1	LOW VS HIGH FIELD ¹ H NMR SPECTROSCOPY FOR THE DETECTION OF
2	ADULTERATION OF COLD PRESSED RAPESEED OIL WITH REFINED OILS.
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21 ABSTRACT

Cold pressed rapeseed oil (CPRO) is a relatively recent development in rapeseed processing, 22 which produces a quality product with a high market value. High field NMR (400 MHz) is a 23 well-established tool in food analysis, while low-field NMR (60 MHz) is much less studied. 24 This study aims to establish the effectiveness of both techniques in identifying binary 25 adulteration in CPRO. Three adulteration scenarios were investigated; a). CPRO and refined 26 rapeseed oil (RRO), b). CPRO and refined sunflower oil (RSO), c) CPRO and RRO or RSO. 27 A range of classification techniques were trialled as well as partial least squares regression to 28 gauge predictive quantification performance. The 400 MHz NMR achieved classification rates 29 of 100% in the scenarios with a single adulterant, and 93% in the multiple adulterant scenario. 30 The 60 MHz NMR produced lower but still encouraging classification rates (RSO 92%; RRO 31 85%; both RRO and RSO 87%). 32

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34 Keywords: NMR, authentication, cold pressed rapeseed oil, chemometrics, fraud

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Abbreviations: CPRO – Cold pressed rapeseed oil; RRO – Refined rapeseed oil; RSO –
Refined Sunflower oil; TPR – True positive rate; FNR – False negative rate

38 1. INTRODUCTION

39 Cold pressed rapeseed oil (CPRO) is a relatively new culinary oil in the UK and Ireland, as well as other parts of the world, that is locally cultivated, harvested and pressed. The seeds 40 from the oilseed rape crop are mechanically crushed at a low temperature and the oil is 41 collected. The oil is filtered and bottled, which concludes the processing (McDowell, Elliott, 42 Koidis, 2017a). The final product has desirable organoleptic attributes and it is marketed 43 towards the top end of the retail market. High quality edible oils such as this are particularly 44 susceptible to adulteration, due to the ease with which low value oils can be mixed in to increase 45 profit (McDowell, Elliott, Koidis, 2017a, b). One research paper has recently investigated cold 46 47 pressed edible oil authentication with FT-IR spectroscopy (Ozulku, Yildirim, Toker, Karasu, & Durak, 2017), however cold pressed rapeseed oil was not covered. The utilisation of fraud 48 monitoring systems have been established as an important component in reducing fraud 49 50 vulnerability in food supply chains (van Ruth, Luning, Silvis, Yang, & Huisman, 2018). As cold pressed rapeseed oil continues to grow in popularity (SFD, 2013), it is important that 51 52 techniques are developed which can ensure the sector maintains its high standards of quality.

Refined rapeseed oil (RRO) – sometimes simply branded as "vegetable oil" in retail – is a low 53 cost oil which has been used extensively in the food industry (Przybylski, Mag, Eskin, & 54 McDonald, 2005). The seeds from the oilseed rape plant undergo a much more complex 55 processing pathway than the cold pressed sequence (Ghazani, García-Llatas, & Marangoni, 56 2014). More specifically, the seeds are mechanically crushed and solvent extracted to ensure 57 maximum levels of oil are recovered. This oil then undergoes a range of intensive processing 58 59 techniques that include degumming, neutralisation, bleaching and deodorisation which removes phospholipids, chlorophyll, free fatty acids and odour compounds associated with 60 colour, flavour and odour defects. The resulting oil is low value and used exclusively for high 61 62 temperature cooking. Refined rapeseed oil is, in terms of fatty acid composition, very similar

to CPRO, most of the variation between these two oils comes from the unsaponifiable fraction 63 which remains in the oils after either cold pressing or industrial extraction (Ghazani et al., 64 2014). It is because of its similarities to CPRO and its low cost that RRO has been suggested 65 as a potential adulterant in this study. A similar adulteration scenario became a problem for the 66 extra-virgin olive oil industry when high value extra-virgin olive oil was being adulterated with 67 lower value refined olive oil (Yang & Irudayaraj, 2001). This has led to the utilisation of 68 69 spectroscopic techniques which can detect fraud in a quick non-destructive manner (Georgouli, Rincon, & Koidis, 2017; Jiménez-Carvelo, Osorio, Koidis, González-Casado, & Cuadros-70 71 Rodríguez, 2017).

