x)\}$ , the coefficients  $b_l$  are regression coefficients that should not be considered as weight factors, e.g. could be positive or negative.

Finally, the above two-step metamodel building strategy leads to solving the linear system of NF equations with NF unknowns  $b_l$ .

### 3. Extended MAM and Adaptive Selection of Weighting Coefficients

Moving Least Square Method (MLSM) is a metamodel building technique that has been suggested for the use in the meshless form of the Finite Element method [46], and then advocated to build the highly-dependent metamodels around the specific point in the local

space for design optimization [47–49]. Intrigued by MLSM, an extended MAM (EMAM) is proposed in this paper to explore the full potential of the polynomial regression-based metamodels through the entire optimization process. Since MLSM can more accurately predict the response function around the point at which the approximation is made, EMAM has the ability to capture values of the response function around the point with a high level of accuracy.

In current research, a novel metamodel called Taylor’s expansion metamodel is developed to construct the linearly combined metamodel and it is given as follows:

$$\varphi(\mathbf{x}) = \varphi(\mathbf{x}^0) + \sum_{i=1}^N \left( \frac{\partial \varphi(\mathbf{x})}{\partial x_i} \Big|_{\mathbf{x}=\mathbf{x}^0} \cdot \Delta_i \right)$$

$$\Delta_i = x_i - x_i^0 \quad (7)$$

where  $\varphi(\mathbf{x}^0)$  is the initial function value at the starting point  $\mathbf{x}^0$ , which is the sub-optimal point obtained in the previous iteration during the optimization loop,  $N$  is the number of design variables. It is noted that the quality of the above metamodel highly depends on the sub-optimal point  $\mathbf{x}^0$  because the approximation around  $\mathbf{x}^0$  is constructed with high levels of accuracy and efficiency by linear expansion. This enables EMAM to outperform other metamodel methods in local search for the optimal solution and also improve the quality of the optimal solution .

As described in Section 2, the explicit metamodel will be determined on the basis of implicit response evaluations by the weighted least-squares fitting. Apparently, values of the weighting coefficient  $\mathbf{w}_p$  in Eqs. (3) and (5) directly control the quality of the approximation. Generally, the optimal solution in an optimization problem lies on the boundary of the feasible region. In other words, there is at least one constraint to be activated when the optimum is found in the constrained optimization problems. Therefore, it is necessary to propose a strategy for adaptive selection of weighting coefficients in the current optimization framework so that the approximation function  $\tilde{F}(\mathbf{x})$  could improve its accuracy near the promising region. As a result, the optimal solution will be more likely to locate in the vicinity of a boundary.

To implement the Taylor’s expansion metamodel into this approximation-based framework, the weighting coefficient  $\mathbf{w}_p$  is defined as follows:

$$\mathbf{w}_p = \prod_{j=1}^M \mathbf{w}_p^j$$

$$\mathbf{w}_p^j = \begin{cases} (F_j(\mathbf{x}) + 0.1)^\alpha & \text{if } 0.9 \leq F_j(\mathbf{x}) < 1 \\ F_j^{-\beta}(\mathbf{x}) & \text{if } F_j(\mathbf{x}) > 1 \\ 1 & \text{else} \end{cases} \quad (8)$$

where  $\alpha$  and  $\beta$  are user-defined positive constants and  $\alpha = 4$ ,  $\beta = 5$  are determined by authors’ experience from a lot of tests performed. It is noted that the bigger weightings should be adaptively assigned to the points which are located more closely to the boundaries between the feasible and infeasible regions. As can be seen from Eq (8), the maximum constraint weighting factor  $\mathbf{w}_p^j$  is assigned when the constraint evaluation equals 1. With  $\beta > \alpha$ , the quality of the metamodel to approximate response functions in the feasible region is much ‘better’ than the one in the infeasible region.

