1 Tł	The transfer of environmental contaminants (Brominated and Chlorinated dioxins and								
2 biphenyls, PBDEs, HBCDDs, PCNs and PFAS) from recycled materials used for bedd									
3	to the eggs and tissues of chickens								
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±

22 Abstract

Some types of poultry bedding made from recycled materials have been reported to contain 23 environmental contaminants such as polychlorinated dibenzo-p-dioxins and dibenzofurans 24 (PCDD/Fs, dioxins), polychlorinated biphenyls (PCBs) brominated flame retardants (BFRs) 25 polychlorinated naphthalenes (PCNs), polybrominated dioxins (PBDD/Fs), perfluoroalkyl 26 27 substances (PFAS), etc. In one of the first studies of its kind, the uptake of these contaminants by 28 chicken muscle tissue, liver, and eggs from three types of recycled, commercially available 29 bedding material was simultaneously investigated using conventional husbandry to raise day old 30 chickens to maturity. A weight of evidence analysis showed that PCBs, polybrominated 31 diphenylethers (PBDEs), PCDD/Fs, PCNs and PFAS displayed the highest potential for uptake 32 which varied depending on the type of bedding material used. During the first three to four months of laying, an increasing trend was observed in the concentrations of DTEQ (summed toxic 33 34 equivalence of PCDD/Fs, PCBs, PBDD/Fs, PCNs and polybrominated biphenyls), NDL-PCBs and 35 PBDEs in the eggs of chickens raised on shredded cardboard. Further analysis using bio-transfer 36 factors (BTFs) when egg production reached a steady state, revealed that some PCB congeners (PCBs 28, 81, 138, 153 and 180) irrespective of molecular configuration or chlorine number, 37 38 showed the highest tendency for uptake. Conversely, BTFs for PBDEs showed good correlation with bromine number, increasing to a maximum value for BDE-209. This relationship was reversed 39 40 for PCDFs (and to some extent for PCDDs) with tetra- and penta- chlorinated congeners showing 41 a greater tendency for selective uptake. The overall patterns were consistent, although some variability in BTF values was observed between tested materials which may relate to differences 42 in bioavailability. The results indicate a potentially overlooked source of food chain contamination 43 44 as other livestock products (cow's milk, lamb, beef, duck, etc.) could be similarly impacted.

45

46 **1. Introduction**

47 A number of countries pursue economic policies aimed at the elimination or reduction of waste 48 through the continuous use of resources. These policies promote the recycling of materials, 49 simultaneously generating employment, reducing energy and resource consumption as well as 50 waste (Stahel, 2016). The farming and food production industry is similarly encouraged to support 51 these initiatives. Poultry products are currently more widely consumed than other animal 52 products and the industry makes a significant contribution to the value of livestock farming – around 39 % of all meat produced globally (FAO, 2022), with a combined value expected to exceed 53 \$0.4 trillion by 2025 (Feed Additive Magazine, 2025). The industry increasingly uses a number of 54 renewable services (energy) and goods such as bedding materials. Traditionally, sawdust and 55 56 softwood shavings made from clean wood were most commonly used as bedding material (also referred to as litter) for chickens, but in recent years the increasing costs of this natural product 57 combined with the pressure for greater sustainability of resources has led to an increase in the 58 use of recycled materials that would previously have been disposed of as waste. This demand is 59 60 also supported by regulation in different parts of the world, e.g., the

European Union landfill directive (European Commission, 1999), itemised series of regulations in
Japan (MOE, 1998), or regulations that are specific to some individual states as seen in North
America.

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The quality and type of bedding material is an important aspect of poultry husbandry and the welfare of the birds. In addition to providing comfort and warmth, bedding should absorb moisture from droppings, reducing faecal material in the upper layers by letting it permeate to the bottom. Upper layers of bedding should remain dry, allowing natural scratching behaviour and insulating the birds from the lower moister layers above packed soil or concrete flooring where they are generally housed. It should be non-toxic to the birds or handlers (Grimes et al., 2006), hygienic, and also minimise the build-up of ammonia based odour (Worley et al., 1999), which can be detrimental to the respiratory systems of the birds. Practically, most bedding types are organic materials (although sand can also be used) that are dry, absorbent, and from a commercial point of view, low-cost. Many types of bedding material are used depending on local availability and costs and include wood shavings, sawdust, shredded cardboard, dried paper sludge (DPS), peanut hulls, shredded sugar cane and straw.

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Bedding materials produced through the recycling of waste wood are commonly used for raising 78 poultry and other livestock, and are generally derived from clean grades of waste wood, e.g., 79 Grade A (Defra, 2008). This grade includes "clean" solid softwood and hardwood, packaging 80 81 waste, scrap pallets, packing cases etc. and is expected to use untreated wood. The selection of 82 recycled wood however, is based on visual inspection which may not always be able to distinguish chemically treated wood from untreated material. This provides a potential source of 83 84 contamination within recycled bedding products and earlier studies (Fries et al., 1999; Brambilla et al., 2009; Piskorska-Pliszczynska et al., 2016) have demonstrated raised polychlorinated 85 dibenzo-p-dioxin and furan (PCDD/F) levels in milk and eggs resulting from the intake of 86 87 pentachlorophenol treated wood (historically, pentachlorophenol was used as a wood 88 preservative and was later found to be contaminated with PCDD/Fs).

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Another material that is used for producing bedding for livestock including poultry is shredded cardboard (Fewell, 2019). Chopped corrugated cardboard can be mechanically cut into small pieces to produce a bedding material that is more absorbent than shredded paper. It is longer lasting than recycled paper or straw as the corrugation helps to resist the compacting that these 94 materials suffer from. Additionally, it is easy to remove and as it is biodegradable it can be
95 recycled further by addition as a feed to composting facilities.

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97 DPS is a by-product that arises from the deinking of paper during recycling. The sludge is a nonhazardous solid waste that is removed by mechanical treatment and contains fibrous material 98 99 and paper-making fillers. These generally comprise of cellulose and filler materials such as kaolin 100 and calcium carbonate. The sludge is processed to remove excess water and then dried to yield 101 a light friable material of 95% dry matter with good desiccant properties. DPS provides a highly absorbent bedding product, with good thermal properties and has been evaluated as a poultry 102 bedding material (Villagra et al., 2011). It does not produce much dust, degrades quickly and from 103 104 a hygiene viewpoint, tends to have low spore and pathogen levels.