Another potential candidate for adulterating CPRO is refined sunflower oil (RSO) due to its lower price and widespread availability. It is a popular culinary oil used across the world and would therefore be easily accessible in large quantities. Refined sunflower oil is produced from sunflower seeds by undergoing similar processing to that described for RRO. Being produced from a different seed, it differs much more in fatty acid composition from CPRO than RRO. It would therefore be expected that RSO should be easier to detect in CPRO using analytical techniques although no studies exist in the literature for these two cases of adulteration.

Oil speciation is a challenge which has been tackled by both chromatographic (Aparicio and 79 Aparicio-Ruíz 2000) and spectroscopic (Che Man et al. 2011; Koidis and Osorio-Argüello 80 2013) techniques. Raman and FT-IR are the most dominant types of vibrational spectroscopy 81 currently used (Osorio, Haughey, Elliott, & Koidis, 2014). Proton NMR is less well utilised in 82 this area mainly due to the size and cost of its operation compared to other spectroscopic 83 84 techniques. There have however been recent interesting developments in low field ¹H NMR systems, which are much smaller (lower footprint), less resource-heavy and less expensive than 85 the high-field counterparts. 86

In the literature, high field ¹H NMR spectroscopy has been shown to be an effective tool for 87 extra virgin olive oil quality assessment and authentication (Dais & Hatzakis, 2013). This type 88 of spectroscopy is powerful enough to produce peaks which yield much more comprehensive 89 90 structural information than other spectroscopic techniques. This information can be quantitated to show the ratios of unsaturated fatty acids/mono-unsaturated fatty acids/poly-unsaturated 91 fatty acids, or even identify the molar percentage of individual fatty acids (Siciliano et al., 92 2013). Low field ¹H NMR produces spectra which do not have as sharp peaks as in high field 93 ¹H NMR, and with more overlap between signals; nevertheless, certain regions can still be 94 95 associated with specific fatty acid moieties and minor compounds. This ¹H NMR signal can be utilised when coupled with chemometrics for qualitative analysis of food and drinks (Jakes et 96 al., 2015). With regards to edible oil authentication, 60 MHz ¹H NMR has been shown to be 97 98 able to detect hazelnut oil adulteration in olive oil down to a limit of 11.2% w/w (Parker et al., 99 2014) and peaks can be used to estimate the amount of Robusta coffee in Arabica coffee with an approximate detection limit of 10-20% w/w (Defernez et al., 2017). It has also been recently 100 show that 2D NMR can be utilised to further improve the performance of low field NMR 101 (Gouilleux, Marchand, Charrier, Remaud, & Giraudeau, 2018). 102

The aim of this study therefore was to evaluate the effectiveness of 60 MHz and 400 MHz
 proton NMR in identifying refined rapeseed oil and refined sunflower oil as adulterants in cold
 pressed rapeseed oil.

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107 2. MATERIALS AND METHODS

108 2.1. Oil Samples and Reagents

109 The CPROs in this study were donated by reputable producers from the UK, Ireland and 110 France. The RROs and RSOs were donated by international food companies with certificates 111 of authenticity. All the RROs and the RSOs were fully refined i.e. no partially refined oils were included in this study. The total number of different oil brands used in this study was 21 CPRO,
16 RRO and 15 RSO. Analytical grade chloroform and deuterated chloroform (Sigma Aldrich,
Dorset, UK) were the solvents used in this study. All oil samples were analysed for acidity and
peroxide value using standard methods to confirm their identity and to identify if there were
any outliers.

117 2.2. Preparation of oil admixtures

Forty-five binary mixtures of either CPRO and RRO, or CPRO and RSO (both 2-98% CPRO),
were prepared by weighing (±0.001 g) the desired ratio of oils in a 20 mL vial. The mixtures
(90 in total) were then vortexed and stored at -20°C in 30mL amber glass vials and defrosted
at room temperature when required.

122 **2.3. 60 MHz ¹H NMR acquisition**

All samples (pure and admixtures) were diluted with analytical standard chloroform, as this 123 124 was shown to produce a more defined spectrum (narrower line width) than pure oil after initial tests. An aliquot of 300 µl of oil was pipetted directly into an Aldrich ColorSpec NMR tube, 125 followed by 700 µl of chloroform. The tube was inverted several times until the oil was 126 completely dissolved in the chloroform. Spectra were recorded on an Oxford Instruments 60 127 MHz benchtop NMR (Pulsar, Oxford Instruments, Oxford, UK). Instrument optimisation was 128 129 performed with 12% TMS (tetramethylsilane) in chloroform before samples were analysed. The linewidth was maintained at an acceptable level by daily checking and shimming as and 130 when necessary. The acquisition parameters were 16 scans and 10 sec recycle delay. All sample 131 tubes were analysed three times and averaged. Each full spectrum consisted of 5,933 data 132 points. The data was processed in MNOVA (phase-correction) and saved as text file before 133 being further manipulated and analysed in Matlab. 134

