

Complex scaffold remodeling in plant triterpene biosynthesis

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Abstract: Triterpenes with complex scaffold modifications are widespread in the plant kingdom. Limonoids are an exemplary family that are responsible for the bitter taste in citrus (e.g., limonin) and the active constituents of neem oil, a widely used bioinsecticide (e.g., azadirachtin). Despite the commercial value of limonoids, a complete biosynthetic route has not been described. Here, we report the discovery of 22 enzymes, including a pair of neofunctionalized sterol isomerases, that catalyze 12 unique reactions in the total biosynthesis of kihadalactone A and azadiraone, products that bear the signature limonoid furan. These results enable access to valuable limonoids and provide a template for discovery and reconstitution of triterpene biosynthetic pathways in plants that require multiple skeletal rearrangements and oxidations.

One-Sentence Summary: Discovery of 22 enzymes responsible for the production of bioactive limonoids with complex scaffold rearrangements from Citrus and Meliaceae species.

34 Main Text

35 Among numerous complex triterpenes that are found in the plant kingdom, limonoids are
36 particularly notable given their wide range of biological activities and structural diversity that
37 stems from extensive scaffold modifications (1, 2). Produced by mainly two families in the
38 Sapindales, Rutaceae (citrus) and Meliaceae (mahogany) (3), these molecules bear a signature
39 furan and include over 2,800 known structures (4, 5). Azadirachtin, a well-studied limonoid,
40 exemplifies the substantial synthetic challenge for this group of molecules, with 16 stereocenters
41 and 7 quaternary carbons. Few synthetic routes to limonoids have been reported (6), (7), (8), and,
42 more generally, complete biosynthetic pathways to triterpenes with extensive scaffold
43 modifications have remained elusive. This lack of production routes limits the utility and
44 biological investigation of clinical candidates from this diverse compound class (9).

45
46 Around 90 limonoids have also been reported to have anti-insect activity (2), and several have
47 also been found to target mammalian receptors and pathways (4). For example, azadirachtin (Fig.
48 1), the main component of biopesticides derived from the neem tree (*Azadirachta indica*), is a
49 potent antifeedant, active against >600 insect species (9). Perhaps related to antifeedant activity,
50 Rutaceae limonoids such as nomilin, obacunone, and limonin (Fig. 1) that accumulate in *Citrus*
51 species at high levels (3) are partially responsible for the “delayed bitterness” of citrus fruit juice,
52 which causes serious economic losses for the citrus juice industry worldwide (10). In mammalian
53 systems, several limonoids have shown inhibition of HIV-1 replication (11) and anti-
54 inflammatory activity (12). Some limonoids of pharmaceutical interest have also been associated
55 with specific mechanisms of action: gedunin (Fig. 1) and nimbolide (fig. S1) exert potent anti-
56 cancer activity through Hsp90 inhibition (13) and RNF114 blockade (14, 15), respectively.

57
58 Limonoids are unusual within the triterpene class due to their extensive biosynthetic scaffold
59 rearrangements. They are referred to as tetranortriterpenoids because their signature tetracyclic,
60 triterpene scaffold (protolimonoid) loses four carbons during the formation of a signature furan
61 ring to give rise to the basic C₂₆ limonoid structure (Fig. 1). A range of modifications can then
62 occur to the basic limonoid scaffold through the cleavage of one or more of the four main rings
63 (16, 17) (fig. S1). Radioactive isotope labeling studies suggest that most Rutaceae limonoids are
64 derived from a nomilin-type intermediate (*seco*-A,D ring scaffolds) whereas Meliaceae
65 limonoids are derived from an azadirone-type intermediate (intact A ring) (Fig. 1) (4, 5,18, 19). It
66 is proposed that at least two main scaffold modifications are conserved in both plant families: a
67 C-30 methyl shift of the protolimonoid scaffold (*apo*-rearrangement) and the conversion of the
68 hemiacetal ring of melianol (1) to a mature furan ring with a concomitant loss of the C-25~C-28
69 carbon side chain (Fig. 1) (20). Additional modifications specific to Rutaceae and Meliaceae
70 would then yield the nomilin- and azadirone-type intermediates. The diversity and array of
71 protolimonoid structures isolated beyond melianol (1) (fig. S1) hint at a series of possible
72 conserved biosynthetic transformations, including hydroxylation and/or acetoxylation on C-1,C-

73 7 and C-21, which suggests involvement of cytochrome P450s (CYPs), 2-oxoglutarate-
74 dependent dioxygenases (2-ODDs) and acetyltransferases.

75
76 Despite extensive interest in the biology and chemistry of complex plant triterpenes over the last
77 half century, few complete biosynthetic pathways have been described. A notable exception is
78 the disease resistance saponin from oat, avenacin A-1, whose pathway consists of 4 CYP-
79 mediated scaffold modifications and 6 side-chain tailoring steps (21). Barriers to pathway
80 reconstitution of complex triterpenes include a lack of knowledge of the structures of key
81 intermediates, order of scaffold modification steps, instability of pathway precursors, and the
82 challenge of identifying candidate genes for the anticipated >10 enzymatic transformations
83 required to generate advanced intermediates. Limonoids are no exception; to date, only the first
84 three enzymatic steps to the protolimonoid melianol (1) from the primary metabolite 2,3-
85 oxidosqualene have been elucidated (Fig. 1) (20). In this work, we used systematic transcriptome
86 and genome mining, phylogenetic and homologous analysis, coupled with *N. benthamiana* as a
87 heterologous expression platform, to identify suites of candidate genes from *Citrus sinensis* and
88 *Melia azedarach* that can be used to reconstitute limonoid biosynthesis.

89 **Identification of candidate limonoid biosynthetic genes**

91 One genome of Rutaceae plants (*C. sinensis* var. Valencia) and several transcriptome resources,
92 including from Citrus and Meliaceae plants (two from *A. indica* and one from *M. azedarach*)
93 were previously used to identify the first three enzymes in the limonoid pathway (20). These
94 included an oxidosqualene cyclase (*CsOSC1* from *C. sinensis*, *AiOSC1* from *A. indica*, and
95 *MaOSC1* from *M. azedarach*), and two CYPs (*CsCYP71CD1/MaCYP71CD2* and
96 *CsCYP71BQ4/MaCYP71BQ5*) that complete the pathway to melianol (20). To identify enzymes
97 that further tailor melianol (1), we expanded our search to include additional sources. For
98 Rutaceae enzyme identification, we included publicly available microarray data compiled by the
99 Network inference for Citrus Co-Expression (**NICCE**) (22). For Meliaceae enzyme
100 identification, we generated additional RNA-seq data and a reference-quality genome assembly
101 and annotation.

