- 1 Facile synthesis of Co-N4-doped mesoporous carbon for oxygen reduction reaction
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17 Abstract

The oxygen reduction reaction (ORR) is a critical factor in fuel cells that has attracted 18 significant research attention. Non-precious metal catalysts have improved the ORR 19 activity considerably, but they still exhibit poorer ORR performance than commercial 20 21 Pt-based catalysts. In this study, Co-N₄-doped mesoporous carbon (Co-N₄-MC) was prepared for the ORR using cobalt-azides as the Co-N₄-containing precursor, and 22 ordered mesoporous silica SBA-15 as a template for achieving mesoporous structures. 23 The Co-N₄-MC electrode exhibited remarkable ORR activity in an alkaline medium (a 24 half-wave potential of -0.15V vs. MMO, only ~ 19 mV deviation from the commercial 25 Pt/C catalyst), high selectivity (electron-transfer number ~ 4) and excellent 26 electrochemical stability (~ 8 mV negative shift of the half-wave potential after 1000 27 28 cycles). The good performance of the Co-N₄-MC electrode was attributed to the synergetic effects of N₄, C and Co. In particular, the existence of graphitic pores in the 29 Co-N₄-MC catalyst facilitated the diffusion of O₂ to the catalytic active sites, which 30 31 benefited the progression of the ORR on the Co-N₄-MC catalyst.

32

33 Keywords: Co-N₄-doped mesoporous carbon; Oxygen reduction reaction; Graphitic
34 pores

36 **1. Introduction**

The activity of the oxygen reduction reaction (ORR) is a critical factor in fuel cells 37 38 and other electrochemical technologies (1). The low reaction rate of the ORR can be overcome using expensive nano-sized Pt catalysts in fuel cells (2, 3). In addition to the 39 40 scarcity and high-cost, the long-term operation of fuel cells may lead to dissolution and agglomeration of the noble metal particles, which will degraded the performance of the 41 electrocatalysts (4-6). The search for efficient, durable and inexpensive non-precious 42 43 metal catalysts has become one of the most active and competitive endeavors in the 44 study of energy conversion (7-12). Recently, these non-precious metal and nitrogen doped carbon catalysts prepared from transition metal macrocyclic compounds, such as 45 Co-N₄-C and Fe-N₄-C, are considered the best alternative ORR electrocatalysts (13-16). 46 On the other hand, the unavoidable agglomeration of carbon materials hinders the 47 diffusion of electrolyte ions to the catalytic active sites, thereby reducing the catalytic 48 performance. Mesoporous carbon (MC)-based catalysts can effectively allow the 49 50 reactants to access the catalytic active sites efficiently, leading to improved mass transport in electrochemical reactions. (17-19). Therefore, Co-N₄-MC could be a good 51 52 candidate for the ORR, combining the good catalytic activity of the Co-N₄-C catalyst with the excellent mass-transfer performance of MC (20, 21). Despite this, there are few 53 reports on the activity of the ORR over Co-N₄-MC (22, 23), which may be due to the 54 expensive Co Vitamin B12 (24,25) 55 sources, such as and cobalt tetramethylphenylporphyrin (CoTMPP) (9, 26, 27). Large amounts of CoTMPP are 56 required to produce Co-N₄-C catalysts, making it an expensive preparation process. 57

Although some simple inorganic salt containing Co are used as the Co source (28), however, Co nanoparticles formed in the catalyst composite instead of Co–N₄ clusters (29). According to density functional theory analysis (30), only Co–N₄ clusters near the graphite material can promote the four-electron pathway of the ORR. Therefore, it is still a challenge to develop a low-cost and effective Co source to produce stable Co-N₄ doped carbon materials as the ORR catalysts.

This paper reports a novel, effective and low-cost method to produce Co-N₄-MC via a 64 high temperature graphitizing process. The novelties in this work, compared to the 65 66 earlier works (31), are (i) the synthesis of organo-cobalt compounds as the Co-N₄-containing precursor in a low-cost manner, and (ii) use of commercial SBA-15 67 (pore size of 20 nm) as the template to produce Co-N₄-MC with a mesoporous structure 68 (pore size of 4.2 nm) to enhance the accessibility of O₂ and the electrolyte to the 69 catalytic activity sites. SBA-15 has been successfully large-scale produced in industries, 70 which would benefit to the industrial production of Co-N₄-MC catalyst which achieved 71 72 a stable and high performance comparable to the commercial Pt/C catalyst in ORR, as 73 supported by the current study.