As compared to the formulations of the weighting coefficient  $\mathbf{w}_p$  in [45], which is defined in Eq. (9)

$$\begin{aligned}
w_p &= w_p^o \cdot w_p^j \quad (j = 1, \dots, M) \\
w_p^j &= \begin{cases} F_j^\alpha(x) & F_j(x) \leq 1 \\ F_j^{-\alpha}(x) & F_j(x) \geq 1 \end{cases} \\
w_p^o &= \left[ \frac{F_0(x_1)}{F_0(x_p)} \right]^\beta
\end{aligned} \tag{9}$$

$\alpha = 4$  and  $\beta = 1.5$ ,

the objective weighting factor  $w_p^o$  has not been used in the proposed strategy. There are two reasons: 1) The weighting factor  $w_p^o$  will sometimes be allocated a wrong weight value for an infeasible point. Considering that an infeasible solution  $x_p$  with an extremely low objective value  $F_0(x_p)$ , this weight  $[(F_0(x_1))/(F_0(x_p))]^\beta$  would approach infinity. As a result, the quality of the metamodel is severely damaged; 2) Even if the objective weighting factor  $w_p^o$  is well defined, the influence of  $w_p^o$  on the quality of metamodels is much less than that of the constraint weighting factor  $w_p^j$ .

In Eq. (9), the constraint weighting coefficient  $w_p$  only considers the contribution from each constraint during the process of the constraint metamodel building. Therefore,  $w_p$  is only affected by a single constraint for a given design point. In the proposed strategy for adaptive selection of weighting coefficients, all information of different constraints is considered by the product of a bunch of weighting factor  $w_p^j$ . Obviously, one design point and its corresponding constraints are not isolated one from another. The optimal behavior of a design point should be judged by the information of the whole set of constraints, rather than the information from a single constraint. By combining the constraints with multiplication shown in Eq. (8), the more the constraints are active, the larger the weighting of a point. On the contrary, the less weighting value is given when the point is far away from the feasible region. It is noted that the proposed strategy for adaptive selection of weighting coefficients leads to the approximation function with a high level of accuracy in the feasible region, which results in a high probability of identifying feasible solutions during the optimization process.