102
103 Of publicly available microarray data for Citrus, fruit datasets were selected for in depth analysis
104 as *CsOSC1* expression levels were highest in the fruit and it has been implicated as the site of
105 limonin biosynthesis and accumulation (19). Gene co-expression analysis was first performed on
106 the Citrus fruit dataset using only *CsOSC1* as the bait gene. This revealed promising candidate
107 genes exhibiting highly correlated expression with *CsOSC1* (fig. S2). As we characterized more
108 limonoid biosynthetic genes (as described below) we also included these as bait genes to enhance
109 the stringency of co-expression analysis and further refine the candidate list. The top-ranking
110 candidate list is rich in genes typically associated with secondary metabolism (Fig. 2A). The list
111 specifically included multiple predicted CYPs, 2-ODDs and acetyltransferases, consistent with
112 the proposed biosynthetic transformations.

113 Efforts to identify and clone candidate genes from *M. azedarach* have previously been limited by
114 the lack of a reference genome with high-quality gene annotations and by the lack of suitable
115 transcriptomic data for co-expression analysis (i.e. multiple tissues, with replicates). Therefore,
116 in parallel to our search in *Citrus*, we generated genomic and transcriptomic resources for *M.*
117 *azedarach*. A pseudochromosome level reference-quality *M. azedarach* genome assembly was
118 generated using PacBio long-read and Hi-C sequencing technologies (table S1, fig. S3).
119 Although the assembled genome size (230 Mbp) is smaller than available literature predictions
120 for this species of 421 Mbp (23), the chromosome number (1n=14) matches literature reports
121 (23) and was confirmed by karyotyping (fig. S4). The genome assembly annotation predicted
122 22,785 high-confidence protein coding genes (Fig. 2B, table S1). BUSCO assessment (24) of this
123 annotation confirmed the completeness of the genome, as 93% of expected orthologs are present
124 as complete single copy genes (comparable to 98% in the gold standard *Arabidopsis thaliana*)
125 (Fig. 2B, table S1).

126 Illumina paired-end RNA-seq reads were generated for three different *M. azedarach* tissues (7
127 different tissues in total, with four replicates of each tissue, table S2), previously shown to
128 differentially accumulate and express limonoids and their biosynthetic genes (20). Read-counts
129 were generated by aligning RNA-Seq reads to the genome annotation, and EdgeR (25) was used
130 to identify a subset of 18,151 differentially expressed genes (P-value < 0.05). The known
131 melianol biosynthetic genes *MaOSC1*, *MaCYP71CD2* and *MaCYP71BQ5* (20) were used as bait
132 genes for co-expression analysis across the sequenced tissues and the resulting ranked list was
133 filtered by their Interpro domain annotations to enrich for relevant biosynthetic enzyme-coding
134 genes. This informed the selection of 17 candidate genes for further investigation for functional
135 analysis along with Citrus candidates (Fig. 2C).

136 ***Citrus CYP88A51 and Melia CYP88A108 act with different melianol oxide isomerases (MOIs)*** 137 ***to form distinct proto-limonoid scaffolds***

138 Top-ranking genes from both the *Citrus* and *Melia* candidate lists (Fig. 2A, 2C) were tested for
139 function by *Agrobacterium*-mediated transient expression in *N. benthamiana* with the previously
140 reported melianol (**1**) biosynthetic enzymes *CsOSC1*, *CsCYP71CD1*, and *CsCYP71BQ4* or
141 *AiOSC1*, *MaCYP71CD2*, and *MaCYP71BQ4*. LC/MS analysis of crude methanolic extracts
142 from *N. benthamiana* leaves revealed that the expression of either *CsCYP88A51* or
143 *MaCYP88A108*, in combination with their respective melianol biosynthesis genes, led to the
144 disappearance of melianol (**1**) and the accumulation of multiple mono-oxidized products (Fig.
145 3A, fig. S5 to S6). This result suggested that, while these CYP88A enzymes accept melianol as a
146 substrate, the resulting products could be unstable or undergo further modification by
147 endogenous *N. benthamiana* enzymes.

148
149 Despite the accumulation of multiple related metabolites, we continued to screen additional co-
150 expressed candidate genes for further activity. This screen included homologs of *A. thaliana*
151 *HYDRA1*, an ER membrane protein known as a sterol isomerase (SI) (two from the *Citrus*

152 candidate list, and one from the *Melia* list). SIs are exclusively associated with phytosterol and
153 cholesterol biosynthesis, where they catalyze double bond isomerization from the C-8 to the C-7
154 position. They are present in all domains of life and are required for normal development of
155 mammals (26), plants (27) and yeast (28). Testing of these putative SIs through transient
156 *Agrobacterium*-mediated gene expression in *N. benthamiana* resulted in a marked change of the
157 metabolite profile with the accumulation of a single mono-oxidized product with no mass change
158 (Fig. 3A, fig. S7). We suspected that these enzymes were able to capture unstable intermediates
159 and promote isomerization of the C30 methyl group required to generate mature limonoids.
160 These sterol isomerases are therefore re-named melianol oxide isomerases, *CsMOI1-3* and
161 *MaMOI2*, because of their ability to generate isomers of mono-oxidized melianol products.

162
163 SIs are typically found as single copy genes in given plant species. Surprisingly, we found
164 additional putative SI genes in the *C. sinensis* and *M. azedarach* genomes, four and three,
165 respectively (fig. S8). Phylogenetic analysis of SIs across a set of diverse plant species revealed
166 that SIs from *C. sinensis* and *M. azedarach* fall into two distinct sub-clades (Fig. 3B). The more
167 conserved of these clades contained one sequence from each species (*CsSI* and *MaSI*), whilst the
168 more divergent clade contained the remaining SIs (*CsMOI1-3* and *MaMOI1,2*). This suggested
169 that *CsSI* and *MaSI* are the conserved genes involved in phytosterol biosynthesis. Comparison of
170 all *C. sinensis* and *M. azedarach* SI/MOI protein sequences showed that *CsMOI2* is ~93%
171 identical at the protein level to *CsMOI3* and ~83% to *MaMOI2*, but only ~54% and ~60%
172 similar to *CsMOI1* and *CsSI*, respectively (Fig. 3C). Although *CsMOI1*, *CsMOI2*, and *MaMOI2*
173 ranked among the top 100 genes in our co-expression analysis lists (Fig. 3D), *CsSI*, *MaMOI1* and
174 *MaSI* do not co-express with limonoid biosynthetic genes. The absence of *CsMOI3* from this list
175 is attributed to the lack of specific microarray probes required for expression monitoring.
176 Notably, screening of *CsSI* in the *N. benthamiana* expression system did not change the product
177 profile of *CsCYP88A51*, consistent with its predicted involvement in primary metabolism based
178 on the phylogenetic analysis (Fig. 3A).