74

75 **2. Experimental Section**

76 2.1. Preparation of the Co-N₄ complex

The Co-N₄ complex was synthesized via four reactions, as shown in step 1 of Figure
I. The first three reactions were based on a previous study (32), which is a typical
method to synthesize the N₄ complex. To the best of the authors' knowledge, this is the

first report of the preparation of a Co-N₄ complex using the proposed method. 80 Compound a (20g) was heated with K₂CO₃ (10% wt.) and 1-iodopropane (7% wt.) in 81 82 anhydrous CH₃CN under reflux in a N₂ atmosphere. Compound b was obtained from the reaction mixture by extraction with CH_2Cl_2 , and subsequent precipitation with 83 84 methanol. Compound d was obtained by the purification of compound c (20g) with N-bromosuccinimide and azobis in CCl₄. Subsequently, compounds b and d were heated 85 under reflux in anhydrous CH₃CN (200ml) in the presence of Cs₂CO₃ (5% wt.) under 86 87 nitrogen to synthesize compound e. Finally, the Co-N₄ complex was prepared by mixing Co^{2+} ions and compound e at a molar ratio of 1:1. 88

89 2.2. Preparation of Co-N₄-MC

90 Ordered mesoporous silica, SBA-15 (Sigma-Aldrich), was used as a template to 91 produce the mesoporous carbon structures [19]. The SBA-15 template (1 g) was impregnated with a solution of 50 mg of anhydrous oxalic acid in 200 mL ethanol (pure 92 grade) for 20 min (33). In step 2, the oxalic acid-treated SBA-15 was then impregnated 93 94 with 2 g of the Co-N₄ complex for 45 min at room temperature. In step 3, the resulting composite was then subjected to a series of thermal treatments including 60 °C for 30 95 96 min, 100 °C for 5 h and 200 °C for 5 h. Stepwise heating was used to evaporate and decompose the organic solvent. At the final thermal treatment, the resulting sample was 97 transferred to a tube furnace for carbonization at 900 °C for 3 h under a N2 atmosphere 98 at a heating rate of 10 °C/min. In step 4, the SBA-15 template was removed using 15% 99 hydrofluoric acid (200 mL). Co-N₄-MC was obtained after rinsing the sample three 100 times with 50 mL butanol (pure grade). For comparison, the graphitic N₄-C and the 101

template-free Co-N₄-C were also prepared by heating the compound e and the target
compound, respectively, at the same heating conditions. The commercial
carbon-supported Pt catalyst from Sigma-Aldrich (labeled as Pt/C, with 10 wt.% of Pt
metal loading) was used for comparison (34).

106 2.3. Sample characterizations

The morphology of the samples was analyzed by scanning electron microscopy / 107 energy dispersive X-ray spectroscopy (SEM/EDX, JEOL JMS820). Transmission 108 electron microscopy (TEM, JEOL Model JEM-2000F) images were obtained using a 109 110 high-resolution system with a LaB₆ filament at 200 kV. The sample powder was dispersed in ethanol by sonication for 3 h, and drops of the suspension were deposited 111 on a copper grid with a holey carbon film. The sample was air-dried and kept in a 112 113 microscope vacuum for 15 min before the tests. X-ray diffraction (XRD, Philips, model PW 1830) of the prepared samples were obtained using Cu-Ka radiation ($\lambda = 0.1542$ nm) 114 at 40 kV and 30 mA. The scanning speed was 0.25° min⁻¹ with a 0.02° step. The BET 115 (Brunauer, Emmett and Teller) surface areas of the samples were investigated using a N₂ 116 adsorption-desorption apparatus (Micromeritics ASAP 2020M) at liquid nitrogen 117 temperature (-196 °C). The surface elemental composition of the samples was 118 determined by X-ray photoelectron spectroscopy (XPS, VG Scientifics ESCALAB250). 119 Raman spectroscopy was performed using a micro-Raman spectrometer (Renishaw, 120 InVia). A glassy carbon electrode (GCE) with an area of 0.125 cm^2 was used as the 121 working electrode. Pt foil was employed as the counter electrode, and Hg/HgO/KOH 122 (1.0 M) (MMO, 0.098 V versus SHE) was used as the reference electrode. The working 123

electrode was modified with the catalyst layer by placing the catalysts on the GCE. The
catalyst ink was prepared by dispersing 10 mg of the each sample ultrasonically in 1.9
mL of ethanol, to which 0.1 mL of a 5 wt.% Nafion solution was added. The dispersion
was ultrasonicated for 30 min to obtain a homogeneous solution. Approximately 10 µL
of the dispersion was pipetted out on the top of the GCE and dried in air.