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Most recycled materials have an inherent degree of anthropogenicity which may arise either during production of the original material or during the recycling process or both. This introduces the potential for inadvertent inclusion of contaminants (Schlummer et al., 2004) as has been observed in the past (Rigby et al., 2015, 2021; Fernandes et al., 2019; Gerber et al., 2020;

110 Mohajerani and Karabatak, 2020; Conesa et al., 2021). The type of contamination depends on the 111 origins of the material or the recycling process, e.g., chicken pecking blocks made from recycled ash can contain PCDD/Fs, recycled paper and card materials can contain flame retardants and 112 113 perfluorinated alkyl substances (PFAS) that were originally part of the printing and labelling 114 material or a grease-repellent coating. These contaminants are of concern to animal and human 115 health, with dietary intake being a primary pathway to human exposure. The most concerning 116 effect of dioxin-like contaminants is the ability of the planar congeners within these groups to bind to the cellular aryl hydrocarbon receptor (AhR), which influences the initiation, promotion, 117

and progression of carcinogenesis (Denison et al., 2002; Fernandes et al., 2022) Dioxin-like contaminants include PCDD/Fs, dioxin-like polychlorinated and polybrominated biphenyls (PCBs and PBBs), polychlorinated naphthalenes (PCNs) and polybrominated dibenzop-dioxins and furans (PBDD/Fs) (Van den Berg et al., 2013; Fernandes et al., 2021, 2022). The AhR mediated toxicity associated with each of these contaminant classes is cumulative, but other effects are also known and include thymic atrophy, teratogenesis, reproductive effects, chloracne, immunotoxicity, enzyme induction, etc. (McGregor et al., 1998).

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126 The toxicity associated with the brominated flame retardants (BFRs) is mainly endocrine disruption, neuro-developmental and neuro-behavioural (delayed motor skill & lower IQ in 127 humans), but also includes other effects such as synaptic plasticity, reproductive toxicity, 128 129 estrogenic activity, etc. (Dishaw et al., 2014). BFRs include chemicals such as the polybrominated 130 diphenylethers (PBDEs) and hexabromocyclododecane (HBCDD). PFAS which include perfluorooctanoic acid (PFOA) and perfluorooctane sulphonic acid (PFOS) are primarily 131 132 hepatotoxic and immuno-toxic but have also been shown to induce carcinogenicity in rodents, and adverse reproductive effects in humans. An earlier opinion by the European Food Safety 133 134 Authority (EFSA, 2018) proposed a huge reduction in the tolerable weekly intake (TWI) of PFOS and PFOA to around 13 ng/kg body weight (bw) per week for PFOS and 6 ng/kg bw per week for 135 PFOA but more recently a TWI of 8 ng/kg bw per week was proposed for the sum of PFOA, PFOS, 136 perfluorononanoic acid and perfluorohexane sulphonic acid (EFSA,2020). The occurrence of 137 these four PFAS compounds in food is now regulated within the EU (European Commission, 138 2022). Many of the above contaminants, PCDD/Fs, PCBs, PCNs, PBDEs, HBCDDs, PFOA, PFOS, are 139 listed as persistent organic pollutants (POPs) by the Stockholm Convention (Stockholm 140

141 Convention, 2019), for elimination of production and use or for minimisation of unintentional 142 production.

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144 Many of these contaminants are now known to occur in appreciable concentrations in some recycled materials (Rigby et al., 2015, 2021). These occurrences, combined with the increased 145 use of recycled materials in livestock farming, create the potential for inadvertent contaminant 146 147 uptake by animals during feeding. However, there is virtually no information on the proportion 148 of bedding material consumed by livestock or whether the conditions under which animals are raised would influence the rates of ingestion. Poultry are known to consume bedding material 149 (Malone, 1983; Lien et al., 1998; Foxall et al., 2004; Grimes et al., 2006; Fernandes et al., 2019) 150 as part of their foraging and scratching behaviour although the extent of consumption can vary 151 152 depending on the bedding and the behaviour. Consumption of around 2 percent of the dietary 153 intake of feed has been reported (Fries et al., 1999; Foxall et al., 2004; Fernandes et al., 2011, 2019) although higher consumption rates (4% of intake) have also been reported (Malone, 1983; 154

155 Lien et al., 1998).

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157 Although a number of newer bedding materials have been introduced to the market, generally 158 driven by the requirement to recycle resources, there has been no in-depth study to investigate whether the environmental contaminants that occur in these newer recycled products (Rigby et 159 160 al., 2021) are assimilated by farmed animals. This is one of the first studies to address this deficit, 161 and to investigate whether commercially available bedding made from recycled materials has the 162 potential for contaminant transfer to laying chickens under routinely used husbandry conditions. 163 It is also the first study investigating contaminant transfer that includes such a wide range of chlorinated, brominated and fluorinated environmental contaminants simultaneously. The 164

165 results of this study would allow evidence-based evaluation of whether the use of recycled materials led to an increase in tissue and egg contamination. The data would also allow 166 investigation of the biotransformation potential for contaminants where significant uptake was 167 168 observed. The process of biotransformation reflects the ability of a particular species to 169 enzymatically derivatise lipophilic chemicals to water-soluble forms which are more amenable to 170 elimination from the body, e.g., via urine. Xenobiotic contaminants such as PCDD/F, PCBs, PCNs, 171 etc. are metabolised, undergoing stages of hydrolysis, reduction and oxidation to yield e.g. -172 hydroxyl or -sulphonated derivatives. This is often a partial process which is dependent both on 173 the species and the stability (chemical, enzymatic, etc.) or persistence of the chemical. Biotransformation is an indicative measure of contaminant transfer because of the variations in 174 contaminant input and genetic variability. However, the uncertainty from inputs can be 175 176 minimised by estimating the contaminant uptake at a point where contaminant inputs and animal growth are in equilibrium, i.e., a steady state in laying hens could be considered when feed is 177 consumed at a steady rate balanced by regular production of eggs. 178

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180 In order to achieve a more typical and realistic view of contaminant uptake through recycled bedding materials, this study was based on the use of established, current practices of poultry 181 182 husbandry, using commercially available recycled materials and feed in the UK. The existing potential of these practices to contaminate the resulting food products should not however be 183 184 ignored. Earlier examples such as the Belgian PCB/dioxins incident (Bernard et al., 1999) as well as more recent examples (Malisch, 2017; Pajurek et al., 2019; Hoogenboom et al., 2021) show 185 feed and husbandry condition have a considerable influence on the occurrence levels of 186 contaminants in chicken tissues and eggs. 187

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189 **2. Experimental**

The evaluation of uptake potential of contaminants from the test recycled materials to chicken tissues and eggs was evaluated against a control bedding material. As per normal husbandry practice, the birds would be raised from day old hatchlings to maturity when egg-laying would begin. Tissues and eggs would be examined for contaminant content when egg laying commenced and biotransformation factors (BTFs) would be estimated when a steady rate of laying was reached.