179
180 To determine the chemical structures of the isomeric products formed through the action of these
181 MOIs, we carried out large-scale expression experiments in *N. benthamiana* and isolated 13.1
182 mg of pure product. NMR analysis revealed the product of *MaMOI2* to be the epimeric mixture
183 *apo*-melianol (**3**) bearing the characteristic limonoid scaffold with a migrated C-30 methyl group
184 on C-8, a C-14/15 double bond, and C-7 hydroxylation (Fig. 3E, table S3) (29). Although the
185 structure of the direct product of *CsMOI2* was not determined until after the discovery of two
186 additional downstream tailoring enzymes, NMR analysis also confirmed C-8 methyl migration
187 (table S4). These data indicate that, as predicted by sequence analysis, *CsMOI2* and *MaMOI2*
188 indeed are functional homologs and catalyze a key step in limonoid biosynthesis by promoting
189 an unprecedented methyl shift. Analysis of the product formed with expression of *CsMOI1*,
190 indicated the presence of a metabolite with a different retention time relative to *apo*-melianol (**3**)
191 (Fig. 3A). Isolation and NMR analysis of (**4'**), a metabolite derived from (**4**) after inclusion of

192 two additional tailoring enzymes (table S5), indicated C-30 methyl group migration to C-8 and
193 cyclopropane ring formation via bridging of the C18 methyl group to C-14.

194
195 Based on the characterized structures, we proposed that in the absence of MOIs, the CYP88A
196 homologs form the unstable C-7/8 epoxide (**2**), which may either spontaneously undergo a
197 Wagner-Meerwein rearrangement via C-30 methyl group migration and subsequent epoxide-
198 ring-opening or degrade through other routes to yield multiple rearranged products (**2a**), (**2b**),
199 (**2c**) and (**3**) (Fig. 3E). MOIs appear to stabilize the unstable carbocation intermediate and
200 isomerize it to two types of limonoids: *Cs*MOI2, *Cs*MOI3 and *Ma*MOI2 form the C-14/15
201 double bond scaffold (classic limonoids) while *Cs*MOI1 forms the cyclopropane ring scaffold
202 (glabretal limonoids). Glabretal limonoids have been isolated from certain Meliaceae and
203 Rutaceae species before but are less common (30, 31). *Cs*CYP88A51, *Ma*CYP88A108 and two
204 different types of MOIs are thus responsible for rearrangement from melianol (**1**) to either (**3**) or
205 (**4**) through an epoxide intermediate (**2**). These MOIs represent neofunctionalization of sterol
206 isomerases from primary metabolism in plants.

207

208 ***Characterization of conserved tailoring enzymes L21AT and SDR***

209 Having enzymes identified for the methyl shift present in the limonoids, we continued screening
210 other candidate genes (Fig. 2A, 2C) for activity on (**3**) towards downstream products. BAHD-
211 type acetyltransferases (named *Cs*L21AT or *Ma*L21AT, limonoid 21-*O*-acetyltransferase) and
212 short-chain dehydrogenase reductases (*Cs*SDR and its homolog *Ma*SDR) result in the loss of
213 compound (**3**), and the accumulation of acetylated and a dehydrogenated products, respectively
214 (fig. S9 to S12). While the sequence of events can be important for some enzymatic
215 transformations in plant biosynthesis, L21AT and SDR homologs appear to have broad substrate
216 specificity. Our data suggests that L21AT can act on (**1**) or (**3**), and SDR is active on all
217 intermediates after the OSC1 product (fig. S13 to S14), suggesting a flexible reaction order in the
218 early biosynthetic pathway.

219

220 Furthermore, the products formed from the modification of (**3**) by both Citrus and Melia L21AT
221 and SDR homologs were purified by large-scale *N. benthamiana* expression and structurally
222 determined by NMR to be 21(*S*)-acetoxyl-apo-melianone (**6**) (Fig. 4A, table S4, table S6 to S7,
223 fig. S15). (**6**) is a protolimonoid previously purified from the Meliaceae species *Chisocheton*
224 *paniculatus* (32) and is also detectable in *M. azedarach* tissues (fig. S16). L21AT likely
225 stereoselectively acetylates the 21-*(S)* isomer; a possible role for this transformation is
226 stabilization of the hemiacetal ring observed as an epimeric mixture in melianol (**1**) (20) and
227 apo-melianol (**3**) (table S3). Overall, our results indicated that L21AT acetylates the C21
228 hydroxyl and SDR oxidizes the C3 hydroxyl to the ketone on early protolimonoid scaffolds.

229

230 ***Citrus and Melia cytochrome P450s catalyze distinct limonoid A-ring modifications***

231 Further *Citrus* and *Melia* candidate screens (Fig. 2A, 2C) supports activity of two *Citrus* CYPs,
232 *CsCYP716AC1* and *CsCYP88A37*, that are each capable of oxidizing (6) directly to (7) and (8)
233 or consecutively to (9) (Fig. 4A, fig. S17 to S19), and that one CYP from *Melia*
234 (*MaCYP88A164*, a homolog of *CsCYP88A37*) is also capable of oxidizing (6) to (8) (Fig. 4A,
235 fig. S20). Purification and NMR analysis of the downstream product (9) revealed it to be 1-
236 hydroxy-luvungin A, which bears an A-ring lactone (table S8). Additional NMR product
237 characterization suggests that *CsCYP716AC1* is responsible for A-ring lactone formation and
238 *CsCYP88A37* is responsible for C1 hydroxylation (table S9). Although the exact order of
239 oxidation steps to (9) appeared to be interchangeable for *CsCYP716AC1* and *CsCYP88A37*,
240 incomplete disappearance of (6) by *CsCYP88A37* suggested that oxidation by *CsCYP716AC1*
241 takes precedence (fig. S19).

242
243 In the absence of *CsSDR*, neither *CsCYP716AC1* nor *CsCYP88A37* result in an oxidized
244 protolimonoid scaffold, suggesting the necessary involvement of the C-3 ketone for further
245 processing (fig. S21). These results, in combination with NMR characterization, indicated that
246 *CsCYP716AC1* is likely responsible for Baeyer-Villiger oxidation to the A-ring lactone structure
247 signature of Rutaceae limonoids. Comparative transcriptomics in *M. azedarach* revealed the lack
248 of an obvious *CsCYP716AC1* homolog. The closest *Melia* enzyme to *CsCYP716AC1* is
249 truncated, not co-expressed with melianol biosynthetic genes, and only shares 63% protein
250 identity (table S10). These results highlight a branch point between biosynthetic routes in the
251 Rutaceae and Meliaceae families.