129

130 **3. Results and Discussion**

131 *3.1. Characterizations of Co-N₄-MC*

132 Formation of the Co-N₄ complex was first confirmed by UV-vis spectra, which shows the UV-vis spectra of the N₄ complex before and after complexing with Co²⁺ ions. The 133 N₄ compound had an absorption band at 286 nm, which was assigned to the absorption 134 of the phenyl and 2,2-dipyridyl moieties. The addition of Co²⁺ ions to the N₄ compound 135 caused a shift of the ligand absorption band from 286 nm to 308 nm. These results 136 indicated the formation of the Co-N₄ complex. Interestingly, the formation process of 137 Co-N₄-MC can be traced by TEM. As shown in Figure S2a, the skeletons and the pore 138 channels of SBA-15 were observed, whereas only the skeletons of SBA-15 were 139 observed after the pore channels of SBA-15 had been filled with the Co-N₄ complex 140 (Figure S2b). After removing the SBA-15 template with hydrofluoric acid, the skeletons 141 and pore channels of SBA-15 became invisible (Figure S2c). Figure 2a-c shows TEM 142 images of the Co-N₄-MC sample at different magnifications. EDX confirmed the 143 presence of C, N and Co in the Co-N₄-MC sample (Figure 2b). Figure 2c showed that 144 the Co and N doped pyrolytic carbon consisted of graphene-like sheets. On the other 145

146 hand, no Co NPs were observed, even at high magnification. This is because when Co-macrocyclic compounds were used as the Co source, Co-N₄ nanoclusters were 147 generally formed [21] instead of Co NPs [23]. Figure 2d-f show SEM images with 148 mapping, clearly indicating the density of CKa1, NKa1 and CoKa1. As shown in 149 150 Figure 3a, the Co-N₄-MC sample exhibited the typical shape for a mesoporous material 151 (20, 35). The mesopore radius distribution was centered at approximately 4.2 nm (Figure 3b). In Figure 3c, the Raman spectra revealed the characteristic peaks of 152 graphitic carbon at 1350 cm⁻¹ (D-band), 1580 cm⁻¹ (G-band) and 2750 cm⁻¹ (2D-band). 153 The narrow D- and G-bands as well as an intense 2D-band indicated that the Co-N₄-MC 154 sample had high crystallinity. 155

As shown in Figure 4a, the atomic percentage of N, C and Co in the Co-N₄-MC 156 157 sample were 4.36 %, 94.67 % and 0.97 %, respectively (impurities, such as trace amounts of O, Si and F were not detected). Figure 4b-d show the high-resolution N1s, 158 C1s and Co2p spectra. The C1s peak (Figure 4b) was shifted to a higher binding energy 159 160 (284.9 eV), which was attributed to the incorporation of nitrogen (36, 37). In Figure 4c, the N1s peak was fitted to peaks of pyridinic-N (398.2 eV), pyrrolic-N (4001 eV), and 161 162 graphitic-N (400.7 eV). Among them, pyridinic-N (up to 42 at.% of the total amount of N atoms) was found to critically affect the ORR performance (38-40). In 163 addition, the peaks for $Co2p_{3/2}$ and $Co2p_{1/2}$ (Figure 4d) were observed in the Co-N₄-MC 164 sample, confirming the existence of Co(0) atoms. 165