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136 **2.4.** 400 Hz 1 H NMR acquisition

All oil samples were diluted in deuterated chloroform in the ratio 60 µl of oil: 500 µl deuterated 137 chloroform in an Aldrich ColorSpec NMR tube. The samples were inserted into a Bruker 138 Ultrashield 400 Plus ¹H NMR (Bruker, Rheinstetten, Germany). Acquisition of the NMR data 139 was done using the zg30 pulse program with a pulse time of 11 µsec and a recovery delay 140 of 1 sec. Acquisition used a 30° excitation pulse. The number of scans was set at 16 and each 141 full spectrum consisted of 65,536 data points. Acquisition time was set to 4.089 sec and the 142 dwell time was set to 62.400 µsec. Transmitter frequency used in these experiments was 400.13 143 MHz. Samples were measured downfield from TMS (0 ppm). Acquisition was obtained at 144 a temperature of 298 K. 145

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147 **2.5. Statistical analysis**

Three different oil adulteration scenarios were explored: 1. CPRO adulterated with RSO; 2. CPRO adulterated with RRO; 3. CPRO adulterated with either RRO or RSO (Table 1). It should be noted that the CPROs used in scenario 1 were different oils/brands than scenario 2, the aim of this was to increase the diversity of oils in the adulteration test. Scenario 3 used CPRO which were present in both scenario 1 and 2.

Firstly, we looked to carry out a classification analysis of these scenarios. Samples relevant to each scenario were selected and their spectra were allocated to either the calibration or the validation set (60% and 40% of the total dataset respectively), on the condition that the oils (pure and admixtures) featured in the calibration set were not used again in the validation set. The mixtures of binary oils used in the calibration sets ranged from 4 - 97% CPRO, and in the validation sets from 2 - 93% CPRO. Secondly, we looked a quantification analysis, partial least squares regression (PLS-R) was used to quantify the level of adulteration in the first two scenarios. For this, all spectra listed in the first two scenarios (RSO as an adulterant and RROas an adulterant) were used.

The spectra were examined in MNOVA and saved as text files, before being read into 162 MATLAB. All chemometric data analysis was performed with in-house MATLAB routines 163 (Mathworks Inc. MA, USA). For classification analysis, four different chemometric techniques 164 were used to illustrate the most effective: Partial Least Squares - Discriminant Analysis (PLS-165 DA) (Ballabio & Consonni, 2013), Soft Independent Modelling by Class Analogy (SIMCA) 166 (Brereton, 1992), Linear Discriminant Analysis - K-Nearest Neighbour (LDA-KNN), and 167 Linear Discriminant Analysis - Support Vector Machine (LDA-SVM) (Xanthopoulos, 168 Pardalos, & Trafalis, 2013). Classification results were expressed as the rate of true positives 169 (TPR %) and the rate of false negatives (FNR %) that occurred in the validation dataset. The 170 171 TPR was calculated by number of true positives/ (number of true positives + number of false positives). The FNR was calculated by number of false negative/ (number of false negative + 172 number of true negatives). Quantification analysis was carried out with partial least squares 173 regression (PLS-R) analysis. Three spectral regions were extracted (0.52-3ppm, 3.9-4.56ppm, 174 and 4.94-5.8ppm) and each region was baseline-corrected using a polynomial function. The 175 three regions were bolted together (with 3217 data points in total) and the data normalised on 176 the glyceride peak (3.9-4.56ppm). Leave-one-out cross-validation was used at the calibration 177 stage, and the optimal model applied to the validation data. The results show the predicted 178 versus actual composition values, root mean square error (RMSE) and the R² value of the 179 regression, obtained from the cross-validation calibration and validation sets. Limit of detection 180 was calculated as 2 times the RMSEP (Downey & Kelly, 2004). 181

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185 3. RESULTS AND DISCUSSION

186 **3.1.** Spectral characteristics in different oils and instrumental operating frequencies