252
253 ***Acetylations complete tailoring in both Citrus and Melia protolimonoid scaffolds and set the***
254 ***stage for furan ring biosynthesis***

255 Subsequent *Citrus* and *Melia* gene candidate screens (Fig. 2A, 2C) revealed further activity of
256 BAHD acetyltransferases. *CsL1AT* and its homolog *MaL1AT* (named limonoid 1-*O*-
257 acetyltransferase) appear to be active on (9) and (8), respectively (fig. S22 to S23). When
258 *CsL1AT* was co-expressed with the biosynthetic genes for (9), a new molecule (11) with mass
259 corresponding to acetylation of (9) was observed. When *CsCYP88A37* was omitted, acetylation
260 of (7) was not observed (fig. S24), suggesting that *CsL1AT* acetylates the C-1 hydroxyl of (9) to
261 yield (11). However, when *CsCYP716AC1* was omitted from the *Citrus* candidates or when
262 *MaL1AT* was tested, the dehydration scaffold (10) accumulated (fig. S23 to S24). Large-scale
263 transient plant expression, purification, and NMR analysis of the dehydration product showed
264 that the structure (10) (table S11 to S12) contains a C-1/2 double bond and is an epimer of a
265 previously reported molecule from *A. indica* (33). (10) also accumulates in *M. azedarach*
266 extracts (fig. S16). Two more co-expressed *Citrus* and *Melia* acetyltransferase homologs,
267 *CsL7AT* and *MaL7AT*, (named limonoid 7-*O*-acetyltransferase) were found to result in
268 acetylated scaffolds (12) and (13); modification at the C-7 hydroxyl was confirmed by the

269 purification and NMR analysis of (**13**) and its degradation product (**13'**) (Fig. 2A, 2C, fig S25 to
270 S26, table S13 to table S14).

271
272 Taken together, these data suggest that three acetyltransferases (L1AT, L7AT, and L21AT) act in
273 the biosynthesis of the tri-acetylated 1,7,21-*O*-acetyl protolimonid (**13**) (Fig. 4A). However, we
274 also observed the accumulation of two di-acetylated intermediates, (**11**) (1,21-*O*-acetyl) and
275 (**11a**) (1,7-*O*-acetyl) when testing gene sets that lead to accumulation of (**13**) (fig. S27). This
276 observation hints at the possibility of multiple sequences for enzymatic steps that comprise a
277 metabolic network, at least in the context of pathway reconstitution in the heterologous host *N.*
278 *benthamiana*.

279
280 **Downstream enzymes complete the biosynthesis to the furan-containing products azadirone**
281 **(18) and kihadalactone A (19)**

282 With acetylation established, the key enzymes involved in the C4 scission implicated in furan
283 ring formation still remained elusive. It was unclear which enzyme classes could catalyze these
284 modifications. We screened gene candidates via combinatorial transient expression in *N.*
285 *benthamiana* as previously described and ultimately identified three active candidate pairs (one
286 from each species): the aldo-keto reductases (*CsAKR/MaAKR*), the CYP716ADs
287 (*CsCYP716AD2/MaCYP716AD4*), and the 2-ODDs (named limonoid furan synthase,
288 *CsLFS/MaLFS*) (Fig. 2A, 2C). Systematic testing of these gene sets resulted in the accumulation
289 of the furan-containing molecules azadirone (**18**) and kihadalactone A (**19**), two limonoids
290 present in the respective native species. When *CsAKR/MaAKR* was tested alone in our screens,
291 we identified the appearance of a new peak with mass corresponding to reductive deacetylation
292 of (**12**) or (**13**) (fig. S28 to S29). The product generated by expression of the *Melia* gene set in *N.*
293 *benthamiana* was purified and characterized via NMR analysis to be the 21,23-diol (**14**) (Fig.
294 4A, table S15). Thus, the corresponding *CsAKR* product (**15**) was proposed to share the same
295 diol motif.

296
297 Transient expression of *MaCYP716AD4* or *CsCYP716AD2* with the biosynthetic genes for (**14**)
298 or (**15**) resulted in two new pairs of peaks, each with C4 loss. Proposed structures indicate a
299 C₄H₆O fragment loss (**16a and 17a**) and a C₄H₁₀O fragment loss (**16b and 17b**) from their
300 respective precursors (Fig. 4A, fig. S30 to S31). It is unclear whether these observed masses
301 correspond to the true products of CYP716ADs or whether these are further modified by
302 endogenous *N. benthamiana* enzymes. CYP716AD products are proposed to contain C-21
303 hydroxyl and C-23 aldehyde functionalities (**16c and 17c**) which could also spontaneously form
304 the five-membered hemiacetal ring (**16d and 17d**) (Fig. 4A, fig. S32). A new peak with a mass
305 equivalent to (**16c or 16d**) is identifiable alongside (**16a and 16b**) when transiently expressing
306 *MaCYP716AD4* with the biosynthetic genes required for accumulation of (**14**) (fig. S31). We
307 found that additional co-expression of LFS with the characterized genes that result in (**16**) and
308 (**17**) yields accumulation of products (**18**) and (**19**) (fig. S33 to S34). Based on the predicted

309 chemical formula, MS fragmentation pattern, and NMR analysis (fig. S33, table S16), we
310 proposed the product of *CsLFS* to be kihadalactone A (**19**), a known furan-containing limonoid
311 (**34**) previously identified in extracts from the Rutaceae plant *Phellodendron amurense*. We
312 detected the presence of (**19**) in *P. amurense* seed samples (fig. S35), confirming prior reports of
313 accumulation. Similarly, when *MaLFS* was included in the co-expression, a new product with a
314 mass equivalent to the furan-containing limonoid azadirone (**18**) was observed (fig. S34). The
315 production of azadirone (**18**) in *N. benthamiana* was confirmed by comparison to an analytical
316 standard (fig. S36, table S17) (isolated from *A. indica* leaf powder and analyzed by NMR). In
317 addition, we detected azadirone in extracts from three Meliaceae species (fig. S36).

318
319 Taken together, we have discovered the 10- and 11-step biosynthetic transformations that enable
320 a reconstitution of the biosynthesis of two known limonoids, azadirone (**18**) and kihadalactone A
321 (**19**), as well as an enzyme catalyzing the formation of the alternative glabretal scaffold
322 (*CsMOI1*). Sequential introduction of these enzymes into *N. benthamiana* transient co-
323 expression experiments demonstrate step-wise transformations leading to (**18**) and (**19**) (Fig.
324 4B). All of the enzymes involved in the biosynthesis of (**18**) and (**19**), except *CsCYP716AC1*,
325 are homologous pairs, and show a gradual decreasing trend in protein identity from 86% for the
326 first enzyme pair *CsOSC1/MaOSC1* to 66% for *CsLFS/MaLFS*. Despite the varied protein
327 identities (Fig. 4B), these homologous enzymes from *Melia* or *Citrus* can be used to create
328 functional hybrid pathways comprising a mix of species genes, supporting a promiscuous
329 evolutionary ancestor for each of the limonoid biosynthetic enzymes (fig. S37).