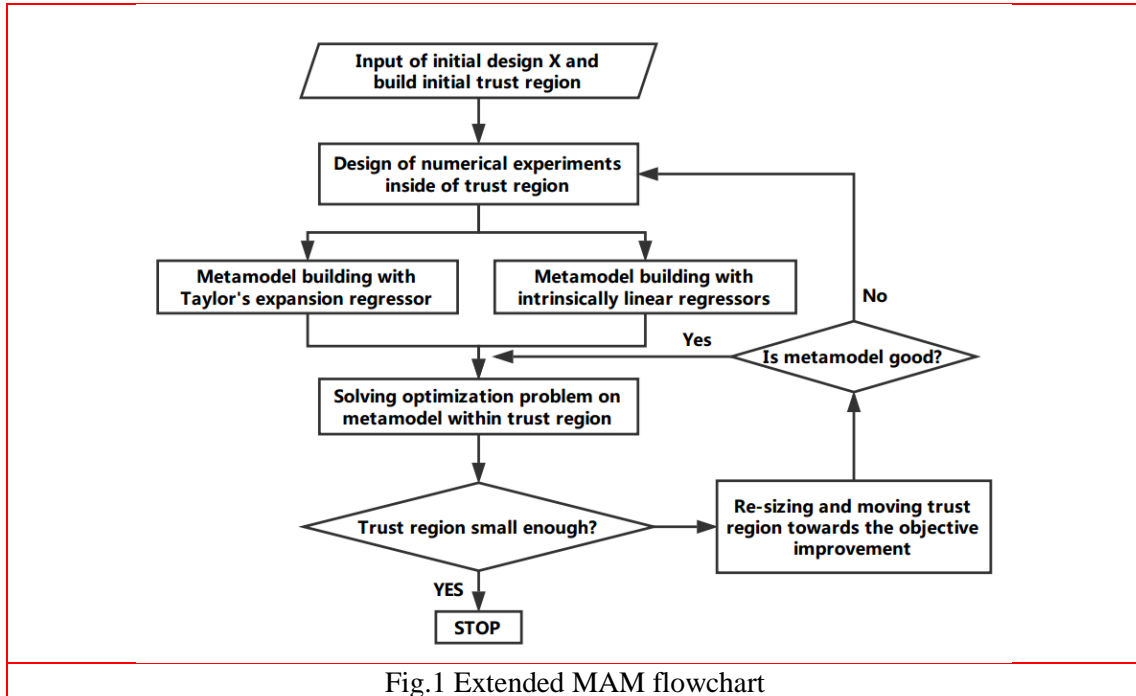


Fig.1 Extended MAM flowchart

Based on these facts, the flowchart of the EMAM as an enhanced optimization framework is shown in Figure 1. At the beginning, an initial feasible design is given to trigger the entire optimization process and the corresponding trust region is defined. Then, a number of sampling points ( $N+5$ ,  $N$  means the number of design variables) are uniformly distributed over the trust region. The objective and constraint values at these points are obtained by evaluating the response functions. In this paper, we assume the response functions are computationally expensive in simulation-based optimization and any design point will never cause a crash during the simulations. Based on the obtained data about design variables and responses, the Taylor's expansion regressor defined by Eq (7) and five other forms of regressors represented by Eq (4) are built in sequence. Following that, these six regressors are assembled into one metamodel for the evaluations of all response functions of the interests. Thus, numerical simulations are performed on the metamodels inside the trust region and the optimal solution of the subproblem is found by SQP (sequential quadratic programming) solver. To update the trust region in next iteration, it will be resized and moved based on several indicators [2] and then, the next iteration starts. When the size of the trust region is small enough, the entire optimization process will terminate and the final solution will be achieved.

## 4. Examples

### 4.1 Design of a Tension/Compression Spring

This problem first described by Belegundu [34] and Arora [50] has arisen from the wide applications of vibration resistant structures in civil engineering. The design objective is to minimize the weight of a tension/compression spring subject to constraints on shear stress, surge frequency and minimum deflections as shown in Fig. 2. The design variables include the wire diameter  $d$ , the mean coil diameter  $D$ , and the number of active coils  $N$ . Detailed information on constraint functions  $g_1$ ,  $g_2$ ,  $g_3$ , and  $g_4$  can be found in reference [50].

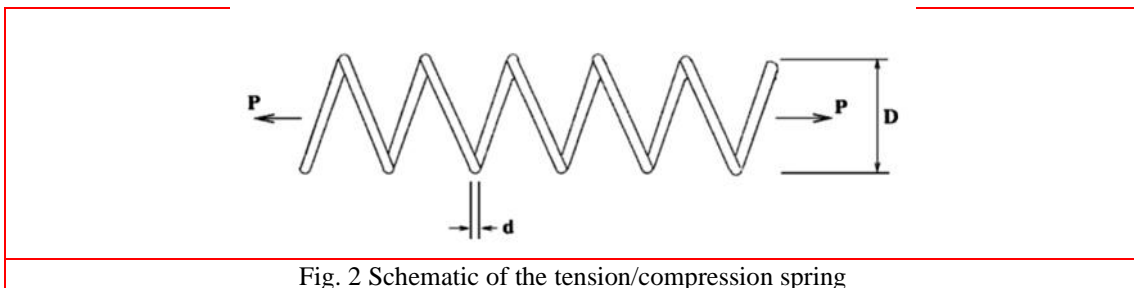


Fig. 2 Schematic of the tension/compression spring

In Table 1, the results obtained by extended MAM are compared to those by other methods, such as mathematical programming methods [34,50], Genetic Algorithms (GA) [36–38], Evolution Strategies (ES) [39], and Charged System Search (CSS) [41]. As is shown in Table 1, the optimal design (0.0126653) found by extended MAM has a good agreement with the one by MAM and it also represents the lightest weight design among all the feasible solutions indicated in Table 2. Actually, Kaveh & Talatahari [41] obtained a slightly better design (0.0126384) using CSS. However, this optimal design can be noted that at least 0.11% design constraint violation ( $g_2$ ) was clearly observed in Table 2.

By choosing different starting points that are randomly generated for each example in this section, both extended MAM and MAM have ability to obtain the lightest design (0.0126653) shown in Table 3, when eight sampling points are selected to build the metamodels in each iteration of the optimization process. Taking into account the randomness in the developed algorithm, the mean value and standard deviation (S.D.) of the results have also been

provided in Table 3 to reveal the method's robustness. To compare methods using a probabilistic metric, more details can be found in [51]. In general, the number of evaluations called by the extended MAM is less than the number of analyses by MAM and the former can obtain the more robust optimum as well. In conclusion, the extended MAM effectively enhances search performance with the higher robustness and accuracy of the optimal solution than metaheuristic algorithms.