166 *3.2. Electrochemical activity of Co-N*₄*-MC electrode for ORR*

167 To evaluate the ORR performance of the Co-N₄-MC electrode and other electrodes,

168	the polarization curves for the ORR of the electrodes were recorded in a 0.1 M KOH
169	solution saturated with pure oxygen. Figure 5a shows the linear sweep voltammetry
170	curves of the electrodes. Typically, the positive onset potential and half-wave potential,
171	and high current density are good metrics for a good ORR catalyst. These results
172	indicated that the onset potential (-0.02 V vs. MMO) and half-wave potential (-0.15 vs.
173	MMO) of the Co-N ₄ -MC electrode are similar to those of the Pt/C electrode. The onset
174	potential of the Co-N ₄ -MC electrode is much higher than those of the N ₄ -C electrode
175	(-0.15 V vs. MMO) and the Co-N ₄ -C electrode (-0.017 V vs. MMO) and the half-wave
176	potential is higher than those of the N ₄ -C electrode (-0.25 V vs. MMO) and the Co-N ₄ -C
177	electrode (-0.20 V vs. MMO) as well. The limited current (5.4 mA cm ⁻²) of the
178	Co-N ₄ -MC electrode approached that of the Pt/C electrode (5.5 mA cm ⁻²), and was
179	higher than those of the N4-C electrode (3.8 mA $cm^{-2})$ and the Co-N4-C (4.5 mA $cm^{-2})$
180	electrode (15). For the Co-N ₄ -MC electrode, the Co atoms could facilitate the
181	incorporation of active N species into the carbon matrix with strong Lewis basicity,
182	which enhances the electron-donor properties of the N-doped carbon and weakens the
183	O-O bond via bonding with the oxygen and nitrogen and/or the adjacent carbon atom
184	(36). The N atoms, particularly pyridinic-N, make an important contribution to the ORR
185	performance (38-40). In addition, the existence of the graphitic pores in the $Co-N_4-MC$
186	electrode sample could facilitate the diffusion of O_2 to the Co-N ₄ active sites, and
187	benefit the progression of the ORR on the Co-N ₄ -MC electrode (41, 42). However, the
188	N ₄ -C electrode, without the Co catalysts, showed a different ORR mechanism from the
189	Co-N ₄ -MC electrode (43). For the Co-N ₄ -C electrode, without the mesoporous carbon

190 structure, although it has similar onset potential, the limit current is much lower than 191 that of the Co-N₄-MC electrode, which could be due to the poor mass transfer 192 performance (44). The results suggest that the high performance of the Co-N₄-MC 193 electrode is due to the synergetic effects of N, Co and MC structure in the Co-N₄-MC 194 sample.

To confirm the 4e-ORR reaction path, a series of rotating disk voltammograms of the ORR by the Co-N₄-MC electrode at different rotation rates in a 0.1 M KOH saturated with oxygen were tested (Figure 5b). The RDE data was analyzed using the Kouteckye–Levich equation (45):

$$\frac{1}{J} = \frac{1}{J_{\rm K}} + \frac{1}{J_{\rm L}} = \frac{1}{J_{\rm K}} + \frac{1}{B\omega^{1/2}}$$
(1)

$$B = 0.62nFC_{0_2} D_{0_2}^{\frac{2}{3}} v^{-\frac{1}{6}}$$
⁽²⁾

$$J_{\rm K} = nFkC_{\rm O_2} \tag{3}$$

where J is the measured current density, $J_{\rm K}$ and $J_{\rm L}$ are the kinetic and diffusion limiting 199 current densities, respectively, ω is the electrode rotation rate, n is the overall number of 200 electron transfer, F is the Faraday constant (96,485 C mol⁻¹), C_0 is the bulk 201 concentration of O₂ dissolved in the electrolyte (1.2×10^{-6} mol cm⁻³), D₀ is the O₂ 202 diffusion coefficient (1.9 \times 10⁻⁵ cm² s⁻¹), and v is the kinematic viscosity of the 203 electrolyte ($v = 0.01 \text{ cm}^2 \text{ s}^{-1}$) (46). Based on the ring and disk currents, the calculated 204 number (n) of electrons transfer is approximately 3.85 for the Co-N₄-MC electrode 205 (Figure 5c), which was confirmed by the measured n value (Figure 5d) using 206 the rotating ring-disk electrode (RRDE). These results indicate that the ORR occurred 207 Page 10 of 21

208 mainly via a four-electron mechanism.

Figure 6a shows the Tafel plots for the ORR on the Co-N₄-MC and Pt/C electrodes. 209 210 The Co-N₄-MC electrode has a similar Tafel plot to the Pt/C electrode, indicating that 211 the Co-N₄-MC sample has comparable kinetic performance to the Pt/C catalyst. 212 Durability is a major issue in fuel-cell technology. Therefore, the stability of the 213 Co-N₄-MC electrode was evaluated further. As shown in Figure 6b, no obvious change in the performance of the Co-N₄-MC electrode was observed before and after 1000 214 cycles. The good stability of the Co-N₄-MC electrode was attributed to the mesoporous 215 216 carbon structure, which enhanced their interfacial contact and facilitated the transport of electrolyte ions (47). The unique features of the Co-N₄-MC sample, such as the 217 graphitic mesopore framework with moderate nitrogen content, resulted in high 218 219 electrocatalytic activity and excellent long-term stability.