330 Discussion

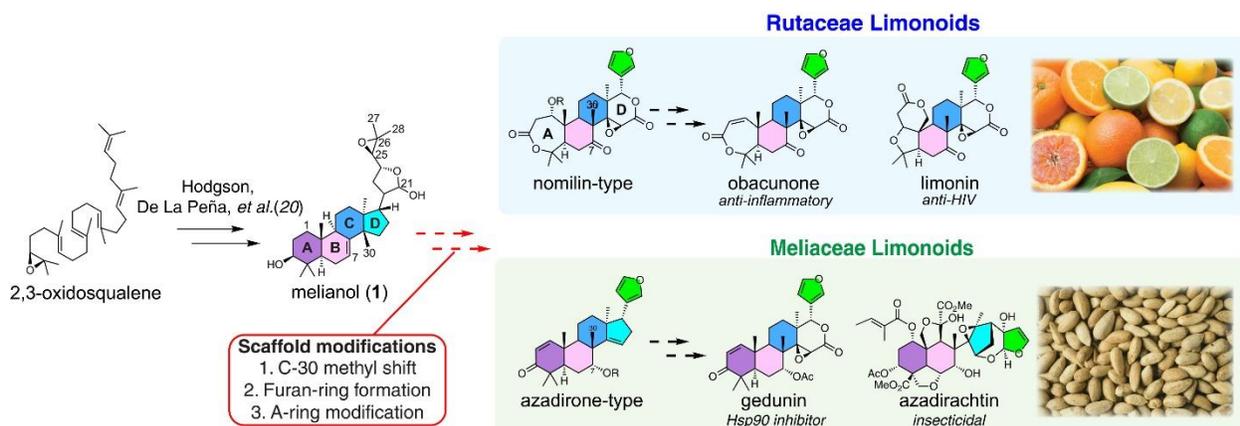
331 A major challenge in elucidating pathways that involve many (e.g. >10) enzymatic steps is to
332 determine whether the observed enzymatic transformations in a heterologous host are “on-
333 pathway” and, if so, in what order they occur. It is important to note that while all enzymes
334 described in Fig. 4 play a role in the production of final limonoid products, the sequence of
335 enzymatic steps shown by the arrows is proposed based on the accumulation of observed
336 metabolites after addition of each enzyme in the *N. benthamiana* heterologous expression
337 system, and other sequences of steps are possible. For example, we’ve shown that *CsAKR* likely
338 doesn’t accept hemi-acetal (**13**) directly as a substrate (fig. S38) despite our observation that it
339 accumulates as a major metabolite when all upstream enzymes are expressed. Although one
340 expects a pathway without *CsL21AT* to still be functional as the C-21 acetal product (**11a**)
341 appears to undergo reduction by *CsAKR* to yield (**15**), attempts to drop out *CsL21AT* led to
342 significantly reduced yield of (**19**) (fig. S39), suggesting that *CsL21AT* might have other
343 unexpected roles in the pathway. In addition, reconstitution of several partial pathways indicates
344 that some pathway enzymes can accept multiple related substrates. For example, each step after
345 *apo-melianol* can diverge into multiple pathways, likely due to the promiscuity of these
346 enzymes. Taken together, these data indicate that enzymes in limonoid biosynthesis might
347 collectively function as a metabolic network (fig. S40). Further study of each individual enzyme

348 *in vitro* with purified substrate will be required to quantify substrate preference. This metabolic
349 network observed in *N. benthamiana* suggests one possible strategy for how Rutaceae species
350 access such a diverse range of limonoids; we anticipate that additional enzymes will further
351 expand the network, e.g. for the oxidative cleavage of ring C, ultimately resulting in the most
352 extensively rearranged and modified limonoid scaffolds isolated to date, e.g. azadirachtin (Fig.
353 1).

354
355 Among the 12 chemical transformations catalyzed by the 22 enzymes characterized in this study,
356 several are not previously known in plant specialized metabolism. For example, MOI1 and
357 MOI2, which appear to have evolved from sterol isomerases, are capable of catalyzing two
358 different scaffold rearrangements despite their conserved active site residues (Fig. S41). The co-
359 localization of the limonoid biosynthetic gene *MaMOI2* with two other non-limonoid SI genes in
360 the *M. azedarach* genome is consistent with the origin of *MaMOI2* by tandem duplication and
361 neofunctionalization (fig. S42); this genomic arrangement is conserved in *Citrus* on chromosome
362 5 as well. Furthermore, recent findings demonstrate a similar role of these enzymes in quassinoid
363 biosynthesis (35). Other noteworthy enzymatic reactions in the limonoid pathway include C-4
364 scission and furan ring installation that generate an important pharmacophore of the limonoids.
365 Although furan-forming enzymes have been reported from other plants (36, 37), (38), the AKR,
366 CYP716AD and 2-ODD module described here represents a new mechanism of furan formation
367 via the oxidative cleavage of a C-4 moiety. Along with the sterol isomerases (MOIs), the AKR
368 and 2-ODDs add to the growing pool of enzyme families (39, 40) associated with primary sterol
369 metabolism that appear to have been recruited to plant secondary triterpene biosynthesis, likely
370 due to the structural similarities between sterols and tetracyclic triterpenes.

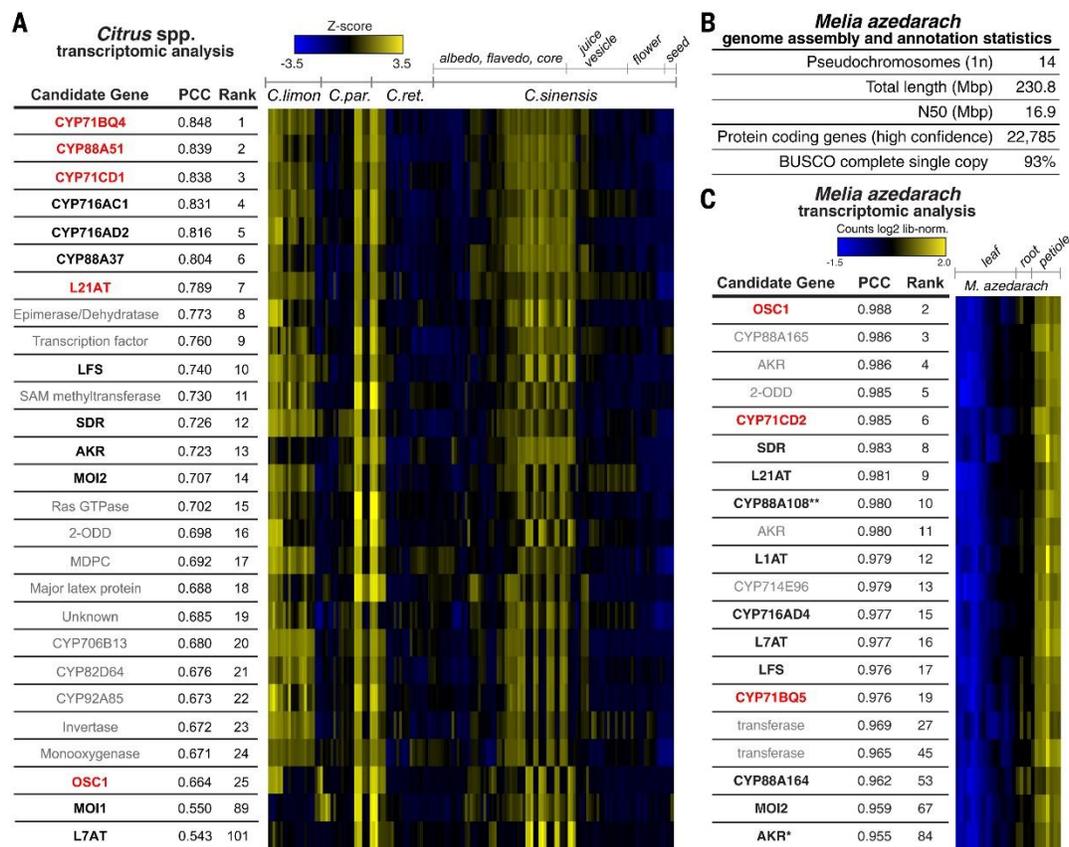
371
372 Limonoids are only one of many families of triterpenes from plants with complex scaffold
373 modifications. Other examples include the *Schisandra* nortriterpenes (41), quinonoids (42),
374 quassinoids (43), and dichapetalins (42); each represent a large collection of structurally diverse
375 terpenes that contain several members with potent demonstrated biological activity but no
376 biosynthetic route. Despite the value of these complex plant triterpenes, individual molecular
377 species are typically only available through multi-step chemical synthesis routes or isolation
378 from producing plants, limiting drug development (15) and agricultural utility (9). Many are only
379 easily accessible in unpurified extract form that contains multiple chemical constituents; for
380 example, azadirachtin, one of the most potent limonoids, can only be obtained commercially as a
381 component of neem oil. Our results demonstrate that pathways to triterpenes with complex
382 scaffold modifications can be reconstituted in a plant host, and the gene sets we describe enable
383 rapid production and isolation of naturally-occurring limonoids. We anticipate that bioproduction
384 of limonoids will serve as an attractive method to generate clinical candidates for evaluation, and
385 that stable engineering of the limonoid pathway could be a viable strategy for sustainable crop
386 protection.