Table 1 Comparison of optimal designs of the spring using different algorithms

Methods	$d$	$D$	$N$	Weight
Mathematical programming [34]	0.050000	0.315900	14.250000	0.0128334
Mathematical programming [50]	0.053396	0.399180	9.185400	0.0127303
GA-based [37]	0.051480	0.351661	11.632201	0.0127048
GA-based [38]	0.051989	0.363965	10.890522	0.0126810
ES-based [39]	0.051643	0.355360	11.397926	0.012698
CSS [41]	0.051744	0.358532	11.165704	0.0126384
MAM	0.051604352	0.35468326	11.409247	0.0126653
Extended MAM	0.051656017	0.35592318	11.3357128	0.0126653

Table 2 Constraint results of the optimal designs

Methods	$g_1$	$g_2$	$g_3$	$g_4$
Mathematical programming [34]	-0.000014	-0.003782	-3.938302	-0.756067
Mathematical programming [50]	0.000019	-0.000018	-4.123832	-0.698283
GA-based [37]	-0.002080	-0.000110	-4.026318	-4.026318
GA-based [38]	-0.000013	-0.000021	-4.061338	-0.722698
ES-based [39]	-0.001732	-0.0000567	-4.039301	-0.728664
CSS [41]	8.78603e-6	0.0011043	-4.063371	-0.726483
MAM	-1.0843e-7	-6.10541e-8	-4.0497478	-7.291416
Extended MAM	-6.3091e-7	-3.2158e-7	-4.052208	-7.282805

Table 3 Optimal designs of the spring using MAM and extended MAM algorithms with different starting points

Starting point ( $d, D, N$ )			MAM		Extended MAM	
			Output Value	No. of iteration	Output Value	No. of iteration
0.05	0.4	9	0.01311	71	0.01269	17
0.08	1.0	10	0.01311	19	0.01289	26
0.06	0.5	11	0.0126684	14	0.0126653	15
0.09	0.7	9	0.01268	14	0.01280	22
0.06	0.6	12	0.0126653	14	0.0126653	14
Average			0.01284674	26.4	0.01274212	18.8
S.D.			2.15e-4	22.4	8.91e-5	4.5



## 4.2 A Reactor Pressure Vessel Example

The second case study focuses on the design optimization of a cylindrical pressure vessel capped at both ends by hemispherical heads (Fig. 3). The main purpose of this research is to minimize the total manufacturing cost of the vessel including the combination of welding, material and forming costs. The design variables consist of the shell thickness  $T_s$ , the spherical head thickness  $T_h$ , the radius of cylindrical shell  $R$ , and the shell length  $L$ . The detailed problem formulation was given in [35].

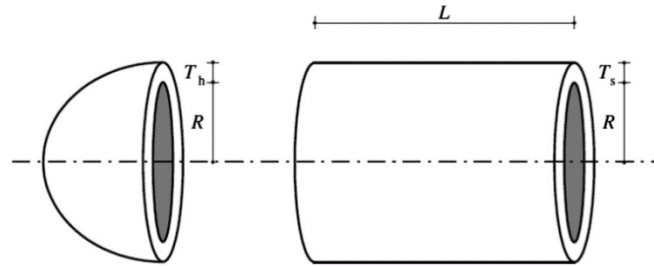


Fig. 3 Pressure vessel with the indication of design variables

The comparison of results obtained by the extended MAM and other metamodel-based methods (SCGOSR [52], eDIRECT-C [53], ConstrLMSRBF [53], CORBA [53], CiMPS [53]) has been presented in Table 4. The cost computed using the extended MAM or MAM has been further reduced to 5885.268 by 0.0009% from 5885.33, which was the best design referred in [52]. To build the metamodels at each iteration of the optimization process, nine sampling points are used in this example. It is noted that the optimized solutions by MAM and extended MAM are the best feasible designs since no violated constraints are observed in Table 5. SCGOSR [52] could find a near-optimal design with the cost of 5885.3653, which is a slight heavier than the result by extended MAM, but the first and second constraints are violated. Averagely, the extended MAM outperforms the MAM to seek the optimum in terms of the number of iterations used in the case studies with different starting points shown in Table 6. Taking into account the above advantages of extended MAM for seeking optimal solutions, the superiority of the proposed method over other metamodel-based techniques has been demonstrated in terms of the accuracy and efficiency. It is concluded that hybrid algorithms such as the extended MAM and MAM, are quite robust algorithms to consistently achieve higher accuracy of the solution than other metamodel-based algorithms used for solving problems with multiple local optima, and the extended MAM has a slightly faster rate of convergence than MAM.