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197 2.1 Recycled materials

Although a number of materials that are suitable for poultry farming in the UK are available, the 198 199 choice was based on commercial availability and current husbandry practices. Table 2.1 lists the 200 materials considered for this study including the reasons for use, sources and potential contaminant occurrence. Three recycled materials were selected - recycled wood shavings, 201 shredded recycled cardboard and DPS. The control material used for the study was wood shavings 202 from wood that was untreated and unused. This material was established to have low levels of 203 204 contamination from earlier studies (Fernandes et al., 2019). Another potential material that was 205 considered for this study was gypsum but as it is no longer allowed as bedding material due to its 206 toxicity, it was not included.

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All study materials including the control were analysed on first receipt and prior to use as bedding material. They were homogenised, sub-sampled and milled (shredded cardboard and wood shavings were processed in a centrifugal mill) to yield particle sizes of < 1mm, prior to analysis.

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212 2.2 Chicken housing and husbandry conditions

213 The chickens were raised in an established permanent enclosure of concrete construction. All study chickens were raised within the same enclosure. The concrete flooring was divided into 214 215 four sections, separated by solid partitions, each of which was spread with one of the recycled and control materials (recycled wood shavings, recycled cardboard, DPS and clean wood 216 217 shavings) to the normal depth as used in conventional practice. The partitions were sufficiently 218 high so as to prevent birds from moving between sections. The four sections of the enclosure 219 were populated on the same day with equal numbers (approximately 25) of female chickens. 220 These were obtained from a single supplier as one day old pre-sexed hatchlings of the same 221 strain. Ambient housing conditions such as light, temperature and humidity were monitored and 222 recorded. Water and feed were provided *ad libitum*, and the physical well-being of the chickens 223 was monitored for the duration of the study. These conditions were maintained over the study period (approximately 7 and a half months). 224

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226 2.3 Sample Collection

The egg laying period commenced at approximately four months from the beginning of the study. 227 228 The times were recorded and egg samples were collected regularly as produced. As individual 229 eggs would not yield sufficient material for all the different analyses, eggs relating to each of the four materials were pooled separately on a weekly basis. The pools used for analysis were taken 230 231 at the same intervals for each of the four materials to allow temporal parity for any influence of 232 the materials. At the end of the planned intervals of egg collection, the chickens were anesthetised, killed and dissected. Tissue samples were collected from the same parts of the birds 233 234 and included skin, breast and thigh muscle tissue and liver. Similar quantities of approximately

500 g of material were taken for each of the tissues (in case of liver, this was achieved by pooling
livers from several animals because of the low organ weight – typically 35

g). Care was taken to keep the carcases from each of the four sections separated during dissection
and sample collection. Feed samples were taken prior to distribution to the chickens and analysed
with the other samples. These consisted of a starter feed for young chickens which was provided
for the first six weeks, and was later replaced by a growers feed for the older birds that lasted
until the study-end. Approximately 1 kg of each recycled material was representatively sampled
for analysis from the provided bulk materials used as bedding.

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244 2.4 Chemical Analysis

All of the samples collected above – tissues, eggs and feed, were analysed after homogenisation. Individual chicken livers have low mass and in order to allow all of the various analyses, these were pooled for each material group. All tissues and pooled egg samples were homogenised and aliquots for PFAS analysis which used fresh tissue were sub-sampled at this stage. The remaining homogenates were lyophilised by freeze-drying and re-homogenised. Feed was sub-sampled from the commercially obtained supply, mixed to homogenise, ground to < 1mm particle size and re-homogenised prior to analysis.

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The following contaminants were analysed, as an earlier study (Rigby et al., 2015) had shown that they occurred in recycled animal bedding materials: Regulated contaminants and ECrecommended PBDEs are highlighted in bold.

- PCDD/Fs seventeen, 2378-Cl substituted PCDDs and PCDFs. (EC, 2011)
- Dioxin like PCBs IUPAC #: 77, 81, 105, 114, 118, 123, 126, 156, 157, 167, 169, 189.
- Non dioxin like PCBs IUPAC #: 18, **28**, 31, 47, 49, 51, **52**, 99, **101**, 128, **138**, **153**, **180**.

259	• Twelve PBDD/Fs including 2,3,7-T ₃ BDD, 2,3,8- T ₃ BDF, 1,2,3,4,6,7,8-H ₇ BDF and nine, tetra-
260	to hexa-brominated PBDD/F congeners (Fernandes et al., 2009)
261	• PBDEs - IUPAC #: 17, 28, 47, 49, 66, 71, 77, 85, 99, 100, 119, 126, 138, 153, 154, 183, 209.
262	• PBB congeners: IUPAC #: 15, 49, 52, 77, 101, 126, 169,153, 209.
263	• PCNs - PCNs-52/60, 53, 66/67, 68, 69, 71/72, 73, 74, & 75
264	• α -HBCDD, β -HBCDD and γ - HBCDD
265	• Perfluorooctane sulfonate (PFOS), Perfluorooctanoic acid (PFOA), perfluorononanoic acid
266	(PFNA), perfluorohexane sulfonic acid (PFHxS)
267	
268	The analytical methodologies used for these determinations have all been extensively validated,
269	described in detail (Driffield et al., 2008; Fernandes et al., 2004, 2008, 2010, 2012) and used in
270	several published studies over the last fifteen years. All methods are based on isotope dilution or
271	internal standardisation using ¹³ C-labelled analogues of target compounds with measurement by
272	high resolution mass spectrometric (GC-HRMS) or tandem mass spectrometric analysis
273	(LCMS/MS). Further details on the methods used are given in the supplementary information
274	section. The analyses of the regulated and near-regulated contaminants (PCDD/Fs, DL-PCBs, NDL-
275	PCBs and PBDEs and HBCDD) were carried out in accordance with published method
276	performance criteria (European Commission,2011; Fernandes et al., 2022B). Rigorous quality
277	control was incorporated during the analysis and more information on procedures, validation,
278	details on quality control aspects (procedural blanks, use of in-house reference materials,
279	successful participation in performance testing or inter-laboratory studies) have been reported

280 earlier (Fernandes et al., 2019).

281 2.5 Data analysis

282 Basic statistical parameters such as minimum, maximum, mean and median are generally used to 283 make comparative descriptions of the variations between the study data. However, arising from 284 the purely pragmatic consideration of project costs, the volume of data obtained was insufficient 285 to allow more sophisticated statistical analysis. Therefore, in order to establish whether the recycled materials had any impacts on the tissue and egg concentrations, a weights of evidence 286 approach was used to support the data evaluation (Weed, 2005; Linkov et al., 2009). This is a 287 288 quantitative approach that collates evidence to support a hypothesis and is increasingly used to 289 analyse environmental and food contaminant data (Lake et al., 2014, Lehtonen et al., 2019; Fernandes et al., 2019; Eisenbrand, 2020). Practically, in this study the output of this analysis 290 291 allowed comparison of tissue and egg concentrations across the different recycled materials (relative to the control) to ascertain whether the materials influenced the observed 292 293 concentrations. The primary requirement for the evaluation was to establish significant 294 occurrence of the contaminant in the recycled material being studied. This also provides validation for the presence of the contaminant in the tissues or eggs. Following this, the strength 295 296 of evidence, illustrated in Figure 1, is represented for tissues as:

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material group tissue exceeds the maximum concentration of the control group tissues

- 299 △ Some evidence of uptake when the lowest concentration from a recycled material
- 300 group tissue exceeds the median concentration of the control group tissues.