220

4. Conclusion

222 In summary, a high-performance Co-N₄-MC electrocatalyst was prepared for the ORR. A cobalt-azide compound was used as the Co-N₄-containing precursor. An 223 224 ordered mesoporous silica SBA-15 was used as a template to achieve the mesoporous structure of the Co-N₄-MC sample. The Co-N₄-MC electrode exhibited good ORR 225 performance (similar to that of the Pt/C electrode) with good stability, which was 226 attributed to the synergetic effects of N₄, Co and MC. Moreover, the ORR by the 227 228 Co-N₄-MC sample occurred through the preferred four-electron reaction pathway. This study suggests that the Co-N₄-MC sample can be used as a non-precious electrocatalyst 229

230 for the ORR in alkaline fuel cells.

231

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236 Appendix A. Supplementary data

237 Supplementary data associated with this article can be found in the online version.

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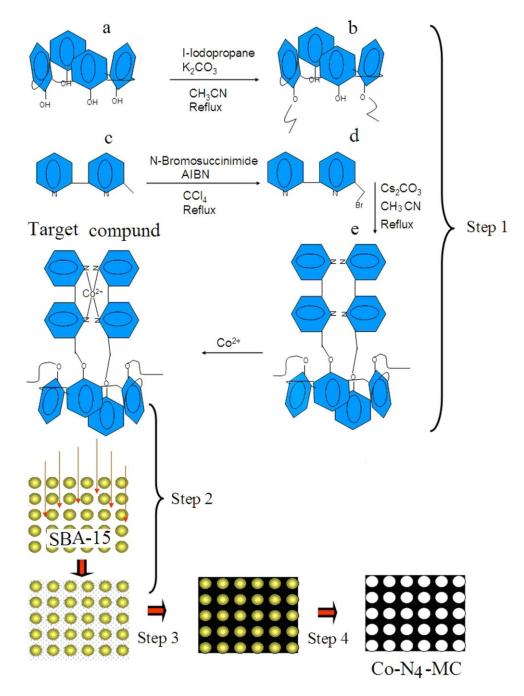
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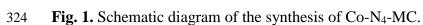
309 Figure Captions

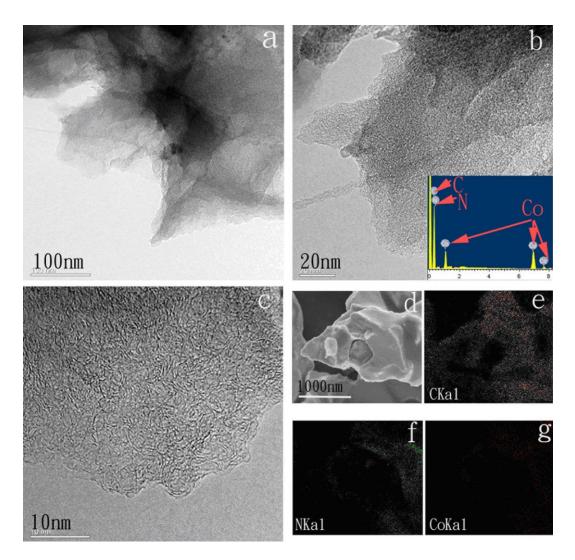
- **Fig. 1.** Schematic diagram of the synthesis of Co-N₄-MC.
- 311 Fig. 2. TEM images (a, b, and c) and EDS (inset of c), SEM image (d) and mapping (e,
- 312 f and g) of the obtained Co-N₄-MC.
- 313 Fig. 3. Adsorption/desorption curve (a), pores diameter (b) and Raman spectrum of

314 Co-N₄-MC (c).

- 315 Fig. 4. Wide-scan X-ray photoelectron spectra (XPS) of various Co-N₄-MC (a). The
- 316 XPS spectra of C1s (b), N1s (c) and Co2p (d) of Co-N₄-MC.
- **Fig. 5.** Linear sweep (5 mV s⁻¹) of N₄-C, Co-N₄-C, Co-N₄-MC, and Pt/C in 1.0 M KOH
- solution saturated with oxygen (a). Linear sweeps (5 mV s⁻¹) at different rotating speeds
- 319 (b). n value over the entire range of potentials studied (c). n value was measured by
- 320 RRDE (d).
- 321 **Fig. 6.** Tafel slops of Co-N₄-MC and Pt/C electrodes (a). Linear sweep (5 mV s^{-1}) of the
- 322 Co-N₄-MC electrode before (black line) and after (red line) 1000 cycles (b).