Table 4 Comparison of the optimal solution with literature on pressure vessel designs

Methods	$T_s$	$T_h$	$R$	$L$	Cost
SCGOSR [52]	0.778187	0.384658	40.320586	199.986548	5885.3653
eDIRECT-C [53]	1.00000	0.62500	51.81347	84.57855	7006.7816
ConstrLMSRBF [53]	1.00000	0.62501	51.81035	84.60683	7007.2309
CORBA [53]	1.00000	0.62503	51.80156	84.66651	7007.8352
CiMPS [53]	1.10000	0.62500	56.99482	51.00125	7163.7390
MAM	0.7781687	0.3846492	40.319619	200.000	5885.268
Extended MAM	0.7781687	0.3846492	40.319619	200.000	5885.268

Table 5 Comparison of present constraint values with literature for the pressure vessel

Methods	$g_1$	$g_2$	$g_3$	$g_4$
SCGOSR [52]	2.8e-2	9.7e-3	-6.5e-2	-4.0e+1
eDIRECT-C [53]	-2.9e-8	-1.3e-1	-1.0e-1	-1.6e+2
ConstrLMSRBF [53]	-6.0e-5	-1.3e-1	-4.7e+1	-1.6e+2
CORBA [53]	-2.3e-4	-1.3e-1	-1.2e+1	-1.6e+2
CiMPS [53]	3.7e-2	-8.1e-2	-6.2e-2	-1.9e+2
MAM	-5.3e-8	-0.0012	-0.01962	-40.000
Extended MAM	-5.3e-8	-0.0012	-0.01962	-40.000

Table 6 Optimal pressure vessel designs using MAM and extended MAM algorithms with different starting points

Methods				MAM		Extended MAM	
Starting point ( $T_s, T_h, R, L$ )				Output Value	No. of iteration	Output Value	No. of iteration
1.0	1.0	100	150	5885.268	10	5885.268	10
0.8	0.5	50	150	5885.268	10	5885.268	9
0.5	0.5	100	100	5885.268	21	5885.268	17
1.5	1.5	50	50	5885.268	9	5885.268	10
Average				5885.268	12.5	5885.268	11.5
S.D.				5885.268	4.9	5885.268	3.2

### 4.3 Welded Beam Design

Design optimization of a welded beam shown in Fig.4 is a complex and challenging problem in nature with many variables and constraints. Usually, conventional optimization methods fail to find global optimal solution. Hence, the welded beam design problem is often used to evaluate the performance of different optimization methods. To determine the best set of design variables for minimizing the total fabrication cost of the structure, the minimum cost optimization is performed considering shear stress ( $\tau$ ), bending stress ( $\sigma$ ), buckling load ( $p_c$ ), and end deflection ( $\delta$ ) constraints. The constants in this study are chosen as follows:

$$P = 6000 \text{ lb}, L = 14 \text{ in}, E = 30 \times 10^6 \text{ psi}, G = 12 \times 10^6 \text{ psi},$$

$$\tau_{max} = 13600 \text{ psi}, \sigma_{max} = 30000 \text{ psi}, \delta_{max} = 0.25 \text{ in}.$$

Taking into account design variables  $x_1 = h$ ,  $x_2 = l$ ,  $x_3 = t$ , and  $x_4 = b$ , the mathematical optimization of the problem can be formulated as:

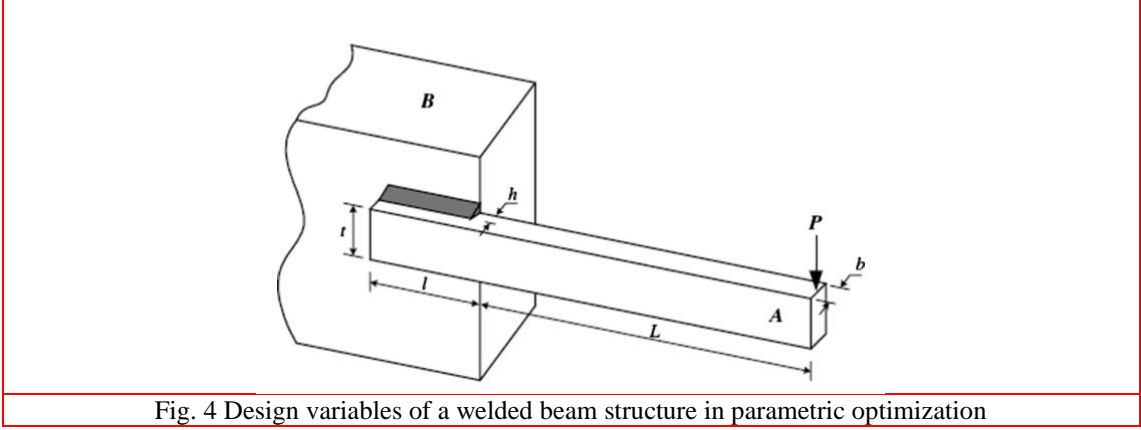


Fig. 4 Design variables of a welded beam structure in parametric optimization

Objective: Minimize the cost

$$\text{cost}(x) = 1.10471x_1^2x_2 + 0.04811x_3x_4(14 + x_2)$$

The bounds on the design variables are

$$0.1 \leq x_1 \leq 2, \quad 0.1 \leq x_2 \leq 10, \quad 0.1 \leq x_3 \leq 10, \quad 0.1 \leq x_4 \leq 2$$

Subjected to

$$g_1(x) = \tau(x) - \tau_{max} \leq 0$$

$$g_2(x) = \sigma(x) - \sigma_{max} \leq 0$$

$$g_3(x) = x_1 - x_4 \leq 0$$

$$g_4(x) = [0.10471x_1^2 + 0.04811x_3x_4(14 + x_2)] - 5 \leq 0$$

$$g_5(x) = 0.125 - x_1 \leq 0$$

$$g_6(x) = \delta(x) - \delta_{max} \leq 0$$

$$g_7(x) = p - p_c(x) \leq 0$$

$$\text{Where } \tau' = \frac{P}{\sqrt{2}x_1x_2}, \quad \tau'' = \frac{MR}{J}, \quad M = P(L + \frac{x_2}{2}), \quad R = \sqrt{\frac{x_2^2}{4} + (\frac{x_1+x_3}{2})^2},$$

$$\tau(x) = \sqrt{(\tau')^2 + 2\tau'\tau''\frac{x_2}{2R} + (\tau'')^2}, \quad J = 2\{\sqrt{2}x_1x_2[\frac{x_2^2}{12} + (\frac{x_1+x_3}{2})^2]\}, \quad \sigma(x) = \frac{6PL}{x_4x_3^2},$$

$$\delta(x) = \frac{4PL^3}{Ex_3^3x_4}, \quad p_c(x) = \frac{4.013\sqrt{E(\frac{x_3^2x_4^6}{36})}}{L^2} (1 - \frac{x_3}{2L}\sqrt{\frac{E}{4G}}).$$

In this example, the best combination of design variables and the lowest cost by hybrid algorithms (MAM and extended MAM) are compared with those obtained using GA [36–38], PSO [40,54], FA [43], colliding bodies optimization (CBO) [42], CMA-ES [55] and differentail evolution [56] in Table 7. Nine sampling points are applied to construct the metamodells in each iteration of the optimization process. Although Kaveh & Mahdavi [42] claimed that the minimum cost design was 1.724663 indicated in table 7, the corresponding fabrication cost of the structure was actually 1.724983, which can be easily evaluated by substituting the values of design variables for the optimal design into the objective function cost (x). The cost of this design is higher than the result (1.724852) by the extended MAM, which is one of the best feasible designs shown in Table 7. CMA-ES, IAPSO and iDEaSm

could also find the best design, however the required number of function evaluations are 4658, 12500 and 4425 respectively. MAM and EMAM only need about 120 function evaluations (about 13 iterations) as shown in Table 8, where the statistical results of four randomly tests are given to demonstrate the robustness of the solution. It is concluded that both extended MAM and MAM demonstrate the superiority over the other methods to solve the complex optimization problem with respect to the efficiency and accuracy of the solution.