For the pooled egg samples that were collected at specific time periods, the strength of evidenceis represented as:

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• O Strong evidence of uptake – when all individual pooled egg concentrations from the

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recycled material groups exceeded the corresponding control concentrations

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△ Some evidence of uptake – when the majority of pooled egg concentrations from the

- 306 recycled material group were greater than the corresponding control concentrations.
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308 2.6 Estimation of BTFs

309 BTFs should be calculated during a steady period of growth, ideally when there is equilibrium 310 between contaminant uptake and output. In modern poultry farming there is an initial rapid phase of growth, but for egg laying chickens, a state of equilibrium can be assumed when the 311 312 hens reach maturity, consume feed at a steady rate and regular egg laying is established. In this 313 study, BTFs for PBDES, PCBs and PCDD/Fs in tissues and eggs were estimated at around three and a half months after egg laying commenced, which represented a reasonable approximation to a 314 315 steady state phase. As described and used in other studies (Foxall et al., 2004; Fernandes et al., 2011, 2019; Lambiase et al., 2022) BTFs are estimated using the following equation which relates 316 tissue (or egg) concentrations of a contaminant with the corresponding daily input flux. 317

Bio-transfer factor (BTF) = <u>Contaminant concentration in tissue (ng kg⁻¹ fat)</u>
 Contaminant input flux (ng day⁻¹)

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The input flux is determined by combining all the dietary inputs with an estimated component of recycled bedding material which is ingested during the course of the chicken's natural scratching behaviour. As these chickens were raised indoors, there is no soil component that would have been included as in the case of free-range chickens. As reported in other studies (Fries et al., 1982; Fries, 1999; Foxall et al., 2004; Fernandes et al., 2011), the quantity of bedding material ingested was conservatively estimated at 2% of the feed intake. The other potential contributors to the input flux – clean tap water and veterinary supplements were assessed as being
insignificant (Foxall et al., 2004; Fernandes et al., 2019).

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330 **3.0 Results and Discussion**

331 The selection of the contaminants (as listed in section 2.4) for the study was strongly influenced 332 by existing regulations and recommendations by regulatory bodies or institutions that investigate 333 chemical risks to the food chain, such as the European Commission and EFSA. Additionally, 334 selection was also directed by the practical consideration of occurrence of the selected 335 contaminants in the recycled materials. This practicality supports the main premise of the study, namely the transfer of contaminants that occur in recycled (or control) materials to the tissues 336 and eggs of laying chickens. Moreover, the occurrence also validates the strength of evidence 337 338 approach that was used to establish the transfer characteristics i.e., a contaminant found in significant amounts in the tissue or eggs of the chickens, must also be present in the materials 339 used, or it is unlikely to originate from the material. 340

341 3.1 Contaminant occurrence in study materials

Occurrence data for the recycled materials (recycled wood shavings, shredded cardboard and 342 DPS) and the control material (untreated wood shavings) are summarised in Table 3.1 on a whole 343 344 (product) or fat weight basis (raw data has been presented earlier in a report (Fera, 2017), to the project sponsor). Conventional units as reported in the general literature or in 345 regulations/recommendations have been used for all contaminants. As they elicit a common 346 mode of toxic action (van den Berg et al. 2006) the concentrations of the dioxin-like contaminants 347 348 – PCDD/Fs, dioxin-like PCBs and PBBs, PBDD/Fs and PCNs were expressed as a cumulative toxic 349 equivalence (DTEQ) using previously established factors (TEFs) or relative potencies (REPs) that have been reported and used in several earlier studies (van den Berg et al. 2006; 2013; Fernandes et al., 2008, 2009, 2010, 2019, 2021, 2022; Zacs et al., 2021). The thirteen non-dioxin like PCBs measured in this study were summed (\Box NDL-PCBs) as were the eighteen PBDE congeners (\Box PBDEs), as well as alpha-, beta-, and gamma-HBCDD (Σα,β,γ-HBCDD). PFOS and PFOA were reported as individual concentrations as these are conventionally still reported separately, and the sum of the four regulated PFAS (Σ₄PFAS) are also included.

356 It is evident from the data in Table 3.1 that the shredded cardboard and DPS were more highly contaminated with all the measured contaminants than the recycled wood. With DTEQ values of 357 358 approximately 10 ng/kg, these materials were around 50-fold more contaminated than the wood shavings, with even greater (multiple orders of magnitude) differences for the other 359 contaminants, except for PFOS and PFOA. PCDD/Fs made the highest contribution to DTEQ, 360 ranging from 50 to 79%, followed by PBDD/Fs plus PBBs (14 to 28%), PCBs (5 to 19%) and PCNs 361 (1 to 2%). In terms of absolute concentrations, the highest levels of contamination were seen for 362 the flame retardants and NDL-PCBs, in the order PBDEs > HBCDDs > NDL-PCBs. DPS and shredded 363 364 cardboard showed the highest concentrations of any of the measured contaminants, with approximately 420 and 220 µg □PBDE/kg respectively. 365

As expected, from the experience of using this material in earlier studies, the untreated/unused wood shavings (control material) showed the lowest (and in some cases, undetectable) levels of contamination. The similarity in occurrence levels for both wood shaving materials was surprising as a recent report (Rigby et al., 2015) had shown significant contamination of recycled wood, particularly with contaminants such as PCBs, PBDEs, PCNs and HBCDDs. There is almost certainly variability in contaminant concentrations in recycled materials as the original products could derive from different sources, or could have been used for different purposes. 373 3.2 Contaminant uptake into chicken tissues and eggs