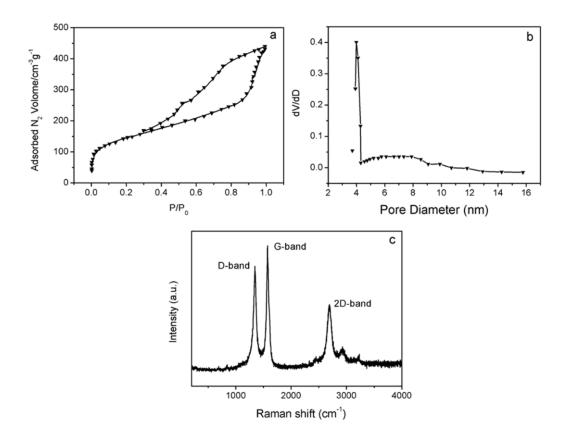






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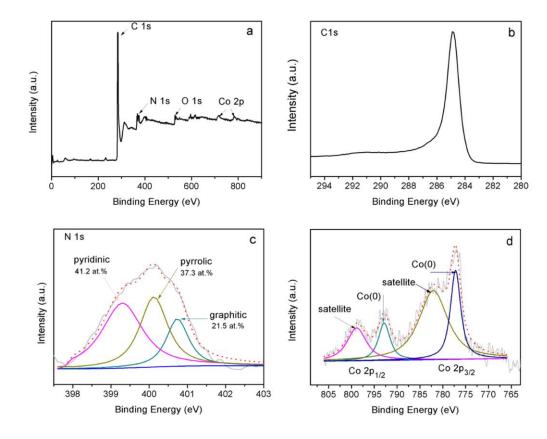


Fig. 4. Wide-scan X-ray photoelectron spectra (XPS) of various Co-N₄-MC (a). The

334 XPS spectra of C1s (b), N1s (c) and Co2p (d) of Co-N₄-MC.

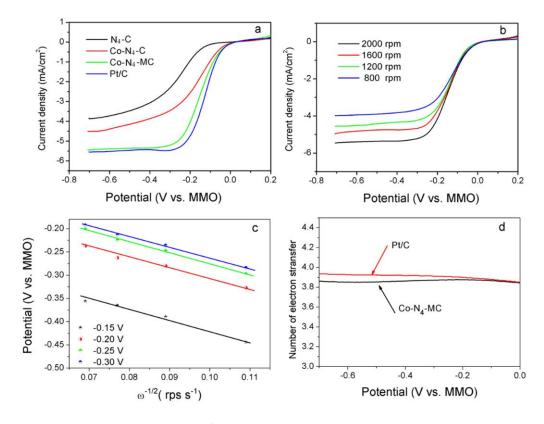


Fig. 5. Linear sweep (5 mV s⁻¹) of N₄-C, Co-N₄-C, Co-N₄-MC, and Pt/C in 1.0 M KOH solution saturated with oxygen (a). Linear sweeps (5 mV s⁻¹) at different rotating speeds (b). *n* value over the entire range of potentials studied (c). *n* value was measured by RRDE (d).

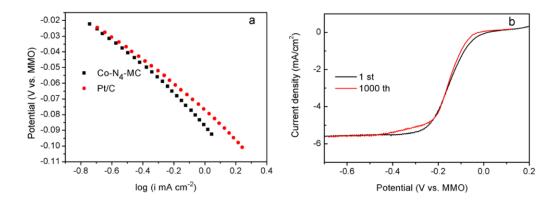


Fig. 6. Tafel slops of Co-N₄-MC and Pt/C electrodes (a). Linear sweep (5 mV s^{-1}) of the

344 Co-N₄-MC electrode before (black line) and after (red line) 1000 cycles (b).