Table 7 Comparison of present optimized designs with literature for the welded beam

Methods	$x_1(h)$	$x_2(l)$	$x_3(t)$	$x_4(b)$	cost
GA-based [36]	0.248900	6.173000	8.178900	0.253300	2.433116
GA-based [37]	0.208800	3.420500	8.997500	0.210000	1.748309
GA-based [38]	0.205986	3.471328	9.020224	0.20648	1.728226
CPSO [40]	0.202369	3.544214	9.04821	0.205723	1.728024
ES-based [39]	0.199742	3.612060	9.037500	0.206082	1.737300
CSS [41]	0.205820	3.468109	9.038024	0.205723	1.724866
CBO [42]	0.205722	3.47041	9.037276	0.205735	1.724663
FA [43]	0.201500	3.56200	9.041400	0.205700	1.731210
CMA-ES [55]	N.A.	N.A.	N.A.	N.A.	1.724852
IAPSO [54]	0.2057296	3.47048866	9.03662391	0.20572964	1.724852
IDEaSm [56]	0.20572963	3.4704888	9.0366238	0.20572965	1.724852
MAM	0.2057296	3.4704893	9.0366242	0.2057297	1.724852
Extended MAM	0.2057296	3.4704894	9.0366242	0.2057297	1.724852

Table 8 Optimal designs of the welded beam using MAM and extended MAM algorithms with different starting points

Methods				MAM		Extended MAM	
Starting point ( $h, l, t, b$ )				Output value	Iteration number	Output value	Iteration number
0.6	1.0	5.0	0.6	1.724852	14	1.724853	13
0.5	3.5	9.0	0.5	1.724852	12	1.724853	14
0.6	2.0	7.0	0.6	1.724852	14	1.724852	12
1.0	3.0	7.0	0.5	1.724853	13	1.724853	13
Average				1.724852	13.3	1.724853	13.0
S.D.				4.3e-7	0.8	4.3e-7	0.7

#### 4.4 A Ten-bar Truss Structure

To further demonstrate the computational efficiency of the extended MAM, the well-known ten-bar truss benchmark problem [6] shown in Figure 5 is used to explore the potential. The optimization formulation of this problem is defined to minimize the weight of the structure by varying the cross-sectional areas (from 0.1 in<sup>2</sup> to 12.7 in<sup>2</sup>) of the truss members subject to stress constraints. The allowable stress in each truss member is the same in tension and compression and is set to 25 ksi for all members except member 9 for which it is 75 ksi. The density of the truss material is 0.1 lb/in<sup>3</sup>, the member size L = 360 in, the loads P1 = P2 = 100 Kips and P3 = 0.