Contaminant uptake by the chickens was determined towards the end of the seven and a half 374 375 month duration of the study after regular laying was established. Concentrations in eggs as well as tissues were investigated in order to assess contaminant disposition. Although egg production 376 377 is the main reason for raising laying chickens, the meat from these birds is also used as food after 378 the rate of egg production becomes commercially unviable. The median concentration values of 379 the studied contaminants for the various tissues - muscle, liver and skin - and eggs of these hens 380 are summarised in Table 3.1. The median DTEQ values ranged from 0.56 to 2.9 ng/kg fat. DTEQ 381 for individual samples (data not shown) ranged from 0.38 to 4.1 ng/kg fat. On average, the major contribution to TEQ in eggs was from PCDD/Fs at 39%, with a contribution of 33% in the tissues, 382 383 while the contribution from dioxin-like PCBs was lower (26% and 18% in eggs and tissues respectively). The average TEQ contribution from the brominated contaminants was 33 and 44% 384 385 in eggs and tissues respectively (>96% of this was from PBDD/Fs), with lowest contribution from 386 PCNs, at 2% for both tissues and eggs. These proportions are similar to the occurrence in the bedding materials used. Tissues and eggs derived from the shredded cardboard and DPS groups 387 showed concentrations that were relatively higher (two to three-fold) than the control and were 388 broadly similar, reflecting the recycled material concentrations. Although NDL-PCBs were 389 390 relatively high in the tissues from the shredded cardboard group, the highest values were seen in 391 the DPS group tissues/eggs, with a range of 14 to 25 ug/kg fat. These were approximately 25fold greater than the control group (range – 0.62 to 0.94 ug/kg fat). This comparative difference was 392 broadly similar for the PBDEs, although the difference between tissue concentrations for DPS and 393 394 control groups were not so pronounced, with an approximately seven-fold difference.

395 For the sum of three HBCDDs, the tissue distributions for the shredded cardboard and DPS groups 396 ranged from 0.36 to 1.9 ug/kg fat, with 0.12 to 0.84 ug/kg fat for the control. However, the 397 concentrations in the tissues from the recycled wood group are curiously high (range 10 - 22398 ug/kg). The HBCDD concentration in the recycled material was low at 0.05 ug/kg, and the 399 concentrations in the eggs were similar to the other groups. Contamination during dissection is a possibility, although this was done at the same time and using the same procedures, as for the 400 401 other groups. Similarly, the same feed was used for all groups. The quality control data for the set 402 of samples was also satisfactory, showing low procedural blank concentrations, good recoveries 403 and reference material data. A possible reason for these high values may lie in the behaviour of 404 HBCDD diastereomers and the measured analytes – alpha, beta and gamma- HBCDD. It is well established that the various diastereomers (others such as delta and epsilon are known as minor 405 406 constituents) bio-transform to the alpha diastereomer which predominates in animal matrices 407 (Law et al., 2005; Fernandes et al., 2008). It is possible that other diastereomers (or other 408 potential precursors) that were not measured were present in the recycled waste wood shavings. To some extent this explanation may also be supported by the egg HBCDD concentrations. 409 410 Despite high HBCDD concentrations in some recycled materials, egg concentrations are generally 411 lower than the tissues, with the egg concentrations in the recycled wood group being the highest 412 of all groups.

The concentrations of PFOS and PFOA were generally low (highest in DPS with median tissue range from 0.05 to 1.5 ug/kg whole), reflecting the concentrations in the recycled materials and control. The median tissue distributions in Table 3.1 also suggest that uptake is higher for PFOS than for PFOA which shows relatively low concentrations in tissues and eggs despite higher concentrations in the recycled materials compared to PFOS. 418 3.3 Evaluation of contaminant concentrations in tissues between recycled and control materials:
419 Weight of evidence analysis

420 Data analysis based on the weights of evidence approach described in section 2.5 was used to 421 examine the strength of association between contaminant concentrations in the recycled 422 materials and those observed in the hen's tissues and eggs. Other inputs that may contribute to 423 the observed tissue and egg concentrations were chicken feed and water. No medicinal inputs 424 were used although veterinary care was provided for the birds throughout the study. The 425 experience from previous studies (Foxall et al., 2004; Fernandes et al., 2011), has shown that the 426 clean tap water used was not considered as a contributory source of contamination of the mainly 427 lipophilic contaminants. The concentrations of the main contaminants in the starter and grower 428 chicken feeds are summarised in Table 3.1, showing that concentrations were very low relative to the recycled materials, and the majority of the individual analytes in the raw data were below 429 the limits of detection (Fera, 2017). Thus, the major source of contaminant uptake is likely to 430 result from the inadvertent ingestion of bedding material. 431

The weight of evidence analysis is presented in Table 3.2. The numerical values that supplement the visual symbols described in section 2.5, are the ratios of median tissue or egg concentrations to the corresponding control median concentrations. No visualisation is shown for liver or for the PFAS analytes in tissues as these samples were pooled, but large differences (>100%) relative to the control are highlighted to indicate strongly divergent concentrations.

Table 3.2 shows evidence of uptake for all of the analytes measured in this study. Strong evidence
is most frequently seen for DNDL-PCBs and DPBDEs for all tissues and eggs, particularly from
chickens raised on shredded cardboard and DPS. The analysis showed similar strong evidence for
dioxin-like TEQ for the same materials except for the eggs in the shredded cardboard group which

441 showed some evidence. Strong evidence was also observed for PFOS egg concentrations in these 442 two materials, with some evidence for PFOA. Conversely, for HBCDD, there was no evidence of uptake in the eggs, but strong evidence was observed for the tissues. This may indicate 443 444 differences in tissue/egg disposition between these two contaminants. Table 3.2 also indicates evidence for the recycled wood shaving group, in particular for the INDL-PCBs and IPBDEs and 445 TEQ. However, this observation could not be validated as these contaminants showed low levels 446 of occurrence in the material and the visualisation was therefore excluded. The ratios of median 447 448 values in this group were all generally above one, but usually lower than those observed for the other materials. 449

450 3.4 Trends in egg contamination

451 Eggs were collected from the recycled material and control groups at timed intervals, weekly from 452 the onset of laying and then monthly, up to a period of three and a half months. The 453 concentrations for some of the main chlorinated (DTEQ, DNDL-PCBs), brominated (DPBDEs) and 454 fluorinated (PFOS) contaminants over this period have been plotted in Figure 2. HBCDD and PFOA 455 were not plotted as a significant amount of the data was below the LOQ. The figure reveals a 456 number of similarities as well as diverging trends. Firstly, in terms of magnitude, the control 457 material always appears as the lowest trend line with the recycled wood generally in close 458 proximity. The DPS trend line is at the top of the graphs denoting the highest concentrations.