The spectra produced when edible oils are analysed with NMR are representations of the 187 188 resonances of ¹H nuclei within the oil. Hydrogen nuclei are present in both the glycerol and the fatty acid sections of triacylglycerols (TAGs). Edible oil tends to be around 95-98% TAGs and 189 2-5% minor compounds (Cert, Moreda, & Pérez-Camino, 2000), therefore the peaks produced 190 are directly related to TAG composition (Table 2). Minor compounds found in edible oil like 191 phytosterols and tocopherols can be detected with ¹H NMR, although are better represented 192 when extracted from oil to avoid spectral suppression from the more dominant TAG peaks 193 (Alonso-Salces et al., 2010). The spectra of the three types of pure oil used in this study can be 194 seen in Fig. 1. As expected the structure of the peaks in the 60 MHz spectra is less detailed 195 than that of the 400 MHz spectra. The 400 MHz NMR spectrum (Fig. 1A) shows a signal with 196 low noise and clearly identifiable regions associated with specific fatty acid groups. Cold 197 pressed rapeseed oil and refined rapeseed oil have very similar fatty acid compositions 198 (Wroniak, Krygier, & Kaczmarczyk, 2008) which would explain the close similarities between 199 the two spectra (Fig. 1). Sunflower oil does however differ from rapeseed oil in its fatty acid 200 composition (Kostadinovic Velickovska & Mitrev, 2013), and this can be seen when the 400 201 MHz spectra of CPRO and RSO are compared. 202

On the other hand, the spectra produced by the 60 MHz ¹H NMR contains less specific detail compared with the 400 MHz spectra (Fig. 1). The reduction in field-strength means that the peaks' structure corresponding to specific nuclei interactions (J-coupling) is not immediately visible. Instead a broader spectrum is produced, with many overlapped peaks and a few isolated ones (glyceryl CH₂ at 4.2 ppm and *bis*-allylic CH₂ at 2.8 ppm). The 60 MHz spectra of the three types of pure oils used in this study can be seen in Fig. 1B. There appears to be little visible variation in the three spectra apart from the peak at 1.3 ppm which has a different shape in RSO compared to rapeseed oils. Subtle differences can also be seen in the *bis*-allylic CH₂
peak at 2.8 ppm, as well as the peak at 1 ppm. It is unclear as to the exact fatty acids responsible
for this variation, although it is likely to be at least partly due to the difference in unsaturated
fatty acid composition between RSO and CPRO (Supplementary data).

To highlight the extent of spectral variation within oil admixtures, multiple spectra (ranging 214 from 3-97% CPRO) were superimposed (Fig. 2 and 3). The superimposed NMR spectra of 215 216 mixtures of RRO and CPRO (Fig. 2) show there is no discernible variation in the 400 MHz spectra. This illustrates the close similarities between CPRO and RRO. There is some variation 217 within the 60 MHz superimposed spectra (Fig. 2A); however, this is not systematic and is likely 218 219 to be due to instrumental variation rather than to chemical composition. It should be remembered that the 60 MHz NMR operates at room temperature using rare earth magnets, 220 therefore the operating parameters cannot be as tightly controlled as the larger, cryogen-cooled 221 222 400 MHz instrument (Parker et al., 2014). This initial exploration would suggest that RRO could be difficult to detect in CPRO, by both types of NMR spectroscopy. When mixtures of 223 224 sunflower oil (RSO) and cold pressed rapeseed oil (CPRO) in 400 MHz and 60 MHz were superimposed, there is clear variation in many of the peaks both at 60 and 400 MHz (Fig. 3). 225 Refined sunflower oil has a much more dissimilar fatty acid composition than CPRO and 226 227 should therefore be easier to be detected as an adulterant, due to the difference in omega-3 to omega-6 ratios (Supplementary data). 228

229 **3.2.** Classification with Multivariate Analysis (PLS-DA, SIMCA, and LDA)

Classification analysis was carried out on spectra produced from both 60 MHz and 400 MHz instruments. The results were expressed in terms of the true positive rate (TPR) and the false negative rate (FNR), which together portray the sensitivity and specificity of each chemometric model (Table 3). In general, for a good model, the aim is for FNR to be kept as lower as possible (<5%) whereas at the same time the TPR remains as high as possible. In the dataset containing</p>