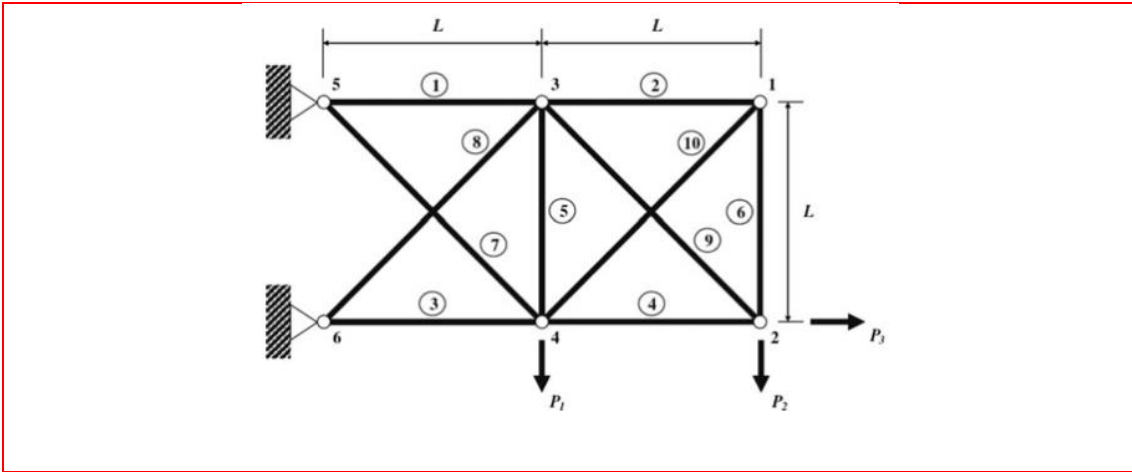


Fig. 5 Ten-bar truss structure

In order to demonstrate the superiority of the extended MAM over other optimization methods such as PSO [57], FA [58] and SQP in HyperStudy [59], a comparison of optimal designs of ten-bar truss structure has been given in Table 9. It should be noted that for PSO, FA, MAM and the extended MAM, the objective function value, the number of iterations and the number of response analyses are actually the average results over 5 independent runs. The best design (1497.0) was achieved by Haftka [60], however some constraints indicated in Table 10 had been violated. The same conclusion can be drawn for the optimal design (1497.6) by SQP in HyperStudy. The results by PSO (1519.2) and FA (1558.1) are feasible solutions, however they are not the best design. For the best feasible design (1497.6) by extended MAM and MAM, the higher efficiency and accuracy of these two algorithms have been demonstrated, for example, the average number of iterations used by the extended MAM has been reduced by an order of magnitude from 520 (PSO) or 400 (FA) to 28. It is also noted that the average number of response analyses (420) called by extended MAM is 24% less than the one (555) by MAM. Summarily, the extended MAM outperforms the other methods in seeking the optimal solution of the complex engineering design problems in terms of the efficiency and accuracy.

Table 9 Comparison of present optimized designs for ten-bar truss structure

Design variables	Haftka [60]	Hyper study[59]	PSO[57]	FA[58]	MAM	Extended MAM
$x_1$	7.9	7.9	7.5395	7.4269	7.9	7.9
$x_2$	0.1	0.1	0.4605	0.8070	0.1	0.1
$x_3$	8.1	8.1	8.4605	8.6498	8.1	8.1
$x_4$	3.9	3.9	3.5395	3.6580	3.9	3.9
$x_5$	0.1	0.1	0.1	0.1424	0.1	0.1
$x_6$	0.1	0.1	0.4605	0.6316	0.1	0.1
$x_7$	5.8	5.8	6.3081	6.5491	5.798276	5.798275
$x_8$	5.51	5.52	5.0056	4.7649	5.514327	5.515434
$x_9$	3.68	3.68	3.3370	3.3244	3.676959	3.676927
$x_{10}$	0.14	0.14	0.6513	0.8937	0.141421	0.141430
Weight (lb)	1497.0	1497.6	1519.2	1558.1	1497.6	1497.6
No. of iterations	N/A	13	520	400	37	28
No. of response analyses	N/A	144	5200	20000	555	420

Table 10 Constraints results of the continuous optimization using different techniques

Constraints (ksi)	Haftka [60]	HyperStudy [59]	PSO[57]	FA[58]	MAM	Extended MAM
$g_1$	6.4e-4	6.4e-4	-2.1e-4	-0.153	-2.073e-5	-2.706e-6
$g_2$	-0.12	-0.12	-1.3e-4	-4.4e-2	-2.255e-5	-2.231e-5
$g_3$	-6.2e-4	-6.2e-4	-2.8e-10	-9.86e-3	-4.629e-7	-4.470e-7
$g_4$	3.1e-3	3.1e-3	-1.1e-3	-2.2	-1.281e-6	-1.350e-6
$g_5$	-24.93	-24.93	-25.00	-25.00	-25.00	-25.00
$g_6$	-0.12	-0.12	-0.31	-9.1e-2	-2.255e-5	-2.231e-5
$g_7$	-8.6e-3	-8.6e-3	-2.8e-10	-3.2e-2	-2.1e-6	-2.1e-6
$g_8$	2.6e-2	2.6e-2	-1.3e-9	-9.7e-4	-4.77e-7	-4.088e-6
$g_9$	-37.53	-37.53	-37.66	-36.44	-37.50	-37.50
$g_{10}$	0.1315	0.1315	-4.0e-9	-0.024	-1.261e-5	-1.237e-5

## 5. Conclusions

The paper focuses on obtaining the high efficiency and accuracy solution of complex simulation-based optimization problems by developing an extended multipoint approximation method. A novel metamodel inspired by the Taylor's expansion technique is proposed as well as a strategy for adaptive selection of weighting coefficients so that the approximation of responses of the interests in the computationally expensive design problems can be performed more efficiently. The superiority of the extended MAM over SQP, metaheuristic algorithms, metamodel-based algorithms and MAM has been demonstrated by four nonconvex benchmark examples in terms of the computational efficiency and accuracy. In the current implementation, there are some limitations of EMAM. First, the optimization performance needs improvement to solve mixed-variable optimization problems. Second, the moving trust region strategy has certain drawbacks of balancing exploration and exploitation. Finally, the metamodel has difficulty in modelling highly multi-modal and high-dimensional responses. However, possessing the potential of remarkably reducing the computational effort in the simulation-based optimization, the extended MAM can pose great influence on solving highly nonlinear engineering problems and provide valuable insights into the development of effective algorithms applied during the simulation-driven design process.

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