These plots appear to reflect the analysis made in the previous sections and in general, although concentrations of the various contaminants vary over the collection period, they appear to return to near original values towards the end of the study. This would suggest that contaminant concentrations fluctuate following the onset of laying before stabilising. There are some exceptions, in particular the eggs from the recycled cardboard material group appear to increase 464 in concentration over the duration of the study period, at least for DTEQ, DNDL-PCBs and **PBDEs.** The upward trend is particularly emphasised for PBDEs. Of all the materials used in this 465 study, the recycled cardboard was the most susceptible to physical disintegration over time, and 466 467 this process may lead to greater bioavailability of the contaminants. The reverse is observed for 468 PBDE concentrations in eggs in the DPS group with concentrations initially increasing for the first 469 period, but then declining to approximately half the original concentrations. It is clear however, 470 that concentrations in eggs that were obtained from the more contaminated materials show wide 471 variations over the initial 3-4 months of egg laying. As hens raised commercially for egg laying 472 would be considered viable egg producers for approximately ten additional months (RSPCA, 473 2020), a longer study period may help to establish longer term trends in contaminant concentrations. 474

The occurrence of PCDD/Fs, PCBs and PBDEs in hens eggs has been recorded before (Bernard et 475 476 al., 1999; Brambilla et al., 2009; Rawn et al., 2011; Piskorska-Pliszczynska et al., 2016; Pajurek et 477 al., 2022) and can sometimes be an indicator of local pollution, but the simultaneous investigation of such a wide range of environmental contaminants is rare. In recent years, conventional 478 479 commercial husbandry and animal feed have rarely been contributory factors in poultry or egg 480 contamination incidences as they have in the past (Bernard et al., 1999; Malisch et al., 2017); rather, the more recent incidents have related to contaminated materials, either within the 481 482 housing, farm machinery or paints (Winkler, 2015; Piskorska-Pliszczynska et al., 2016; Pajurek et 483 al., 2022).

484 3.5 Biotransfer of contaminants to chicken tissues and eggs

485 The assessment of contaminant bio-transfer ideally requires a steady state to be reached 486 between the contaminant input flux and growth rate. The economic pressures on the farming industry result in animals being slaughtered as soon as they have reached an optimum weight 487 488 (i.e., market-ready), so this stage is usually not reached in most conventionally farmed livestock. 489 However, laying chickens could be considered to have achieved this equilibrium following a 490 period of regular egg laying during which the contaminant inputs (feed, access to soil or bedding 491 material, etc.) do not change. In this study, the final sampling period during which the chickens 492 had been regularly producing eggs for approximately three and a half months, with a steady feed 493 consumption rate, provides a practical representation of a steady flux of inputs balanced by egg 494 production. This last set of egg data, together with concurrent tissue data was therefore used to 495 estimate BTF values for PCDD/Fs, PCBs, PBDEs, PBDD/Fs and PBBs. However, a significant 496 proportion of the tissue concentration data for PBDD/F and PBB congeners were below LOQs. As the use of LOQ values would introduce a high level of uncertainty to the BTF estimates (because 497 the true concentration is unknown), PBDD/Fs and PBBs were excluded (similarly, BTFs for 498 499 PCDD/Fs in skin were excluded for the same reason). Estimated BTF values for thirteen PCBs (six 500 NDL- and seven DL-PCBs) fifteen PCDD/Fs and eight PBDEs congeners, as well as average values for these three contaminant groups are presented in Table 3.3. BTFs were estimated for all 501 502 congeners, but this selection represents the most commonly measured compounds while also 503 acknowledging literature observations that molecular configuration and the degree of 504 halogenation can affect transfer rates (Fries et al., 1999; Thomas et al., 1999a; Thomas et al., 505 1999b; Fernandes et al., 2011). The selection excludes two PCDD/F and five DL-PCB congeners 506 because they frequently occurred below the LOQ.

509	Table 3.3 reveals a number of trends in contaminant bio-transfer:
510	□ The main observation is the greater magnitude of PCB BTFs relative to PCDD/Fs and
511	PBDEs, with the order PCBs > PBDEs > PCDD/Fs, which may indicate a higher persistence 512
	for PCBs in chicken tissues
513	Although higher BTF values appear to occur for both, DL- and NDL-PCBs, with (on average)
514	little difference in magnitude, there are strong congener-specific differences. Larger PCB
515	molecules with di-ortho substitution (PCBs 138, 153 and 180) have similar BTF values to
	516 smaller non-ortho substituted molecules (PCBs 28 and 81)
517	□ On average, PCDFs show a greater tendency to biotransfer than PCDDs. There are distinct
518	differences when compared to PCB uptake however, with the lower chlorinated PCDD/F
519	congeners i.e. tetra-, penta- and some hexa-chlorinated congeners, showing much higher
	520 BTF values than the corresponding hepta- or octa-chlorinated compounds.
521	□ BTF values for PBDEs show a strong correlation (r[Pearson] = 0.95 to 0.98) between the
522	number of bromine atoms on the PBDE molecule and the absolute magnitude (Figure 3)
523	for muscle, eggs and liver (but not for skin) with a near linear increase with increasing
524	bromine number. An inverse, though less marked correlation is observed for PCDD/Fs 525
	and particularly for the PCDFs
526	□ BTF values for PCBs and PCDFs are to some extent similar in tissues and eggs, and as
527	would be expected there was generally good correlation between BTF values for liver and
528	eggs for the different sets of contaminants (r[Pearson], 0.81 to 0.99). However,
529	differences were more apparent for PBDEs, particularly between muscle and skin. For all
530	contaminants, the mean BTF magnitude was greater in liver relative to other tissues or

530

eggs, which may be a result of the pharmacokinetics of lipophilic contaminant absorption and the role of the liver in processing lipids.

532

531

533 These observations suggest that contaminant biotransfer appears to depend on the molecular characteristics of configuration and the degree of halogenation. This is consistent with the results 534 of other studies investigating PCDD/F uptake (Traag et al., 2006) and biotransfer (Fernandes et 535 536 al., 2011; Lambiase et al., 2022) in laying chickens, that also report on the greater magnitude of BTFs for the more toxic lower chlorinated PCDD/F homologues. This relationship is not observed 537 for the PCBs which show varying magnitudes of BTFs, suggesting a greater dependence of the 538 uptake on molecular configuration. The range of BTF values between different contaminants also 539 540 indicates a complexity of halogenated contaminant uptake that has not been noted before, but 541 some common features remain such as the generally greater magnitude of BTFs in liver across all 542 contaminants. This is likely related to the physiological function of this organ in detoxification, processing fat and also directing the deposition of these lipophilic contaminants to various body 543 544 compartments. In avian eggs, the formation of the nutrient rich yolk relies on lipids synthesized by the liver which are transported as lipoproteins to the developing ovarian follicles. In laying 545 chickens this is indicated by the generally good correlation between BTF values in liver and eggs 546 547 due to the transfer of liver nutrients during egg formation. In general, these observations also confirm the potential usefulness of chickens as a biomarker for potential human exposure to 548 persistent halogenated contaminants. 549