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 390 **Fig. 1. Structures of Rutaceae and Meliaceae limonoids and proposed biosynthetic**
 391 **pathway.** We previously characterized three conserved enzymes from both *Citrus* and *Melia*
 392 species that catalyze the formation of the protolimonoid melianol (1) from 2,3-oxidosqualene
 393 (20). Additionally, conserved scaffold modifications like C-30 methyl shift, furan-ring
 394 formation, and A-ring modification are proposed to convert protolimonoids to true limonoids.
 395 Beyond this, Rutaceae limonoids differ from Meliaceae limonoids in two key structural features:
 396 *seco*-A,D ring and C-7 modification, which are proposed to be the result of Rutaceae and
 397 Meliaceae specific modifications. Exceptions to this rule could potentially arise from late-stage
 398 species-specific tailoring (fig. S43). Rutaceae limonoids are derived from nomilin-type
 399 intermediates while Meliaceae limonoids are proposed to originate from azadirone-type
 400 intermediates. While the exact point of pathway divergence is unknown, comparative analysis of
 401 the various protolimonoid structures suggested that C-1, C-7, C-21 hydroxylation and/or
 402 acetoxylation are part of the conserved tailoring process. Obacunone and limonin are commonly
 403 found in various *Citrus* species (adapted photo by IgorDutina on iStock with standard license)
 404 and are responsible for the bitterness of their seeds. Azadirachtin (the most renowned Meliaceae
 405 limonoid) accumulates at high levels in the seeds of neem tree (photo by JIC photography),
 406 which are the source of commercial neem biopesticides.

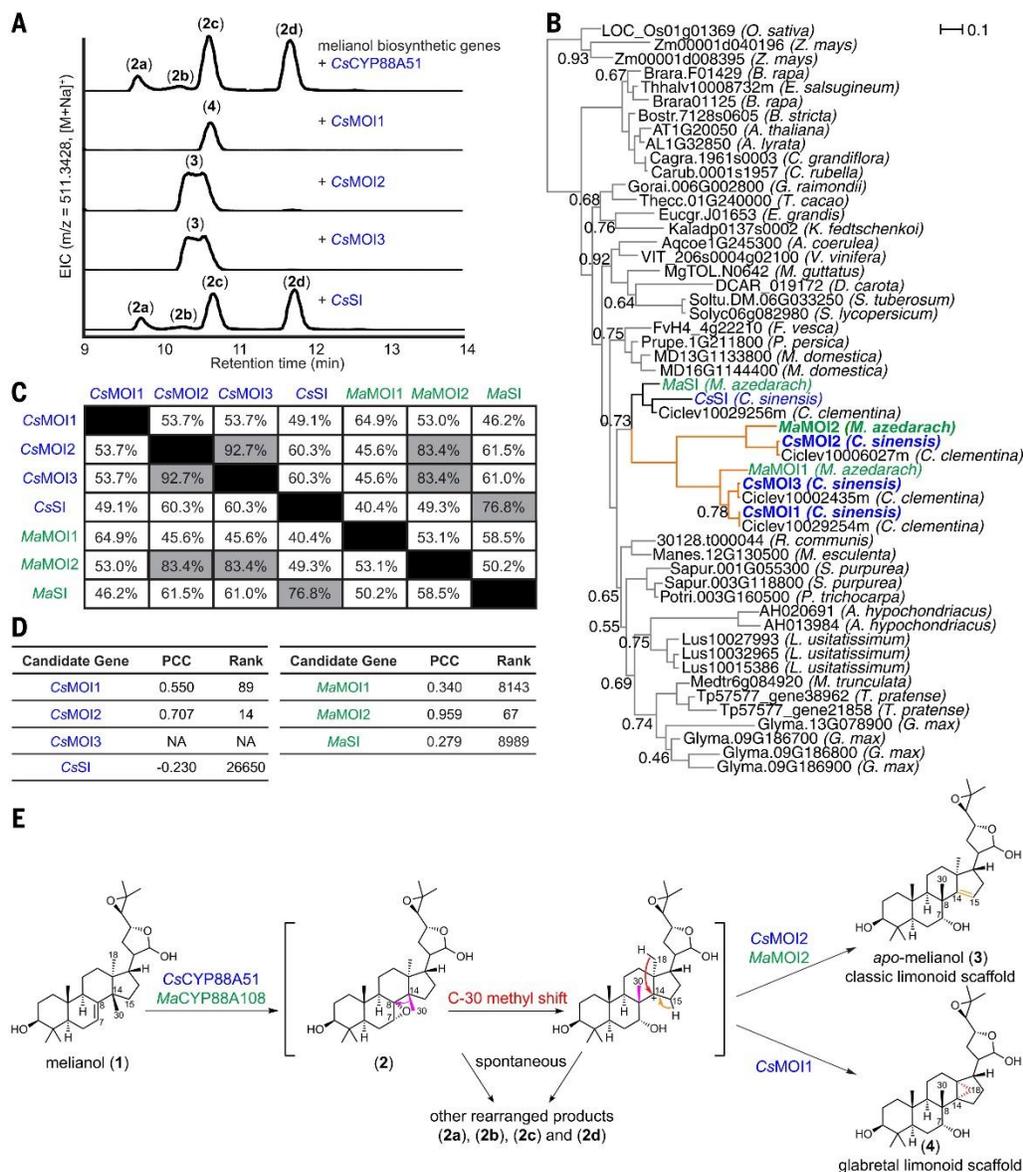
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 411 **Fig. 2. Genomic and transcriptomic analysis of *Citrus* and *Melia* resources.**
 412 (A) Co-expression analysis of *C. sinensis* publicly available microarray expression data from
 413 NICCE (22) using *CsOSC1*, *CsCYP71CD1*, *CsCYP71BQ4*, *CsCYP88A51* and *CsL21AT* as bait
 414 genes. Linear regression analysis was used to rank the top 25 genes based on Pearson's
 415 correlation coefficient (PCC) to the bait genes of interest. Heat map displays Z-score calculated
 416 from log₂ normalized expression across the fruit dataset. The reported PCC value corresponds to
 417 the average value calculated using each bait gene. Genes in red indicate bait genes used in
 418 analysis and genes in black are functional limonoid biosynthetic genes (table S18). Functional
 419 candidates outside of the top 25 genes are also included. For identification of individual bait
 420 genes used in this analysis see fig. S2. Enzymes have been abbreviated as follows: MOI =
 421 melianol oxide isomerase; CYP = cytochrome P450; L21AT = limonoid C-21-*O*-
 422 acetyltransferase; SDR = short-chain dehydrogenase; L1AT = limonoid C-1-*O*-acetyltransferase;
 423 L7AT = limonoid C-7-*O*-acetyltransferase; AKR = aldo-keto reductase; LFS = limonoid furan
 424 synthase; OSC = oxidosqualene cyclase.
 425 (B) Summary of *Melia azedarach* pseudo-chromosome genome assembly and annotation
 426 statistics (fig. S3 to S4, table S1 to S2).
 427 (C) Expression pattern of *M. azedarach* limonoid candidate genes selected based on PCC to
 428 melianol biosynthetic genes (*MaOSC1*, *MaCYP71CD2* and *MaCYP71BQ5* (20), shown in red)
 429 and biosynthetic annotation. Heatmap (constructed using Heatmap3 V1.1.1 (44), with scaling by
 430 row (gene)) includes genes that are ranked within the top 87 for co-expression and are annotated