CPRO, RSO and its mixtures (modelling scenario 1), the 60 MHz NMR instrument had the 235 best classification outcome of TPR 92% and FNR 4% when using the LDA-KNN classifier. 236 The 400 MHz instrument provided data that when coupled with LDA-SVM or PLS-DA could 237 achieve 100% TPR and an FNR of 0%. The high classification rate for 400 MHz NMR is 238 explained by the clear spectral variation associated with oil type deriving from the richer 239 molecular structural information it provides. This becomes evident when comparing the 240 spectral data (Fig. 4B) to the PLS-R regression coefficient vector. This vector directly relates 241 the spectra to the compositional information. There are many regions where the magnitude of 242 243 the regression coefficients is large, and these correspond to regions of the spectra where CPRO and RSO differ most. These include regions 2.70-2.90 ppm where bis-allyic peaks associated 244 with linolenic (C18:3) and linoleic (C18:2) fatty acids are present. Rapeseed oil has higher 245 246 levels of linolenic fatty acids while sunflower oil has higher levels of linoleic fatty acids (Supplementary data). This is reflected in the regression coefficients, where there is a negative 247 peak corresponding to linoleic acid at very slightly lower chemical shifts than a positive peak 248 corresponding to linolenic acid (Guillén & Ruiz, 2001). The region 2.00-2.10 ppm is also 249 associated with linoleic, linolenic, as well as oleic fatty acids, but this time in relation to the 250 allyl nuclei response. There is a negative coefficient peak attributed to the linoleic region and 251 a positive peak associated with the linolenic and oleic region. The region between 0.95-0.99 252 ppm corresponds to terminal methyl protons which are only present in CPRO. The absence of 253 254 any peaks in this region from RSO confirms these are the terminal methyl protons from the omega 3 - linolenic fatty acids in CPRO. The regression coefficient vector corresponds to this 255 by showing a large positive peak with no negative values associated with RSO. The region 256 257 between 0.85-0.92 ppm corresponds to the terminal methyl protons of saturated, monounsaturated and polyunsaturated fatty acids. It is unclear exactly which fatty acids are 258 responsible for the coefficient values in this region, although it is undoubtedly an important 259

and potentially discriminant region of the spectra. Differences in saturated fatty acid content are evident in 1.23-1.39 ppm which corresponds to methylene protons on saturated carbon chains. The coefficient peaks come from the difference in abundance of C16:0, C18:0 and C20:0 between the two oils. The region between 5.20-5.45 ppm is associated with unsaturated fatty acids and protons found on the middle branch of glycerol in triglycerides. There are therefore multiple fatty acids which produce peaks in this region and the subsequent loading vectors could therefore not be attributed to one fatty acid.

In the 60 MHz NMR spectra which had a less defined shape than the 400 MHz ones, it is seen 267 that the regions which have the greatest regression coefficient magnitude differ (Fig. 4A). The 268 269 region with the largest coefficient was 1.20-1.40 ppm, which corresponds to saturated fatty acids. The terminal methyl protons in the region of 0.94 -1.00 ppm exhibited large coefficient 270 values for 400 MHz spectra, but were less defined in the 60 MHz and consequently did not 271 272 have such influential coefficients. The region 2.70-2.90 ppm corresponds to bis-allylic protons associated with linolenic and linoleic fatty acids, although the effect of there being different 273 274 relative amounts of these fatty acids in rapeseed and sunflower oils is less directly interpretable than in the high-field, due to increased peak overlap. It is also worth noting that for the 400 275 MHz data, coefficient values associated with the spectral baseline were essentially zero 276 277 throughout, whereas there is clearly some (unwanted) variance in the 60 MHz baseline that is entering the regression coefficients. This is a consequence of the greater comparative stability 278 of the 400 MHz instrumentation. 279

Although the spectra produced by the low-field are less clear than the high-field NMR with regards to peak definition, the 60 MHz instrument still produced competitive classification results which could be used to screen for detecting RSO in CPRO presence. This is a positive outcome, in view of the comparative ease-of-use and significantly lower cost of the spectrometer. With regards to the 400 MHz NMR, its sensitivity and faultless classification rate with RSO means it could be used as a screening tool or as a confirmatory procedure. As
implied earlier, the reason such high classification rates were achieved was that the highlydetailed spectra exhibited many differences associated with variation in fatty acid composition
between the two oils.