550

551 **4.0 Conclusions**

552 This is one of the first studies to provide evidence of the uptake of persistent environmental 553 contaminants from recycled materials used as poultry bedding into the tissues and eggs of laying 554 chickens. In particular, DPS and shredded cardboard contained elevated levels of flame retardants and PCBs in the order PBDEs > HBCDDs > NDL-PCBs. The uptake of all measured contaminants by 555 chicken tissues and eggs, analysed using a weights of evidence approach, showed that the extent 556 557 of uptake varied with the recycled material used. The strongest evidence of uptake was seen for 558 INDL-PCBs, IPBDEs and ITEQ in the tissues and eggs of chickens that used shredded cardboard and DPS as bedding. There was similar evidence for $\Sigma \alpha, \beta, \gamma$ – HBCDD uptake from these materials 559 560 into the tissues, but not in the eggs. A study of the trend in contaminant concentrations in eggs that were produced using the more contaminated materials show that concentrations varied over 561 562 the initial 3-4 months of egg laying Some egg concentrations e.g. for ITEQ, INDL-PCBs and **PBDEs** in the shredded cardboard group appeared to increase in concentration during the study 563 564 period. Given that contaminant transfer from bedding to tissues and eggs was established, a 565 longer study period would probably help to determine whether egg contaminant concentrations stabilise or continue to increase which is commercially relevant, as egg producing hens are 566 567 considered viable for considerably longer periods than considered in this study. The magnitude 568 of the estimated BTFs suggest that contaminant uptake varies between different groups and congeners, and appears to depend on molecular configuration and the degree of halogenation. 569 A number of PCB congeners showed the highest BTF values especially for planar tri- and tetra-570 571 chlorinated, and non-planar hexa-and hepta-chlorinated congeners. On the other hand, the degree of halogenation appears to make the higher brominated PBDEs more susceptible to 572 uptake with the highest BTF values for BDEs 573

574 183 and BDE-209.

As the pressure to use recycled materials increases, the diversity of materials used to produce animal bedding is likely to increase, and additionally, batch-to-batch variations in the production of existing materials can potentially lead to large variations in contaminant concentrations in the bedding materials. It would be prudent from the food safety point of view to investigate these issues further, considering both the material variability as well as longer periods of exposure not only in laying chickens but also in other species.

581

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The transfer of environmental contaminants (brominated and chlorinated dioxins and biphenyls, PBDEs, HBCDDs, PCNs and PFAS) from recycled materials used for bedding to the eggs and tissues of chickens

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Tables 3.1 to 3.3 and Table 2.1

able 3.1. Methan con	naminani conc	centrations in rec	ycled and co	ntrol bedding, c	nicken tiss	sues, eggs, an	la Ieea.
~ .	ΣDL-		Σ17	Σα,β,γ-	PFOS	PFOA	
Contaminant	TEO*	Σ13 NDL-	DDDE	UDCDD	/1		Σ4 PFAS
concentrations	IEQ^		PBDES	HBCDD	µg/кg	µg/кg	4
	(ng/kg)	PCBs (µg/kg)	(µg/kg)	(µg/kg)	WW	ww	µg/kg ww
	Concentrat	ions: Recycled m all other	aterials, feed data (tissues	s and PFAS data /egg) are on a fat	are on a w weight ba	vhole weight (sis	ww) basis;
Recycled	1 - Shredded	Ca dboard					
material	9.84	19	223	43		8.50	
Material (ww)	1 42 2 21	6 07 7 77	225	15	1.90		15
Eggs	1.42 2.21	0.07 7.27	11	0.39 1.43	0.60	0.04 0.06	0.82
Eggs	2.19	0.41	3.5	1.23	0.00	0.69	0.85
Skin	2.55	12	3.0	1.76	0.00	0.10	0.25
SKIII Livon			31		0.28		5.10 1.21
Decision	2 Dried De	nov Sludgo			0.90		1.31
meterial	2 - Drieu Fa	per Sludge					
Motorial (www)	10	48	420	55	2.0	5.0	16
Material (ww)	10	40	420	55	5.9	5.0	10
Eggs	2.07	19	16	0.36	1.5	0.06	1.79
Muscle	2.93	18	10	1.91	0.12	0.05	0.33
Skin	2.56	14	8.0	1.07	0.33	0.51	2.08
Liver	2.59	25	13	1.33	0.51	0.09	0.82
Recycled	3 - Shavings	, Recycled wood	1				
material	C	•					
Material (ww)	0.26	0.39	0.36	0.05	<1.0	4.0	6.7
Eggs	0.7	1 2 2	1.24	0.48	0.00	0.02	0.48
Eggs	0.7	1.52	1.24	0.48	0.09	0.05	0.40
Muscle	1.28	1.74	2.7	10	0.04	0.04	0.18
G1 :	1.60	1.20	1.5	1.5	0.10	0.40	0.70
Skin	1.62	1.32	1.5	15	0.19	0.48	2.73
Liver	0.89	2.17	3.7	22	0.29	0.07	0.76
CONTROL mate	ial - Shaving	gs, Unused wood	ł				
Material (ww)	0.33	0.37	0.43	0.10	0.60	2.8	6.3
Eggs	0.56	0.63	1.05	0.39	0.09	0.04	0.21

Muscle	1.04	0.78	1.61	0.84	0.03	0.02	0.10			
Skin	0.79	0.62	0.46	0.12	0.27	0.6	2.22			
Liver	0.90	0.94	3.4	0.72	0.22	0.07	1.22			
Other potential inp its - feed										
	0.15	0.07	0.10							
Starter Feed (ww)	0.15	0.07	0.10	nm	nm	nm	nm			
Grower feed (ww)	0.08	0.07	0.09	nm	nm	nm	nm			

nm - not measured

* DL-TEQ – summed Toxic equivalence (TEQ) of measured PCDD/Fs, dioxin-like PCBs and PBBs, PBDD/Fs and PCNs

Table 3.2 Weight of evidence (WoE) analysis showing strong Θ evidence or some Δ evidence of contaminant uptake into chicken tissues and eggs

Recycled material	Cardboard	Dried Paper pulp	Wood shavings	Cardboard	Dried Paper pulp	Wood shavings	Cardboard	Dried Paper pulp	Wood shavings	Cardboard	Dried Paper pulp	Wood shavings
Tissue		Meat			Skin			Liver			Eggs	
Σ DL-TEQ	2.1 🖯	2.8 🖸	1.2	2.8 🖯	3.2 🖸	2.1	2.6	2.9	1.0	2.5 🛆	3.7 <mark>O</mark>	1.3
Σ13 NDLPCBs	9.3 <mark>O</mark>	24 🖯	2.2	14 <mark>O</mark>	17 <mark>O</mark>	2.1	13	27	2.3	9.4 <mark>O</mark>	29 🖸	2.1
Σ17 PBDEs	2.2 🖸	6.3 <mark>O</mark>	1.7	6.5 😶	22 <mark>O</mark>	3.3	9.1	3.9	1.1	11 <mark>O</mark>	15 🖸	1.2
PFOS	2.0	4.0	1.3	1.0	1.2	0.7	4.4	2.3	1.3	6.7 <mark>O</mark>	17 🖸	1.0
PFOA	3.0	2.5	2.0	1.2	0.9	0.8	1.4	1.3	1.0	1.0 🛆	1.5 🛆	0.8
Σ_4 PFAS	2.3	3.3	1.8	1.4	0.9	1.2	1.1	0.7	0.6	4.0 🖸	8.5 <mark>O</mark>	2.3
Σ α,β,γ - HBCDD	1.7 🖸	2.3 🖸	-	10 <mark>O</mark>	8.9 <mark>O</mark>	-	2.4	1.8	-	1.0	0.9	1.2