431 with one of six interpro domains of biosynthetic interest (IPR005123 (Oxoglutarate/iron-
 432 dependent dioxygenase), IPR020471 (Aldo/keto reductase), IPR002347 (Short-chain
 433 dehydrogenase/reductase SDR), IPR001128 (Cytochrome P450), IPR003480 (Transferase) and
 434 IPR007905 (Emopamil-binding protein)). Asterisks indicate the following: (*) full-length gene
 435 identified in transcriptomic rather than genomic data via sequence similarity to CsAKR ((table
 436 S10, table S19), (***) gene previously identified as homolog of limonoid co-expressed gene from
 437 *A. indica* (20)). Genes shown in black are newly identified functional limonoid biosynthetic
 438 genes (this study) (table S10).

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443 **Fig. 3. Characterization of melianol oxide isomerases (MOIs).**

444 (A) Characterization of products generated via overexpression of MOIs and SI using transient
445 gene expression in *N. benthamiana*. Liquid chromatography–mass spectrometry (LC-MS)
446 extracted ion chromatograms (EICs) resulting from overexpression of *AtHMGR*, *CsOSC1*,
447 *CsCYP71CD1*, *CsCYP71BQ4*, *CsCYP88A51*, and *CsMOIs* and *CsSI* in *N. benthamiana*.
448 Representative EICs are shown (n=3).

449 (B) Phylogenetic tree (Bayesian) of sterol isomerase (SI) genes from high-quality plant genomes.
450 SI sequences from 33 plant species were identified and downloaded from Phytozome via pFAM
451 assignments (PF05241). Branch supports are provided (excluding those >0.95) and monocot SIs
452 have been used as an outgroup. Enzymes that have melianol oxide isomerase activity when
453 tested by *Agrobacterium*-mediated expression in *N. benthamiana* with melianol (1) biosynthetic
454 genes and *CsCYP88A51* or *MaCYP88A108*, have been renamed MOI, e.g. *CsMOI1-3* and
455 *MaMOI2*. Characterized MOIs from *C. sinensis* and *M. azedarach* selected for further analysis
456 are bolded and their respective tree branches are indicated in orange. Genes from *Citrus* are
457 shown in blue and those from *Melia* are shown in green.

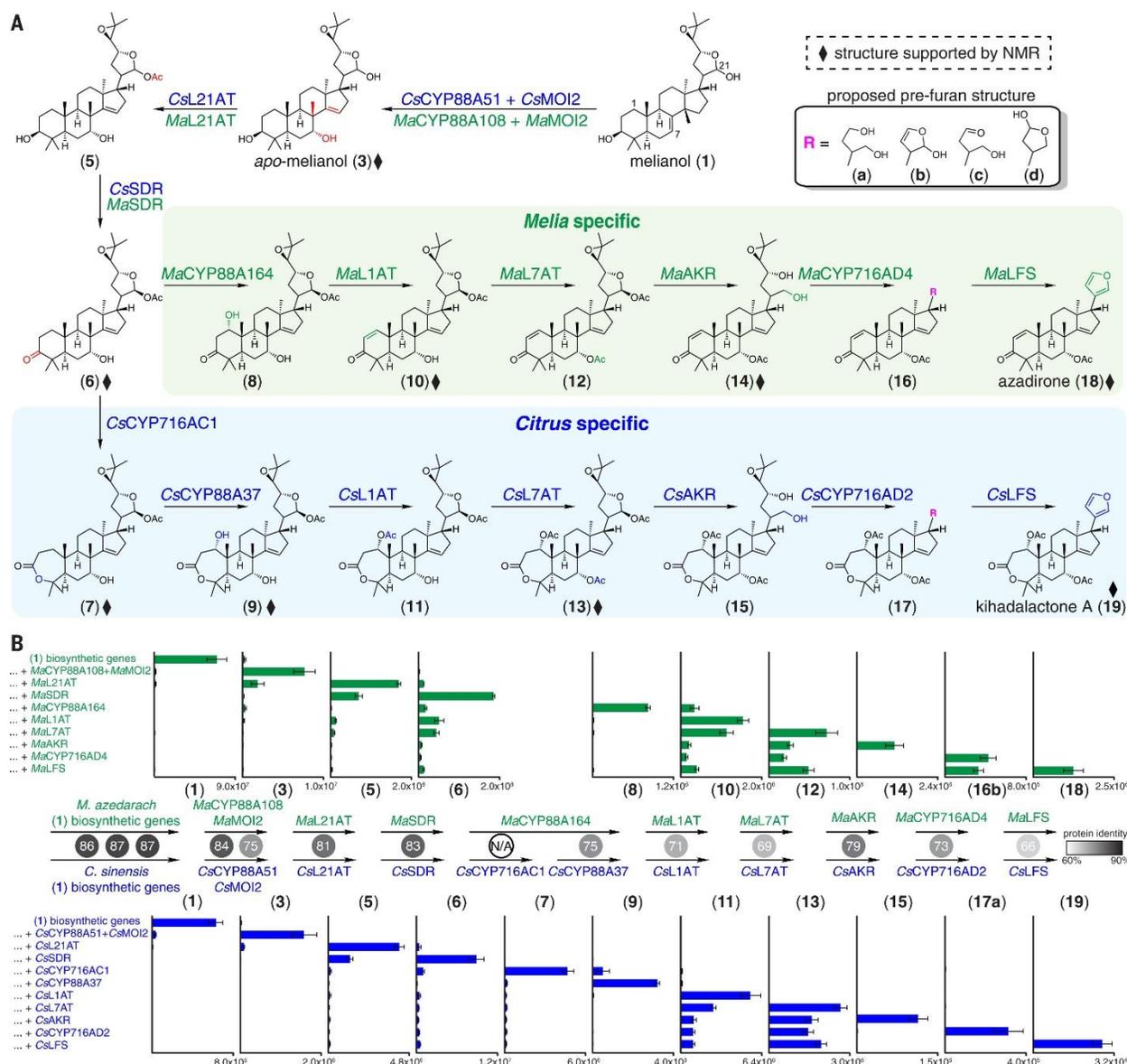
458 (C) Percentage protein identity of MOIs and SIs from *C. sinensis* and *M. azedarach*, those with
459 sequence similarity greater than 75% are highlighted in gray.