The second adulteration scenario (RRO, CPRO and their mixtures) was predicted to be more 289 difficult due to the similarities between the two oils in terms of chemical composition and 290 corresponding spectral fingerprints (Fig. 1). The 60 MHz instrument achieved a top 291 classification rate of 85% TPR and 7% FNR. It is less clear which regions of the 60 MHz 292 spectra are important for CPRO and RRO classification. It can be seen in Fig. 5A, that the 293 294 spectral regions from 0.8-2.4 ppm have the largest effect on loading intensity. This region corresponds to many fatty acids and it is therefore not possible to specifically identify the cause 295 of the differentiation between the two oils. 296

The 400 MHz instrument was again able to produce faultless classification regarding refined 297 298 rapeseed oil as an adulterant. The PLS-R regression coefficients go some way towards 299 explaining how compositional differences between the two oils enabled successful classification with 400 MHz spectra. The coefficient region amongst the largest magnitudes is 300 0.95-1.0 ppm, which corresponds to linolenic acid (Fig. 5B). The superimposed spectra of the 301 302 two oils show that RRO appears to exhibit slightly higher levels of this fatty acid which would explain the importance of this region. A region which seems more important when RRO is an 303 304 adulterant rather than RSO, is 1.53-1.69 ppm which corresponds to the six methylene protons in the *beta* position from the carbonyl carbon. The other regions of the spectra all appear to 305 306 have an influence on the regression coefficients, which is most likely due to subtle differences in fatty acid composition. It is well known that CPRO has a greater abundance of pigments 307 than RRO (Wroniak et al., 2008). However, in the NMR spectra we would not expect to see 308 309 peaks specifically assigned to pigments or other minor compounds.

A larger adulteration scenario (no.3) including both RRO and RSO was also tested with both 310 60 MHz and 400 MHz instruments. Unlike the previous three-class scenarios, no technique 311 could achieve 100% correct classification rate with a five-class scenario. The 60 MHz NMR 312 could produce classification results of 87% TPR and 3% FNR while the 400 MHz NMR 313 produced 93% TPR and 2% FNR. This would suggest that both types of NMR could be used 314 as screening tools for cold pressed rapeseed oil authentication. With regards to the choice of 315 classification model, either LDA-KNN or LDA-SVM were the best performing classifiers 316 depending on the NMR field-strength and dataset (Table 3). 317

318 **3.3.** Quantification with multivariate analysis (PLS-R)

319 Partial least squares regression (PLS-R) is a multivariate regression technique, closely related to PLS-DA, but where the dependent variable is continuous (e.g. composition data) rather than 320 discrete (i.e. classification group). PLS-R analyses were carried out for the modelling scenarios 321 322 as detailed in Table 4. The amount of CPRO in each of the validation set samples is plotted against the amount of CPRO predicted by each model in Fig. 6. The R² value indicates the 323 effectiveness of the regressions, and as seen in Table 4, when RSO is the adulterant the models 324 perform to a higher standard. Both the 400 MHz and 60 MHz gave high R² values and low 325 standard deviation of residuals. The 400 MHz NMR was shown to be more sensitive than 60 326 MHz NMR, as it is able to detect RSO adulteration down to 8% compared to 12.2%. The PLS 327 model for CPRO/RRO mixtures was much less accurate (Fig. 6), showing that RRO is a more 328 difficult to quantify adulterant. Neither the 400 MHz NMR nor the 60 MHz NMR could 329 330 achieve acceptable levels of detection, with limits of 72% and 74% respectively.

These results show that both 400 MHz and 60 MHz NMR can detect and quantify RSO in CPRO down to low levels with 95% certainty. 60 MHz NMR may not be suitable however, if adulteration is taking place below levels of 12% RSO. It is unlikely that adulteration would be economically viable for potential fraudsters at levels below 8% RSO, therefore the 400 MHz NMR would be suitable for quantification of RSO in CPRO in real world situations. In contrast, the limits of detection of RRO in CPRO were unacceptably high as RRO in CPRO would likely be below 75% RRO. This indicates that both the 400 MHz NMR and the 60 MHz are inadequate tools for quantifying the amount of RRO in CPRO with the experimental conditions explored in this study.

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341 4. CONCLUSION

As expected the 400 MHz NMR produced superior classification and quantification results 342 when compared with the 60 MHz NMR. In spite of this the 60 MHz NMR could still be 343 considered competitive, especially when size and instrument cost are factored. When assessing 344 the two NMR instruments for the potential to authenticate cold pressed rapeseed oil, the 60 345 346 MHz NMR produced classification results which were only slightly less sensitive than the more powerful 400 MHz NMR. The 400 MHz NMR was able to produce almost faultless 347 classification results. Quantification analysis showed that 400 MHz NMR was better able to 348 349 estimate the percentage of adulteration than the 60 MHz NMR.

The inherent strengths of the techniques investigated in this paper are their speed, nondestructive nature and high throughput. Their disadvantages are difficulty in quantifying adulteration and targeted analysis. Both 400 MHz and 60 MHz NMR have shown potential to act as rapid screening techniques to classify potentially adulterated cold pressed rapeseed oils.

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