DL-TEQ - summed Toxic equivalence (TEQ) of measured PCDD/Fs, dioxin-like PCBs and PBBs, PBDD/Fs and PCNs

Note 1. Numerical values are the ratios of median tissue or egg concentrations to the corresponding control median concentrations

Note 2. Where WoE analysis was not possible (liver and PFAS) due to pooling of samples, highlighted cells represent strongly divergent concentrations which may indicate uptake by tissues.

Note 3: WoE visualisation symbols were not included for some wood shaving results (shown in **bold** font) as the analysis was not validated because contaminant levels in the recycled material were low

	Biotransfer Factors						
Contaminant	Muscle	Skin	Eggs	Liver			
NDL-PCBs							
PCB28	241	207	233	192			
PCB52	21	28	16	18			
PCB101	19	29	13	20			
PCB138	173	163	162	326			
PCB153	220	216	194	271			
PCB180	278	138	137	266			
DL-PCBs							
PCB105	99	103	115	141			
PCB118	146	169	171	206			
PCB156	64	78	78	117			
PCB77	131	244	145	145			
PCB81	220	269	252	238			
PCB126	143	211	157	177			
PCB169	84	186	78	97			
PCBs Mean	141	157	135	170			
PCDD/Fs							
2,3,7,8-TCDD	58	NE	35	69			
1,2,3,7,8-PeCDD	112	NE	43	45			
1,2,3,4,7,8-HxCDD	31	NE	23	41			
1,2,3,6,7,8-HxCDD	38	NE	52	72			
1,2,3,7,8,9-HxCDD	27	NE	26	46			
1,2,3,4,6,7,8- HpCDD	10	NE	10	19			
OCDD	2	NE	6	7			
2,3,7,8-TCDF	153	NE	150	216			
1,2,3,7,8-PeCDF	73	NE	61	102			
2,3,4,7,8-PeCDF	78	NE	63	91			
1,2,3,4,7,8-HxCDF	59	NE	52	86			
1,2,3,6,7,8-HxCDF	38	NE	36	55			
2,3,4,6,7,8-HxCDF	48	NE	31	74			
1,2,3,4,6,7,8-			26	42			
HpCDF	19	NE	26	42			
OCDF	11	NE	9	17			
PCDD/Fs Mean	50	NE	42	65			

Table 3.3: Biotransfer factors (BTFs) for various contaminants estimated for chicken tissues and eggs

PBDEs				
BDE-28	16	21	7	11
BDE-47	66	97	39	85
BDE-49	32	71	12	34
BDE-99	60	107	38	80
BDE-100	83	107	59	123
BDE-153	98	125	81	103
BDE-154	93	119	63	119
BDE-183	132	86	104	137
BDE-209	188	49	146	251
PBDEs Mean	85	87	61	105

NE- not estimated as many concentrations were below the LOQ

Type of material	Frequency of use	Reasons for use	Materials derived from	Potential changes in use	Targeted contaminants (based on potential occurrence, persistence and bio-accumulative potential)	Toxicity characteristics of the contaminants
Recycled Wood (Grade A "clean") Shavings	Most common bedding	Cheap, absorbent, easy to use	Packaging waste, scrap pallets, packing cases, cable drums, off-cuts from manufacture of untreated products.	The proportion of waste wood going to animal bedding has consistently increased over the last few years. This is expected to continue.	PCDD/Fs, PCBs BFRs – PBDEs, PBBs, HBCD, PCNs PBDD/Fs, PXDD/Fs, PXBs PTEs	carcinogenic neurotoxic, endocrine disruptors (EDs) carcinogenic carcinogenic Carcinogenic, allergens
Shredded cardboard and paper	Readily available indicating high level of usage.	Absorbent, dust free, less compacting	Paper mills, newspaper, magazines, other waste paper, corrugated cardboard. Difficult to obtain from source, hence mostly from suppliers.	Reasonably large supply of beddings made from these materials so unlikely that will reduce.	Heavy PTEs PCDD/Fs, PCBs BFRs – PBDEs, PBBs, HBCD, PCNs PBDD/Fs, PXDD/Fs, PXBs PFOS?	v high -carcinogenic v high -carcinogenic neurotoxic, EDs high- carcinogenic v high-carcinogenic
De-inked paper pulp and dried deinked paper sludge	Dried paper A sludge and PS are available from source	Low moisture content, no odour	Paper manufacturing	A new product combining paper crumb (sludge) and paper ash being developed. If successful, could increase usage of these products.	Heavy PTEs PCDD/Fs, PCBs BFRs – PBDEs, PBBs, HBCD, PCNs PBDD/Fs, PXDD/Fs, PXBs PFOS?	v high -carcinogenic v high -carcinogenic neurotoxic, EDs high- carcinogenic v high-carcinogenic
Gypsum (not selected)	Discontinued from March 2012	Use of this material is not allowed	plasterboard	If further studies show no risk; although unlikely as discontinued	Hydrogen sulphide(H2S) Heavy PTEs	v high -carcinogenic, allergens
	Common bedding. Used		Untreated wood			-

Shavings from	as Control	Cheap,	As resources get scarcer,	Shown to have v low	1
untreated		absorbent,	recycled wood may be	contamination, by previous	
wood		easy to use	used	testing	

Figure

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The transfer of environmental contaminants (brominated and chlorinated dioxins and biphenyls, PBDEs, HBCDDs, PCNs and PFAS) from recycled materials used for bedding to the eggs and tissues of chickens A. R. Fernandes, I. R. Lake, A. Dowding, M. Rose, N. R. Jones, F. Smith, S. Panton



Figures 1 to 3



ITEQ is the summed toxic equivalence (TEQ) of measured PCDD/Fs, dioxin-like PCBs and PBBs, PBDD/Fs and PCNs

Figure 2: Trends in contaminant concentrations in eggs over the study duration



Figure 3: Relation between magnitude of BTFs and degree of halogenation in chicken tissues and eggs

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