460 (D) Co-expression of MOIs and SIs from *C. sinensis* and *M. azedarach* displaying rank and PCC
461 as outlined in Fig. 2A, 2C.

462 (E) Proposed mechanism of *CsCYP88A51/MaCYP88A108*, *CsMOI2/MaMOI2* and *CsMOI1*.
463 *CsCYP88A51/MaCYP88A108* first oxidizes the C7,C8 position of melianol (1) to yield an
464 unstable epoxide intermediate (2), which can undergo spontaneous C-30 methyl shift from C-14
465 to C-8 (highlighted in red). Either (2) or the methyl shifted product spontaneously form a series
466 of oxidized products (2a - 2d). In the presence of MOIs, the rearrangement of (2) is guided to
467 form either (3) or (4) and no (2a), (2b), (2c), and (2d) are observed. Structures of (2a), (2b), (2c)
468 and (2d) are not determined but their MS fragmentation patterns suggest they are isomeric
469 molecules resulting from a single oxidation of melianol (1), which doesn't exclude the possibility
470 them of being (2), (3), or (4) (as shown for *Ailanthus altissima* CYP71BQ17 (35)).

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 474 **Fig. 4. Complete biosynthetic pathway to azadirone (18) and kihadalactone A (19).**
 475 (A) Gene sets that lead to the production of azadirone (18) and kihadalactone A (19) in *N.*
 476 *benthamiana* leaves. Genes from *Citrus* are shown in blue and those from *Melia* are shown in
 477 green. The arrow reflects accumulation of the metabolites after addition of the associated enzyme
 478 as shown in Panel B rather than true enzymatic substrate-product relationship. In addition,
 479 limonoids biosynthesis likely proceeds as a network; other possible reaction sequences are
 480 shown in fig S40. Diamonds represent intermediates whose structures were supported either by
 481 NMR analysis of the purified product or comparison with an authentic standard (18). (3), (6), (9),
 482 (10), (13) and (14) were purified from *N. benthamiana* leaf extracts expressing the respective
 483 biosynthetic gene sets and analyzed by NMR; the structures of (7) and (19) are supported by
 484 partial NMR. Additionally, a side product (20), formed in experiments with all pathway enzymes
 485 up to and including *MaCYP716AD4* but without *MaL7AT* (fig. S44) was purified and confirmed
 486 by NMR (table S20); similar activity was observed for *CsCYP716AD2* (fig. S45, supplementary

487 text). Enzymes have been abbreviated as follows: MOI = melianol oxide isomerase; CYP =
488 cytochrome P450; L21AT = limonoid C-21-*O*-acetyltransferase; SDR = short-chain
489 dehydrogenase; L1AT = limonoid C-1-*O*-acetyltransferase; L7AT = limonoid C-7-*O*-
490 acetyltransferase; AKR = aldo-keto reductase; LFS = limonoid furan synthase.
491 **(B)** Integrated peak area of extracted ion chromatogram (EIC) for each pathway intermediates
492 produced in *N. benthamiana* after sequential co-expression of individual enzymes. Values and
493 error bars represent the mean and the standard error of the mean; n=6 biological replicates.
494 Percentage identity between homologous proteins are shown in numbers in the circles and
495 colored in gray scale. **(1)** biosynthetic genes comprise *MaOSC1/CsOSC1*,
496 *MaCYP71CD2/CsCYP71CD1*, and *MaCYP71BQ5/CsCYP71BQ4*. *CsCYP88A37* is a homolog
497 to *MaCYP88A164* while *CsCYP716AC1* has no *Melia* homolog.

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516 **Author contributions:** R.D.L.P., H.H., A.O. and E.S.S. conceived of the project and, with
517 assistance from J.C.T.L., designed the research. H.H. generated and analyzed *M. azedarach*
518 genome and transcriptome data. R.D.L.P. analyzed Citrus gene expression data and selected
519 candidate genes from Citrus and, with J.C.T.L., expressed and characterized biosynthetic genes
520 and metabolic products. L.E.J. assisted with isolation of Citrus intermediates. H.H. analyzed the
521 *Melia* sequence resources and selected, expressed and characterized *Melia* biosynthetic genes
522 and metabolic products. J.C.T.L and M.S. performed NMR analysis on the Citrus and *Melia*

523 products, respectively. J.L.M advised on *M. azedarach* genomics. A.H. performed chromatin
524 cross-linking and DNA extraction on *M. azedarach* tissues for Hi-C analysis by Phase
525 Genomics. A.C.M. performed karyotyping on *M. azedarach* roots. C.O. combined the pseudo-
526 chromosome level genome assembly with the *M. azedarach* annotation and constructed the
527 phylogenetic tree. R.D.L.P, J.C.T.L., H.H., A.O. and E.S.S. analyzed the data and wrote the
528 manuscript.

529 **Competing interests:** The authors declare they have no competing interests.

530 **Data and materials availability:** All *Citrus* genes in this study have been deposited on (XXXX)
531 with the accession numbers XXXXX. The *Melia azedarach* genome has been deposited on
532 NCBI (PRJNA906622), along with the accompanying RNA-seq data (PRJNA906055). Coding
533 sequences for the functional *M. azedarach* genes described in this study have also been deposited
534 on Genbank with the accession numbers OP947595-OP947604.

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536 **Supplementary Materials**

537 Materials and Methods

538 Figs. S1 to S45

539 Tables S1 to S24

540 Data S1 (Full NMR spectral data for isolated compounds)

541 References 45-82

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